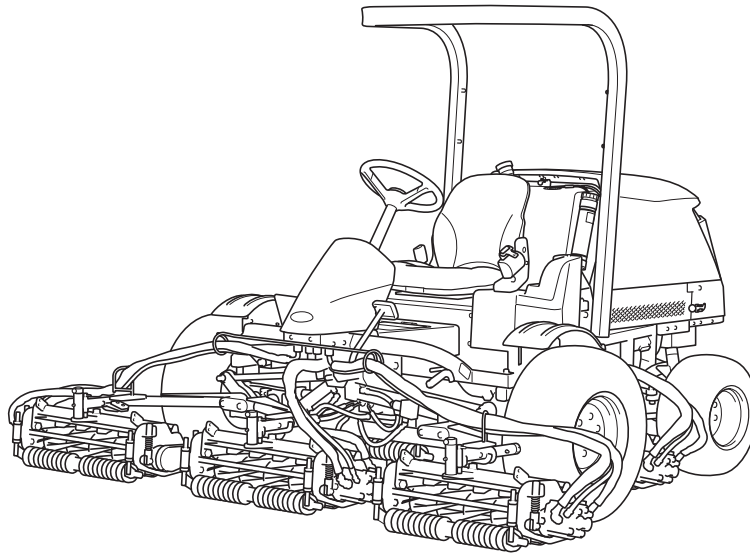


# ***LM531***

5-Unit Reel Mower

## Owner's Operating Manual



Serial No. LM531 : 10041-

"Required reading"  
Read this manual before using the machine.

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**BARONESS**<sup>®</sup>  
Quality on Demand

Original Instructions Ver.1.4

# Regulations

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## California Proposition 65

(For California, USA)

### WARNING:

Operating, servicing and maintaining a passenger vehicle or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to [www.P65Warnings.ca.gov/passenger-vehicle](http://www.P65Warnings.ca.gov/passenger-vehicle).

318yi8-005

California Proposition 65\_001

## California Spark Arrester

(For California, USA)

### Warning

Operation of this equipment may create sparks that can start fires around dry vegetation.  
A spark arrester may be required.  
The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

It is a violation of California Public Resource Code Section 4442 or 4443 to use or operate the engine on any forest-covered, brush-covered, or grass-covered land unless the engine is equipped with a spark arrester, as defined in Section 4442, maintained in effective working order or the engine is constructed, equipped, and maintained for the prevention of fire pursuant to Section 4443.

The engine of this machine is not equipped with a spark arrester.

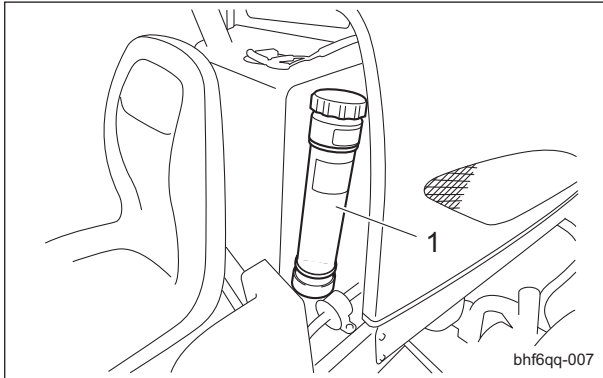
In some areas there are local, state, or federal regulations requiring that a spark arrester be used on the engine of this machine.

The recommended spark arrester for this machine is Part No.49028N Spark Arrester made by Nelson Global Products.

Thank you for purchasing the Baroness product. This manual describes the proper handling, adjustment, and inspection of your product. We hope you will use the product safely, and take advantage of its best performance.

### Keeping the Owner's Operating Manual

Keep this Manual in the box on the left side of the fuel tank.

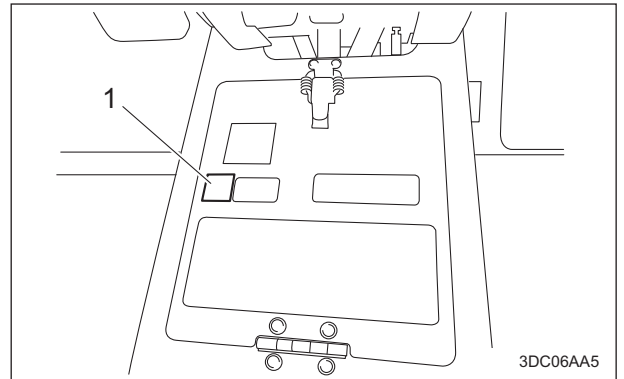


Keeping the Owner's Operating Manual\_001

|   |     |
|---|-----|
| 1 | Box |
|---|-----|

### QR Code

A QR code label is affixed on the machine.



QR Code\_001

|   |               |
|---|---------------|
| 1 | QR code label |
|---|---------------|

Scan the QR code with your smartphone for easy access to Baroness Manual Reference Service where you can browse Owner's Operating Manual and Parts Catalog.  
<https://doc.baroness-international.com/manuals/LM531>



QR Code\_002

Note:  
A QR code for mower unit is printed on the serial number plate.

# Introduction

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Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance service for this machine should be performed by a mechanic with expertise.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoisha.

When making inquiries about your product, please specify the model and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoisha Co., Ltd.

## Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.



696cq5-001

Warning symbol

This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.”

Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine.

Failure to adequately follow these safety precautions may cause an accident.

### **Danger**

This symbol indicates that serious injury or death will occur if the warning is ignored.

### **Warning**

This symbol indicates that serious injury or death may occur if the warning is ignored.

### **Caution**

This symbol indicates that injury or damage to property may occur if the warning is ignored.

### **Important**

This symbol indicates precautions on the mechanism of the machine.

## Precautionary Statement

 Caution

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeshia.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- Baroness Owner's Operating Manual
- The Engine's Owner's Manual
- The Battery's Owner's Manual

## Purpose

This product is intended for cutting turf grass at golf courses.

Do not use this product in any way other than its intended purpose, and do not modify this product.

Operating this product for other purposes and modifying it may be very dangerous and may cause damage to the product.

In addition, this product is not authorized for operation as a special motor vehicle. Do not operate it on public roads.

LM531

# Introduction

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LM531

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# Safety

Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

## Danger

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents.

However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis.

Inappropriate use or management of the product may result in injury or death.

Observe the following safety instructions to ensure safe operation.

## Safe Operating Practices

### Training

1. Read this manual and other training material carefully.

Be familiar with the controls, safety signs, and the proper use of the equipment.

2. If the operator or mechanic can not read the language used in this manual, it is the owner's responsibility to explain this material to them.

3. All operators and mechanics should seek and obtain professional and practical instruction.

The owner is responsible for training the users.

Such instruction should emphasize:

- [1] The need for care and concentration when working with ride-on machines.

- [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake.

The main reasons for loss of control are

- Insufficient wheel grip
- Being driven too fast
- Inadequate braking
- The type of machine is unsuitable for its task
- Lack of awareness of the effect of ground conditions, especially slopes
- Incorrect hitching and load distribution

4. Never allow children or people unfamiliar with these instructions to use or service the machine.

Local regulations may restrict the age of the operator.

5. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.
7. The ROPS is an integral and effective safety device.  
Do not remove or alter the ROPS.
8. Replace a damaged ROPS.  
Do not repair or alter.
9. You can find additional safety information where needed throughout this manual.
10. Determine the left and right sides of the machine from the normal operating position.

### Preparation

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job.  
Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, mask, and ear protection.  
Long hair, loose clothing, or jewelry may get tangled in moving parts.  
Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
5. Exercise care in the handling of fuel.

## Warning

Fuel is highly flammable.

Take the following precautions:

- [1] Store fuel in containers specifically designed for this purpose.

- [2] Add fuel before starting the engine.  
Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- [3] Refuel outdoors only and do not smoke while refueling.
- [4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated;
- [5] Replace all fuel tanks and container caps securely.
6. Check that operator's presence controls, safety switches and shields are attached and functioning properly.  
Do not operate unless they are functioning properly.
7. If the brake operation is faulty, be sure to adjust or repair them before operating the machine.
8. Replace faulty mufflers.
9. On multi-cylinder/multi-reel machines, take care as rotating one cylinder/reel can cause other cylinders/reels to rotate.
8. Never operate while people, especially children, or pets are nearby.
9. Only operate in good light, keeping away from holes and hidden hazards.
10. Do not operate the machine when there is the risk of lightning.
11. Do not stop or start suddenly.
12. Look behind and down before backing up to be sure of a clear path.
13. Slow down and use caution when making turns and crossing roads and sidewalks.
14. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
15. Do not take your eyes off the road ahead.  
Do not operate the machine with no hands.
16. Remember there is no such thing as a safe slope.  
Travel on grass slopes requires particular care.  
To guard against overturning, follow these instructions.

## Operation

1. Do not operate the machine under the influence of alcohol or drugs.
2. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
3. Be sure all drives and shift are in neutral and parking brake is engaged before starting engine.  
Only start engine from the operator's position.  
Use seat belts if provided.
4. Do not change the engine governor settings or overspeed the engine.  
Operating the engine at excessive speed may increase the hazard of personal injury.
5. Never operate the machine with damaged guards, shields, or without safety protective devices in place.  
Be sure all interlocks are attached, adjusted properly, and functioning properly.
6. Keep hands and feet away from the rotating parts.
7. Do not carry passengers.
- [1] Do not stop or start suddenly when going up or downhill.
- [2] Engage clutch slowly, always keep machine in gear, especially when traveling downhill.
- [3] Machine speeds should be kept low on slopes and during turns.
- [4] Stay alert for humps and hollows and other hidden hazards.
17. Never use the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.
18. Use extra care while operating machine with a grass catcher or other attachments.  
They can affect the stability of the machine.
19. Disengage drive to the cutting unit(s), when other than operating.
20. Do the following before leaving the operator's position.
  - [1] Stop on level ground.
  - [2] Disengage the all drives.
  - [3] Set the parking brake.
  - [4] Stop the engine.
  - [5] Remove the ignition key.
21. Stop the engine in the following conditions.
  - [1] Before refuelling.

# Safety

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- [2] Before removing the grass catcher.
  - [3] Before making height or depth adjustment unless adjustment can be made from the operator's position.
  - [4] Before clearing blockages.
  - [5] Before checking, cleaning or working on the machine.
  - [6] After striking a foreign object or if an abnormal vibration occurs.  
Inspect the machine for damage and make repairs before restarting and operating the equipment.
22. Reduce the throttle setting during engine run-out.
  23. Do not direct discharge material toward anyone.  
Avoid discharging material against a wall or obstruction.  
Material may ricochet back toward the operator.
  24. Take care when loading or unloading the machine into a trailer or a truck.  
Load or unload the machine in a flat and safe place.  
Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels.  
When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength.  
When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.
  25. Close the fuel valve before transporting the machine.

## Maintenance

1. Never allow untrained personnel to service machine.
2. Implement the following work before adjusting, cleaning or repairing.
  - [1] Stop the machine on level ground.
  - [2] Disengage drive to the cutting unit(s).
  - [3] Lower the cutting unit(s) and/or attachment(s).
  - [4] Set the parking brake.
  - [5] Stop the engine.
  - [6] Remove the ignition key.
  - [7] Wait for all movement to stop.
3. Allow the engine/muffler to cool before checking/maintenance.
4. To reduce the fire hazard, keep hot parts such as the engine and silencer/muffler, battery compartment and fuel storage area free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.
5. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.
6. Disconnect battery before making any repairs.  
Disconnect the negative terminal first and the positive last.  
Reconnect positive first and negative last.
7. Use jack stands to support components when required.
8. Keep hands and feet away from moving parts.  
If possible, do not make adjustments with the engine running.
9. Make sure that parts such as wires are not touching each other and that their covers have not come off.
10. Keep all parts in good working condition and all hardware tightened.  
Replace all worn or damaged decals.
11. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
12. Carefully release pressure from components with stored energy.
13. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.
14. Check whether line connectors in the hydraulic system are properly tightened.  
Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.
15. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands.  
Use items such as paper or corrugated cardboard to find leakage points.

Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury.

If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

16. Use care when checking the cylinders/reels and bed knives.  
Wear gloves and use caution when servicing them.
17. Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.
18. On multi-cylinder/multi-reel machines, take care as rotating one cylinder/reel can cause other cylinders/reels to rotate.
19. Check the grass catcher frequently for wear or deterioration.
20. Charge batteries in an open well ventilated area, away from spark and flames.  
Unplug charger before connecting or disconnecting from battery.  
Wear protective clothing and use insulated tools.
21. If the fuel tank has to be drained, do this outdoors.

## Storage

1. When machine is to be parked, stored, or left unattended, lower the cutting unit(s) and/or attachment(s) unless a positive mechanical lock is provided.
2. Allow the engine to cool before storing in any enclosure.
3. Only cover the machine with a sheet after hot parts have sufficiently cooled down.
4. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
5. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.
6. Do not store fuel near flames.
7. Swallowing engine coolant can cause injury or death; keep out of reach from children and pets.



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About Recycle .....Page 2-2

About Waste Disposal ..... Page 2-2



# Disposal

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## Recycle and Waste Disposal

### About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.

It may be required by local laws.

### About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze, rubber products, and wires etc.)



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# Product Overview

## Specifications

### Specifications

|                                   |   |   |   |
|-----------------------------------|---|---|---|
| Model                             |   | LM531   |   |
| Name                              |   | 5-Unit Reel Mower   |   |
| Mower unit type                   |   | 22 in   |   |
| Dimensions                        | Total length  | 303 cm  | 119.29 in                                       |
|                                   | Total width   | During operation  | 296 cm<br>116.54 in                             |
|                                   |   | During transport  | 220 cm<br>86.61 in                              |
|                                   | Total height  | ROPS  | 196 cm<br>77.17 in                              |
| steering wheel                    |   | 133 cm<br>52.36 in  |   |
| Weight                            | Machine (empty fuel tank)<br>with Slight lift, ROPS | 1,250 kg  | 2755.73 lb                                      |
| Minimum turning radius            |   | 280 cm  | 110.24 in                                       |
| Engine                            | Model   | Kubota D1105-E4B  |   |
|                                   | Type  | Vertical Water-cooled 4-cycle diesel engine               |   |
|                                   | Total displacement                                  | 1,123 cm <sup>3</sup> (1.123 L)                           | 68.52 cu.in.                                    |
|                                   | Maximum output                                      | -   |   |
|                                   | Rated output  | 18.5 kW (25.2 PS)/3,000 rpm                               |   |
| Fuel tank capacity                |   | Diesel 38.0 dm <sup>3</sup> (38.0 L)                      | Diesel 10.04 U.S.gals                           |
| Fuel consumption                  |   | 289 g/kW · h (rated output)                               | 213 g/PS · h (rated output)                     |
| Engine oil capacity               |   | 3.1 dm <sup>3</sup> (3.1 L)                               | 0.82 U.S.gal.                                   |
| Coolant volume                    |   | 6.0 dm <sup>3</sup> (6.0 L)                               | 1.59 U.S.gal.                                   |
| Hydraulic tank capacity           |   | 35.0 dm <sup>3</sup> (35.0 L)                             | 9.25 U.S.gal.                                   |
| Transmission oil capacity         |   | -   |   |
| Operating width (Mowing width)    |   | 252 cm  | 99.21 in  |
| Operating height (Mowing height)  |   | 10 - 60 mm  | 0.39 - 2.36 in                                  |
| Number of Blades                  |   | 9   |   |
| Drive                             | Traveling   | HST (Full time 4WD)                                       |   |
|                                   | Mowing  | Hydraulic   |   |
| Speed (HST)                       | Forward   | 0 - 15.5 km/h   | 0 - 9.63 mph                                    |
|                                   | Reverse   | 0 - 8.0 km/h  | 0 - 4.97 mph                                    |
| Speed (Mechanical)                |   | -   |   |
| Efficiency                        |   | 20,160 m <sup>2</sup> /h (10.0 km/h x mowing width x 0.8) | 4.98 acres/hour (6.22 mph x mowing width x 0.8) |
| Maximum inclination for operation |   | 15 degrees  |   |
| Tire size                         | Front wheel   | 26.0 x 12.00 - 12   |   |
|                                   | Rear wheel  | 20 x 10.00 - 10   |   |
| Tire pneumatic pressure           | Front wheel   | 140 kPa (1.4 kgf/cm <sup>2</sup> )                        | 20 psi  |
|                                   | Rear wheel  | 100 kPa (1.0 kgf/cm <sup>2</sup> )                        | 15 psi  |
| Battery                           |   | 75D23L  |   |
| Engine plug                       |   | -   |   |

The factory default maximum engine rpm is 3,100 rpm.

### Mower Units

Baroness mower unit that can fit this machine is the model marked with a circle in the "Attachable unit" column.

LM531

| Baroness mower unit            | Model |       | Attachable unit | Remarks |
|--------------------------------|-------|-------|-----------------|---------|
| Small diameter mower unit      | LH52  | 22 in | -               |         |
| Multi configuration mower unit | LH62  | 22 in | -               |         |
|                                | LH66  | 26 in | -               |         |
| Standard mower unit            | LS62  | 22 in | ○               |         |
|                                | LS66  | 26 in | -               |         |

### Sound Pressure Level

#### Sound Pressure Level

This machine was confirmed to have a continuous A-weighted sound pressure level of 88 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

### Sound Power Level

#### Sound Power Level

This machine was confirmed to have a sound power level of 105dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

### Vibration Level

#### Hand-Arm Vibration

This machine was confirmed not to exceed a vibration level of 2.5 m/s<sup>2</sup> to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

#### Whole Body Vibration

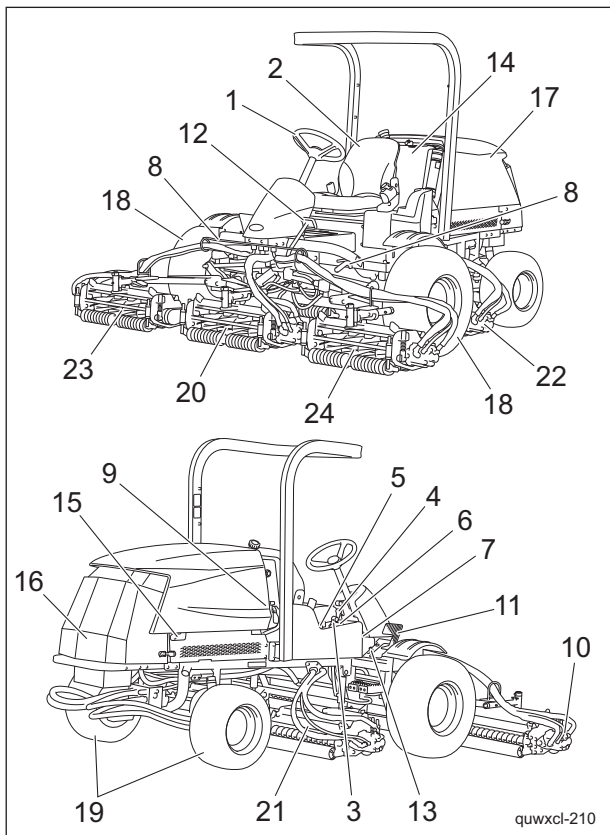
This machine was confirmed not to exceed a vibration level of 0.5 m/s<sup>2</sup> to the whole body by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

### Carbon Dioxide (CO<sub>2</sub>) Emissions

For the CO<sub>2</sub> value on the engine of this machine, refer to the engine's owner's manual.

# Product Overview

## Names of Each Section

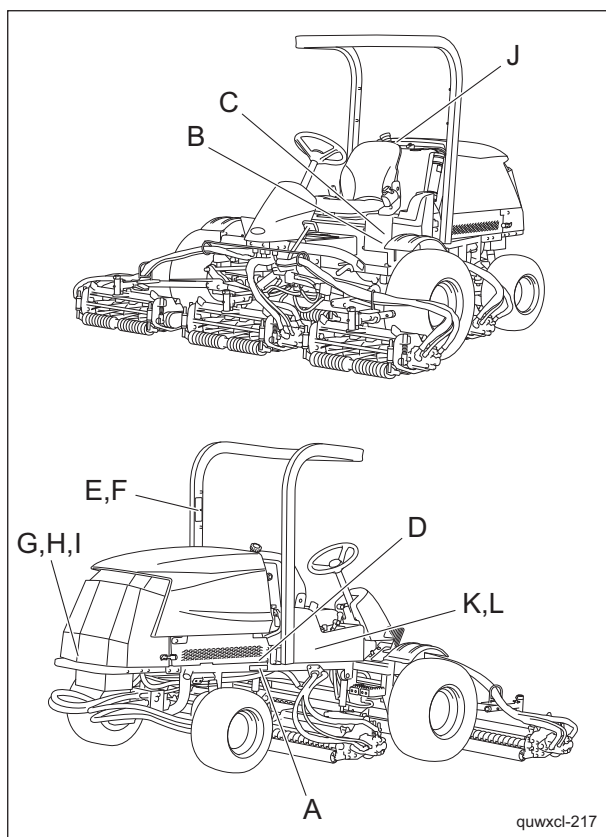


Names of Each Section\_001

|    |                                    |
|----|------------------------------------|
| 1  | Steering wheel                     |
| 2  | Seat                               |
| 3  | Throttle lever                     |
| 4  | Mower unit up/down lever           |
| 5  | Reel rotation switch               |
| 6  | Light switch                       |
| 7  | Stop valve                         |
| 8  | Mower lock lever (Latch)           |
| 9  | Reel reverse switch                |
| 10 | Reel rotation/stop switching lever |
| 11 | Traveling pedal                    |
| 12 | Brake pedal                        |
| 13 | Parking brake lock lever           |
| 14 | Fuel tank                          |
| 15 | Muffler                            |
| 16 | Battery                            |
| 17 | Hood                               |
| 18 | Front tire                         |
| 19 | Rear tire                          |
| 20 | Mower unit #1                      |
| 21 | Mower unit #2                      |
| 22 | Mower unit #3                      |
| 23 | Mower unit #4                      |
| 24 | Mower unit #5                      |

## Regulation Decals

### Positions of Regulation Decals



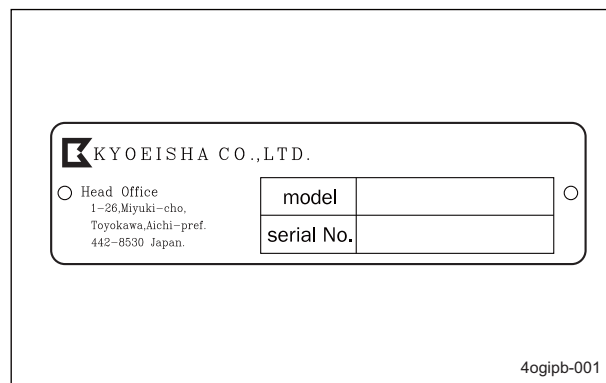
Positions of Regulation Decals\_001

|   |   |
|---|---|
| A | Serial number plate                           |
| B | Specification decal                           |
| C | Noise emission decal                          |
| D | Year of manufacture decal                     |
| E | ROPS compliance decal                         |
| F | ROPS caution decal                            |
| G | Battery capacity decal                        |
| H | Recycle decal                                 |
| I | Battery danger decal                          |
| J | Diesel instruction decal                      |
| K | California Proposition 65 decal (riding type) |
| L | Spark arrester warning decal                  |

### Description of Regulation Decals

#### Serial Number Plate

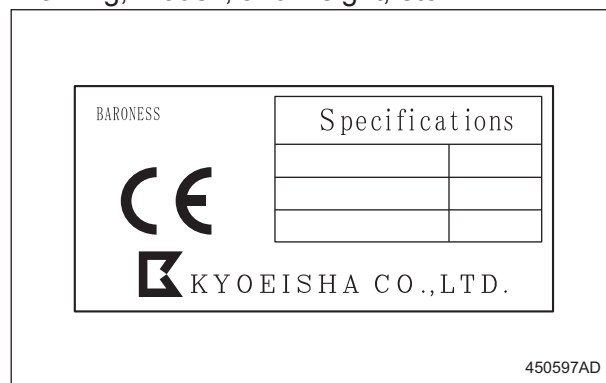
The serial number plate indicates the model and serial number of the machine.



Serial Number Plate\_001

#### Specification Decal

(For Europe)  
 CE mark indicates that the machine sold in the EU nations complies with the EU requirements.  
 The Specification decal indicates the CE marking, model, and weight, etc.



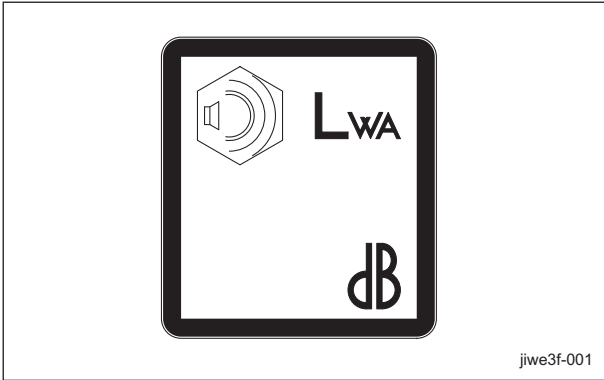
Specification Decal\_001

# Product Overview

## Noise Emission Decal

(For Europe)

The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the EC directives.



Noise Emission Decal\_001

## ROPS Caution Decal

ROPS caution decal describes the following caution messages.

- Replace damaged ROPS.
- Do not repair or revise.

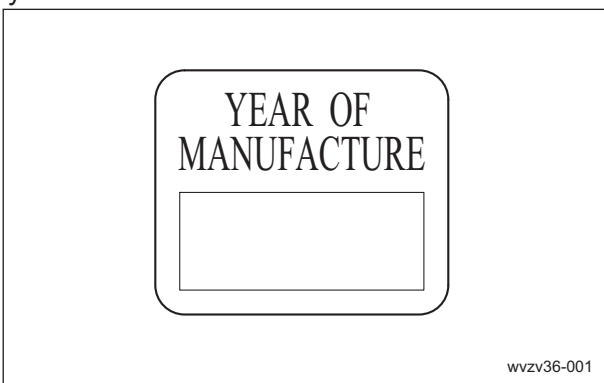


ROPS Caution Decal\_001

## Year of Manufacture Decal

(For Europe)

The year of manufacture decal indicates the year when this machine was manufactured.

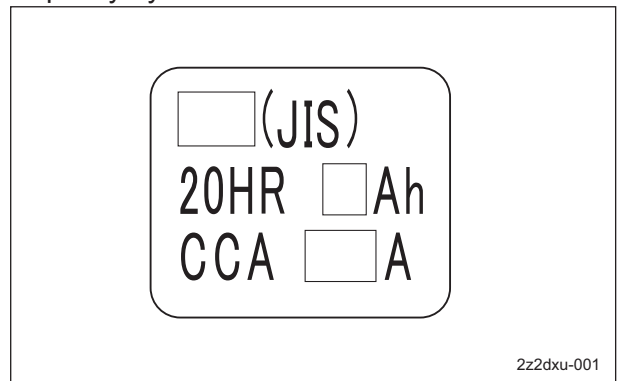


Year of Manufacture Decal\_001

## Battery Capacity Decal

(For Europe)

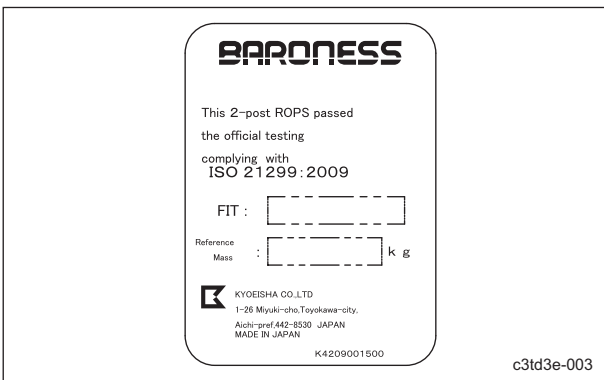
The battery capacity decal indicates the capacity by 20HR and CCA.



Battery Capacity Decal\_001

## ROPS Compliance Decal

The ROPS compliance decal indicates the manufacturer, model, etc., in accordance with International Standard ISO 21299:2009.

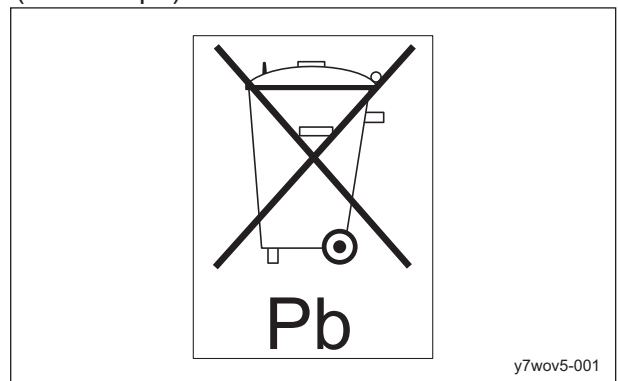


ROPS Compliance Decal\_001

## Recycle Decal

Recycle Decal illustrates Recycle Mark in accordance with local regulation.

(For Europe)



Recycle Decal\_001

(For USA)

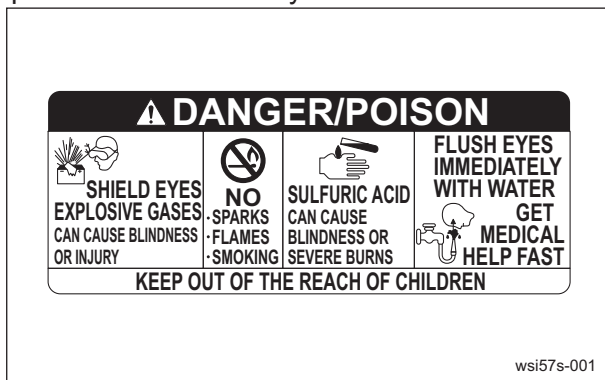


Recycle Decal\_002

## Battery Danger Decal

(For USA)

Battery Danger Decal describes handling precautions for battery.

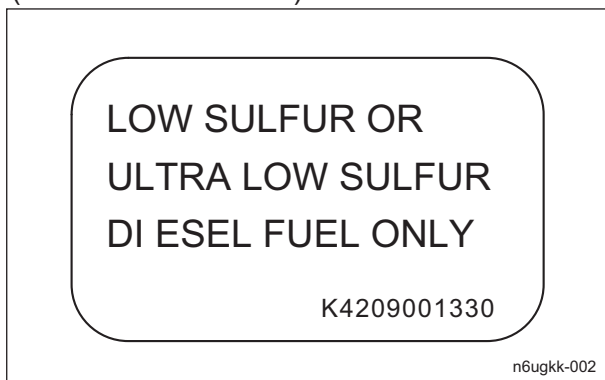


Battery Danger Decal\_001

## Indicating Diesel Fuel Decal

(for USA)

It indicates the fuel to be used. Use low sulfur or ultra-low sulfur diesel fuel (sulfur-free diesel fuel).

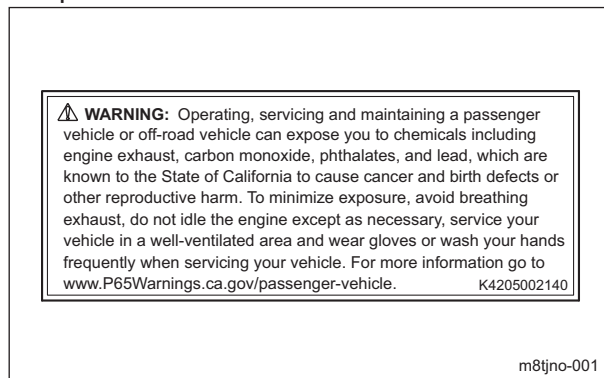


Indicating Diesel Fuel Decal\_001

## California Proposition 65 Decal (Riding Type)

(For the State of California, USA)

California Proposition 65 decal describes the warning messages as required by California Proposition 65.

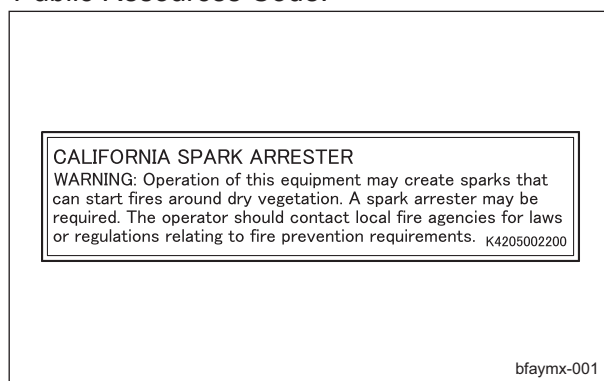


California Proposition 65 Decal (Riding Type)\_001

## Spark Arrester Warning Decal

(For the State of California, USA)

Spark arrester warning decal describes the warning messages as required by California Public Resources Code.



Spark Arrester Warning Decal\_001

# Product Overview

## Safety Signs and Instruction Signs

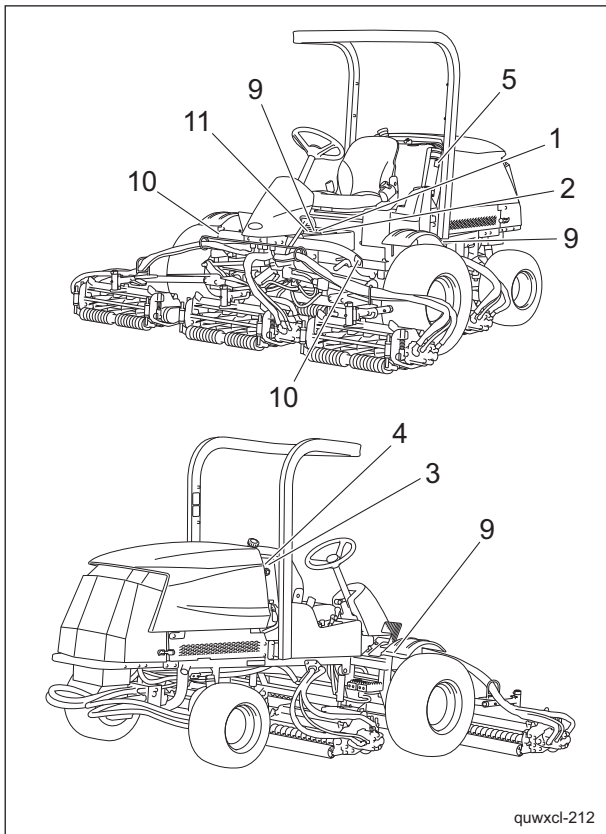
### About Safety Signs and Instruction Signs

**Important**

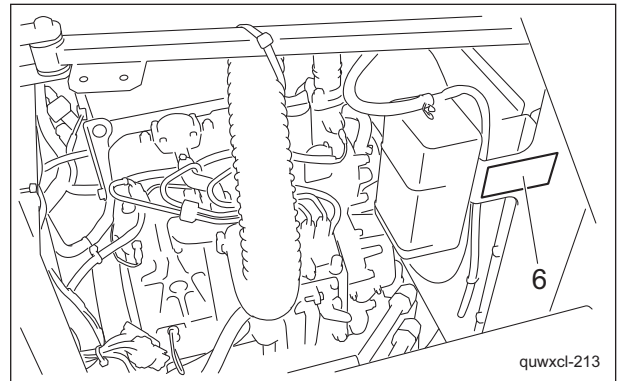
Safety decals and instruction decals are attached to this product. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeshia.

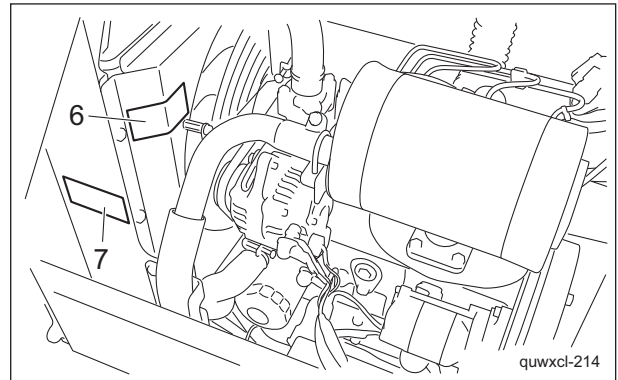
### Positions of Safety Decals and Instruction Decals



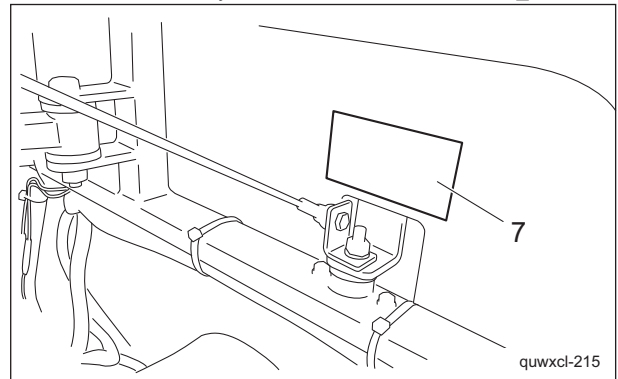
Positions of Safety Decals and Instruction Decals\_001



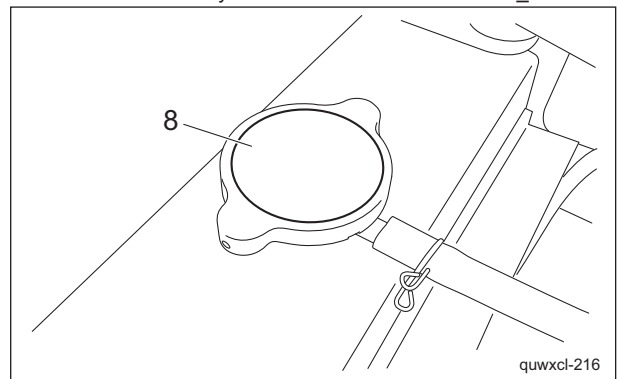
Positions of Safety Decals and Instruction Decals\_002



Positions of Safety Decals and Instruction Decals\_003



Positions of Safety Decals and Instruction Decals\_004



Positions of Safety Decals and Instruction Decals\_005



|    |   |
|----|---|
| 1  | Decal for operation 2                     |
| 2  | Hydraulic oil icon                        |
| 3  | Diesel fuel icon                          |
| 4  | Fire prohibited decal                     |
| 5  | Decal on reading owner's operating manual |
| 6  | Caution to rotating object decal          |
| 7  | Caution to hot parts decal                |
| 8  | Caution for spouting coolant decal        |
| 9  | DO NOT STEP caution decal                 |
| 10 | Caution for mower lock decal              |
| 11 | Caution to noise decal                    |

# Product Overview

## Description of Safety Decals and Instruction Decals

### Decal for Operation 2

Decal for operation 2  
LM2400-0918Z0

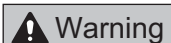
1.



Warning

Read the Owner's Operating Manual.

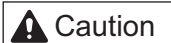
2.



Warning

Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine.

3.



Caution

Flying objects - Be sure that people around the machine keep a safe distance away.

4.



Warning

May cut your hand or leg - Keep hands and feet away from moving parts.

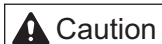
5.



Warning

Be careful of exhaust emissions.

6.

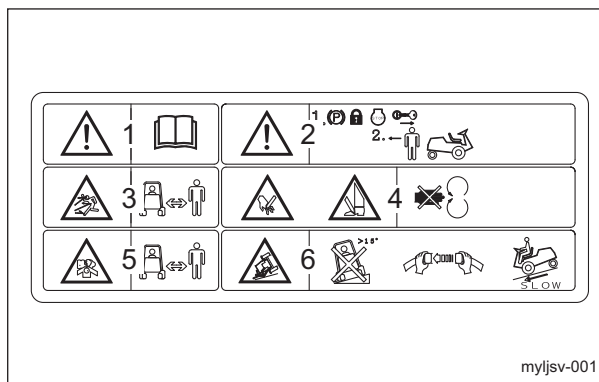


Caution

Rollover - Do not work on slopes of 15 degrees or more.

When you descend a slope, lower the mower units and then drive at low speed.

For ROPS equipped machine, fasten your seatbelt.

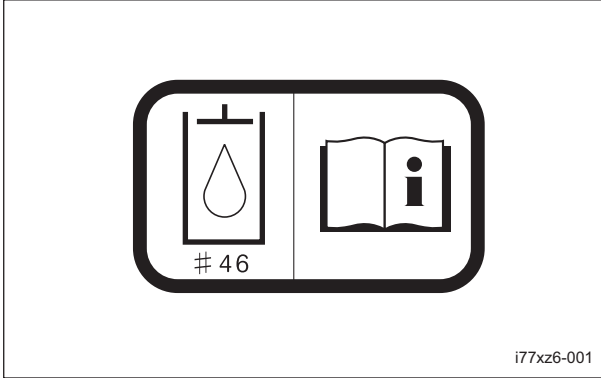


Decal for Operation 2\_001

# Product Overview

## Hydraulic Oil Icon

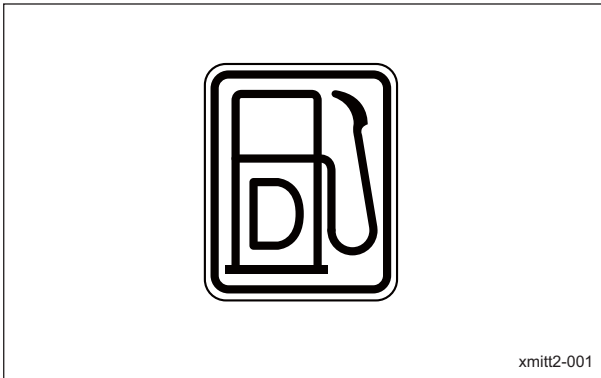
K4209000980  
Hydraulic oil icon  
Read the Owner's Operating Manual.



Hydraulic Oil Icon\_001

## Diesel Fuel Icon

K4209001000  
Diesel fuel icon  
Use diesel fuel.



Diesel Fuel Icon\_001

## Fire Prohibited Decal

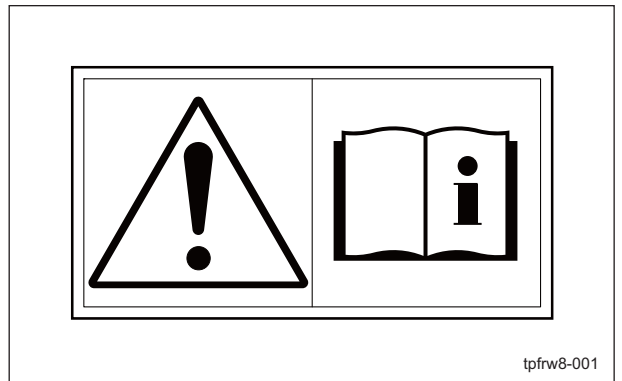
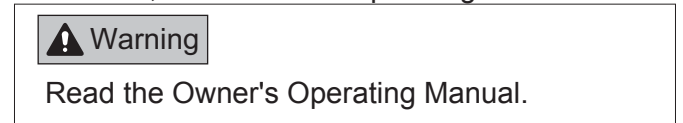
K4205001940  
Decal, fire prohibited



Fire Prohibited Decal\_001

## Decal on Reading Owner's Operating Manual

K4205001560  
Decal, read Owner's Operating Manual



Decal on Reading Owner's Operating Manual\_001

Product Overview

# Product Overview

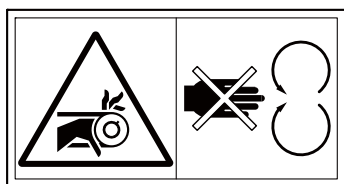
## Caution to Rotating Object Decal

K4205001530

Decal, caution to rotating object

**Warning**

Watch for rotating parts - Keep your hands away from the belts while the engine is running.



qwsqzx-001

Caution to Rotating Object Decal\_001

## Caution for Spouting Coolant Decal

K4205001970

Decal, caution for spouting coolant

**Caution**

Caution for spouting coolant - Do not open while hot.  
High temperature - Do not touch. Otherwise, you will get burned.



K4205001970

pwb8d2-001

Caution for Spouting Coolant Decal\_001

## Caution to Hot Parts Decal

K4205001540

Decal for caution to hot parts

**Caution**

High temperature - Do not touch. Otherwise, you will get burned.



xekv4l-001

Caution to Hot Parts Decal\_001

## DO NOT STEP Caution Decal

K4209001340

Decal, caution "DO NOT STEP"

**Caution**

Do not step.



K4209001340

tg45gw-001

DO NOT STEP Caution Decal\_001

## Caution for Mower Lock Decal

K4205001900

Decal, caution for mower lock

Lock the mower units when traveling or storing with the mower units #4 and 5 raised.



Caution for Mower Lock Decal\_001

## Caution to Noise Decal

K4205001330

DECAL, CAUTION TO NOISE

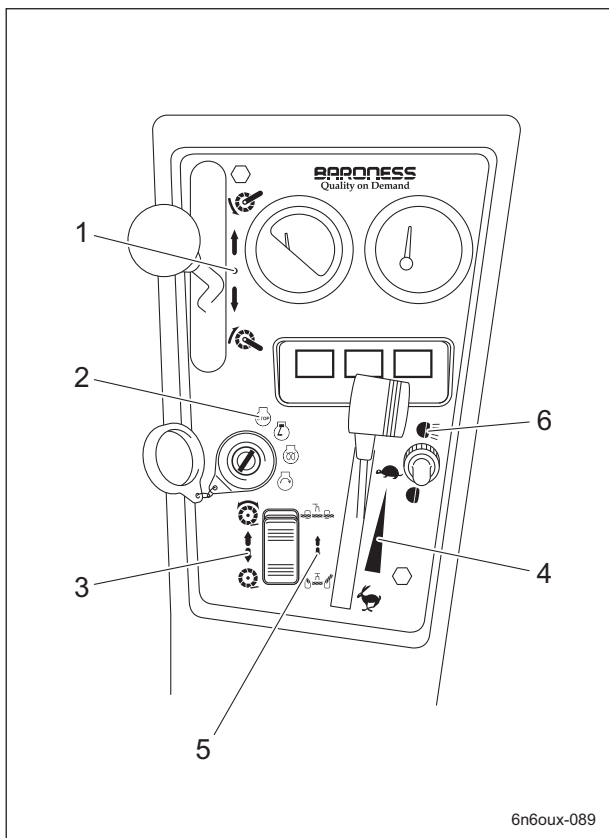


Caution to Noise Decal\_001

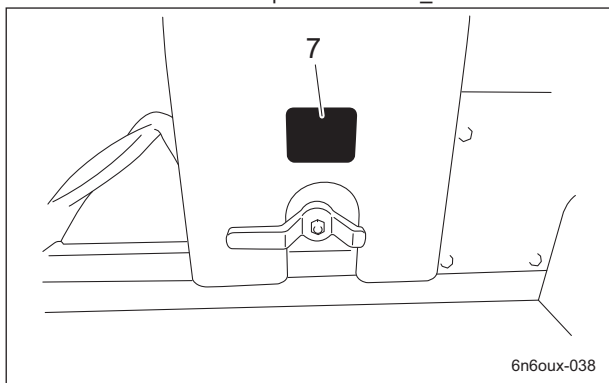
# Product Overview

## Operation Decals

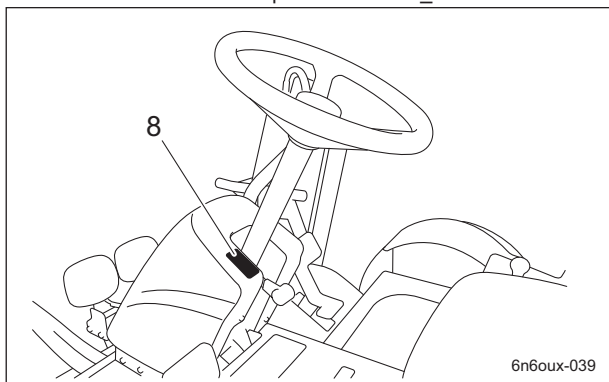
### Positions of Operation Decals



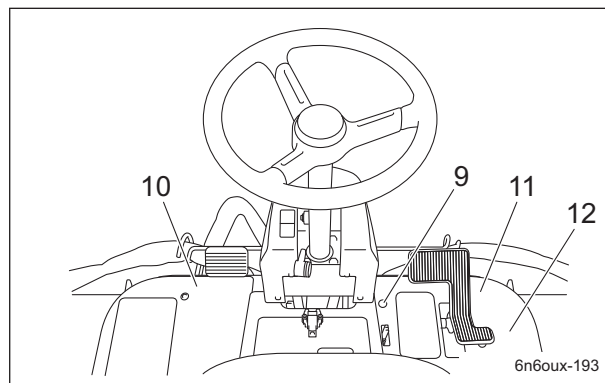
Positions of Operation Decals\_001



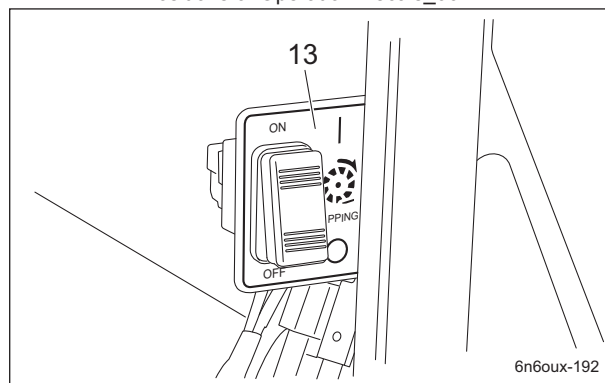
Positions of Operation Decals\_002



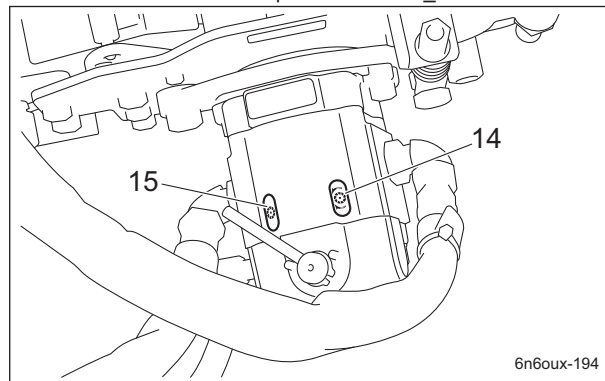
Positions of Operation Decals\_003



Positions of Operation Decals\_004



Positions of Operation Decals\_005



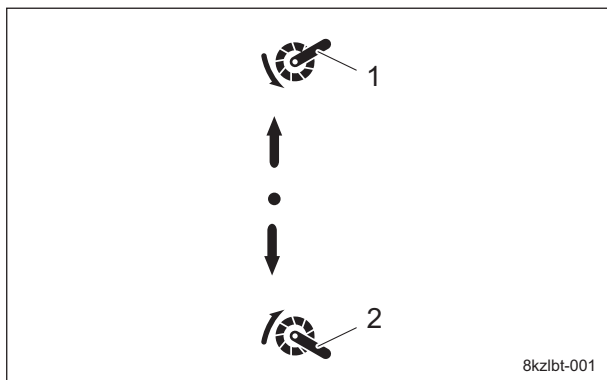
Positions of Operation Decals\_006

|    |                                 |
|----|---------------------------------|
| 1  | Mower unit up/down decal        |
| 2  | Key switch decal                |
| 3  | Reel rotation mark              |
| 4  | Engine rotation mark            |
| 5  | Traveling/working selector mark |
| 6  | Light switch mark               |
| 7  | Stop valve operation decal      |
| 8  | Tilt steering decal             |
| 9  | Brake mark                      |
| 10 | BRAKE decal                     |
| 11 | FORWARD decal                   |
| 12 | BACKWARD decal                  |
| 13 | Lapping switch decal            |
| 14 | Reel rotation decal             |
| 15 | Reel stop decal                 |

## Description of Operation Decals

### Mower Unit Up/Down Decal

Decal, mower unit up/down  
This indicates the Up/Down positions of the mower unit.

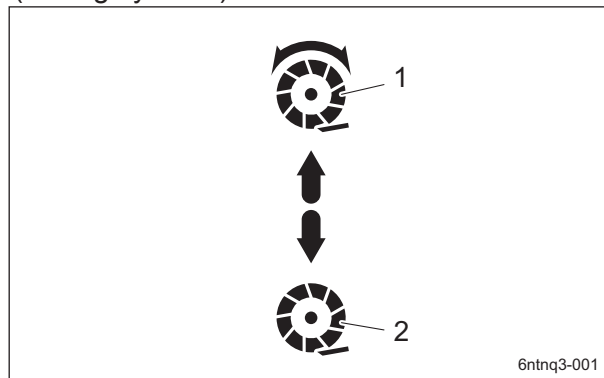


Mower Unit Up/Down Decal\_001

|   |      |
|---|------|
| 1 | Down |
| 2 | Up   |

### Reel Rotation Mark

Reel rotation mark  
It illustrates Rotation/Stop of the reel cutter (cutting cylinder).

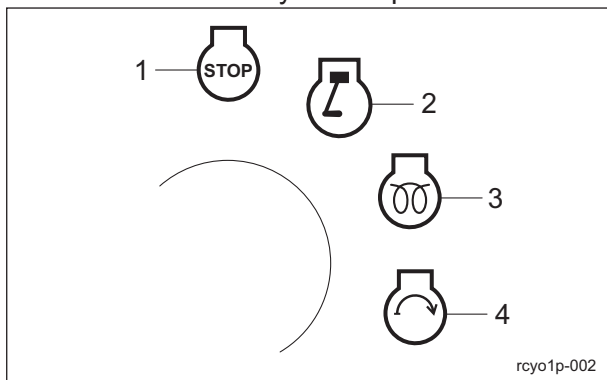


Reel Rotation Mark\_001

|   |          |
|---|----------|
| 1 | Rotation |
| 2 | Stop     |

### Key Switch Mark

Key switch mark  
This indicates the key switch positions.

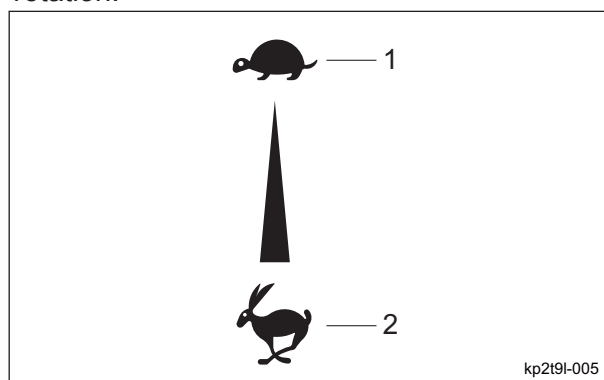


Key Switch Mark\_001

|   |       |
|---|-------|
| 1 | OFF   |
| 2 | ON    |
| 3 | GLOW  |
| 4 | START |

### Engine Rotation Mark

Engine rotation mark  
This indicates high/low speed of the engine rotation.



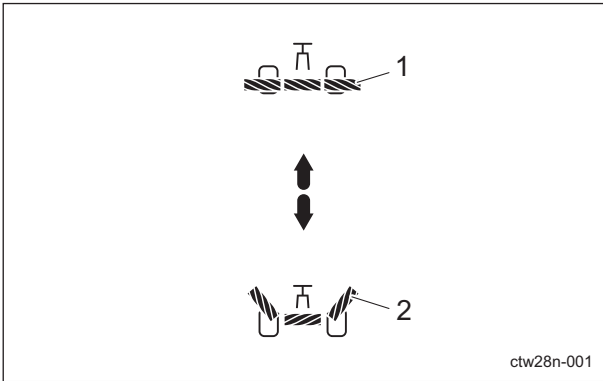
Engine Rotation Mark\_001

|   |            |
|---|------------|
| 1 | Low speed  |
| 2 | High speed |

# Product Overview

## Traveling/Working Selector Mark

Traveling/working selector mark  
It illustrates the positions where mower units #4 and #5 stop when they are raised. (ON/OFF of slight lift function)

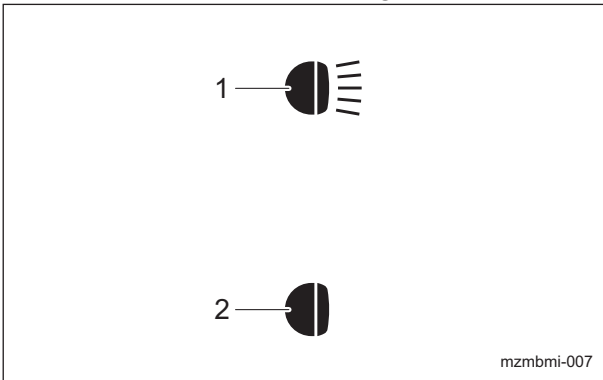


Traveling/Working Selector Mark\_001

|   |           |
|---|-----------|
| 1 | Working   |
| 2 | Traveling |

## Light Switch Mark

Note:  
Depending on the specifications, this function may not be available.  
Light switch mark  
It illustrates ON/OFF of the light.

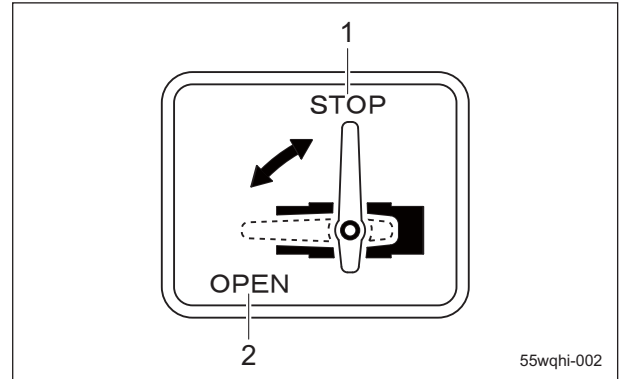


Light Switch Mark\_001

|   |     |
|---|-----|
| 1 | ON  |
| 2 | OFF |

## Stop Valve Operation Decal

K4203001290  
Stop valve operation decal  
It illustrates Stop/Open of the stop valve.

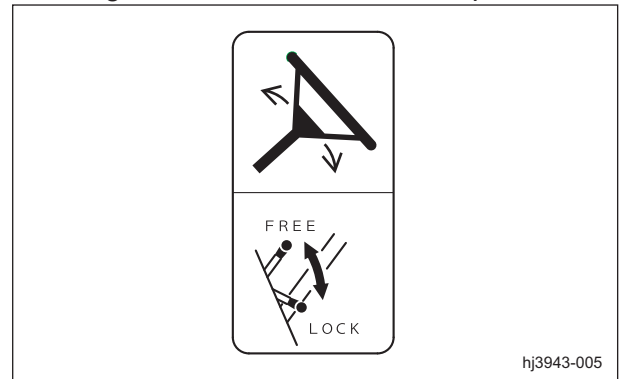


Stop Valve Operation Decal\_001

|   |      |
|---|------|
| 1 | Stop |
| 2 | Open |

## Tilt Steering Decal

K4203001560  
Decal, tilt steering  
This illustrates the tilt directions of the steering wheel and the locked/free positions.



Tilt Steering Decal\_001



# Product Overview

## Brake Mark

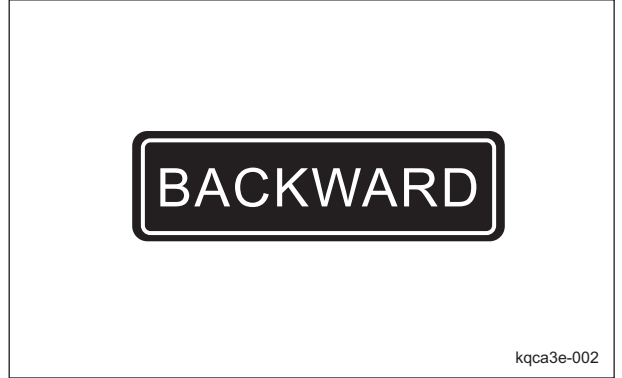
K4209001200  
DECAL, BRAKE  
It illustrates the locking position for the parking brake.



Brake Mark\_001

## BACKWARD Decal

K4203001440  
Decal, BACKWARD  
This indicates backward travel.



BACKWARD Decal\_001

## BRAKE Decal

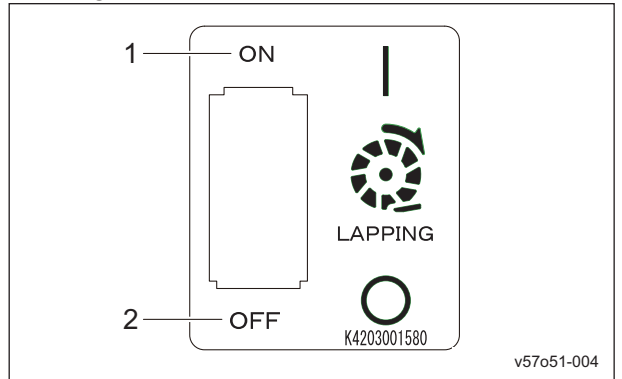
K4203001450  
Decal, BRAKE  
This indicates brake.



BRAKE Decal\_001

## Lapping Switch Decal

K4203001580  
Decal, lapping switch  
This indicates ON/OFF switching of back lapping operation.



Lapping Switch Decal\_001

|   |  |
|---|--|
| 1 | Reverse rotation (back lapping rotation) |
| 2 | Normal rotation (cutting rotation)       |

## FORWARD Decal

K4203001430  
Decal, FORWARD  
This indicates forward travel.



FORWARD Decal\_001

# Product Overview

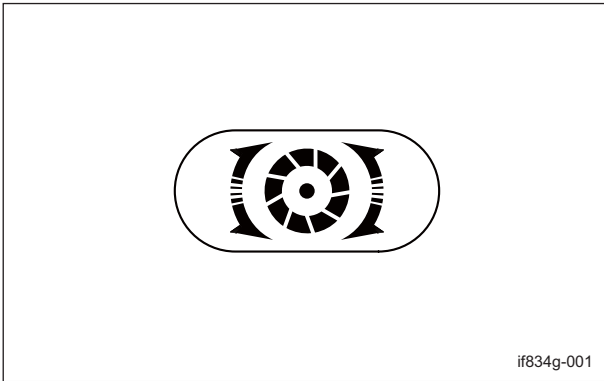
---

## Reel Rotation Decal

K4203001300

Decal, reel rotation

This indicates rotation of the reel cutter (cutting cylinder).



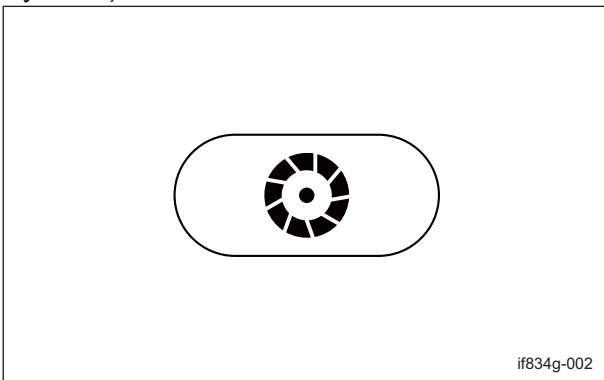
Reel Rotation Decal\_001

## Reel Stop Decal

K4203001310

Decal, reel stop

This indicates stop of the reel cutter (cutting cylinder).



Reel Stop Decal\_001

# Description of Functions

---

|  |                 |
|--|-----------------|
| <b>Light Switch</b> .....                      | <b>Page 4-2</b> |
| <b>Throttle Lever</b> .....                    | <b>Page 4-2</b> |
| <b>Mower Unit Up/Down Lever</b> .....          | <b>Page 4-3</b> |
| <b>Stop Valve</b> .....                        | <b>Page 4-3</b> |
| <b>Mower Lock Lever (Latch)</b> .....          | <b>Page 4-4</b> |
| <b>Reel Rotation Switch</b> .....              | <b>Page 4-4</b> |
| Slight Lift Function .....                     | Page 4-4        |
| <b>Reel Reverse Switch</b> .....               | <b>Page 4-5</b> |
| <b>Reel Rotation/Stop Switching Lever</b> .... | <b>Page 4-5</b> |
| <b>Traveling Pedal</b> .....                   | <b>Page 4-5</b> |
| <b>Pedal Stopper</b> .....                     | <b>Page 4-6</b> |
| <b>Brake Pedal</b> .....                       | <b>Page 4-6</b> |
| <b>Parking Brake Lock Lever</b> .....          | <b>Page 4-6</b> |
| <b>Instruments on the Operation Panel</b> .... | <b>Page 4-7</b> |
| Water Temperature Gauge .....                  | Page 4-7        |
| Fuel Gauge .....                               | Page 4-7        |
| Pilot Lamps .....                              | Page 4-8        |
| Hour Meter .....                               | Page 4-8        |
| <b>Safety Mechanisms</b> .....                 | <b>Page 4-9</b> |
| <b>Warning Mechanisms</b> .....                | <b>Page 4-9</b> |

# Description of Functions

## Light Switch

### ⚠ Caution

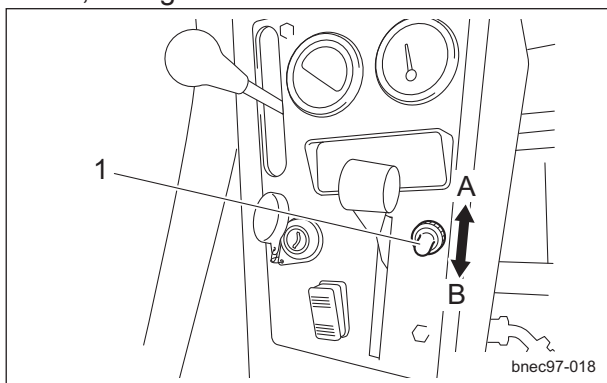
The lights provide auxiliary lighting.  
Do not travel or operate the machine at night or under poor visibility.

#### Note:

Depending on the specifications, this function may not be available.

The light switch is located in the operation panel.

When the switch is set to the "ON" position, the lights turn on. When it is set to the "OFF" position, the lights turn off.



Light Switch\_001

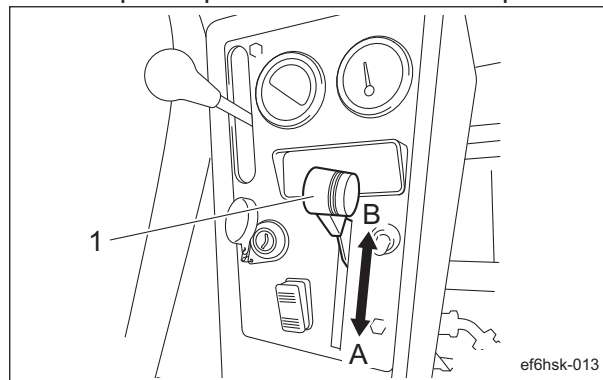
|   |              |
|---|--------------|
| 1 | Light switch |
| A | ON           |
| B | OFF          |

#### Note:

The lights will not turn on when the ignition key is switched to the "OFF" position.

## Throttle Lever

The throttle lever is located in the operation panel and enables you to adjust the engine rpm. Move the throttle lever toward the "High speed" position to increase the engine rpm, and toward the "Low speed" position to reduce the rpm.



Throttle Lever\_001

|   |                |
|---|----------------|
| 1 | Throttle lever |
| A | High speed     |
| B | Low speed      |

# Description of Functions

## Mower Unit Up/Down Lever

**Caution**

Before raising or lowering the mower units, make sure that there are no people around the machine.

**Caution**

Be careful since shifting the mower unit up/down lever to the "DOWN" position lowers the mowers, even while the engine is stopped.

**Important**

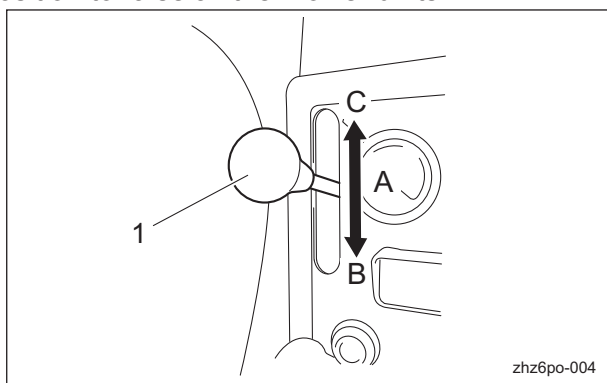
Before operating the mower unit up/down lever, be sure to set the stop valve to the "Open" position.

**Important**

When the mower lock levers (latches) are engaged, do not operate the mower unit up/down lever.

The mower unit up/down lever is located in the operation panel and raises or lowers the mower units.

Shift the lever to the "DOWN" position to lower all the mower units, and shift it to the "UP" position to raise all the mower units.



Mower Unit Up/Down Lever\_001

|   |                          |
|---|--------------------------|
| 1 | Mower unit up/down lever |
| A | Neutral                  |
| B | Up                       |
| C | Down                     |

**Note:**

Even if the reel rotation switch is set to the "Rotate" position, the reel cutter (cutting cylinder) stops rotating when the mower unit up/down lever is moved to the neutral position or the mower units are raised.

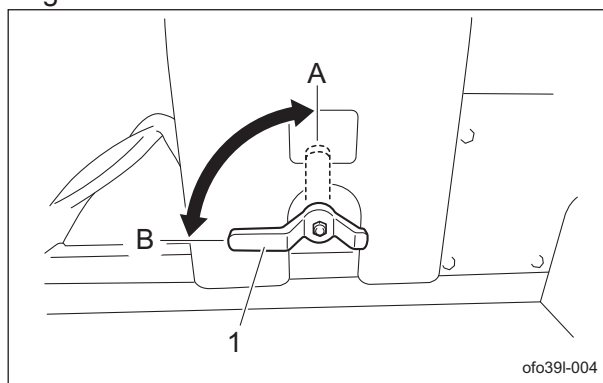
## Stop Valve

**Caution**

When you move the machine, or if you stop the engine with the mower units raised, be sure to set the stop valve to the "Stop" position.

The stop valve is located underneath the right side of the driver's seat.

This valve prevents all raised mower units from falling.



Stop Valve\_001

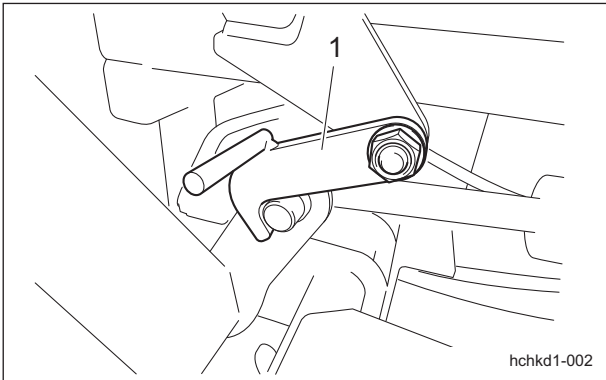
|   |            |
|---|------------|
| 1 | Stop valve |
| A | Stop       |
| B | Open       |

# Description of Functions

## Mower Lock Lever (Latch)

The mower lock levers (latches) are located in the foot area on the left and right sides and are used when traveling or storing the machine with mower units #4 and #5 raised.

When storing the machine, secure the mower lock levers (latches).



Mower Lock Lever (Latch)\_001

|   |                          |
|---|--------------------------|
| 1 | Mower lock lever (latch) |
|---|--------------------------|

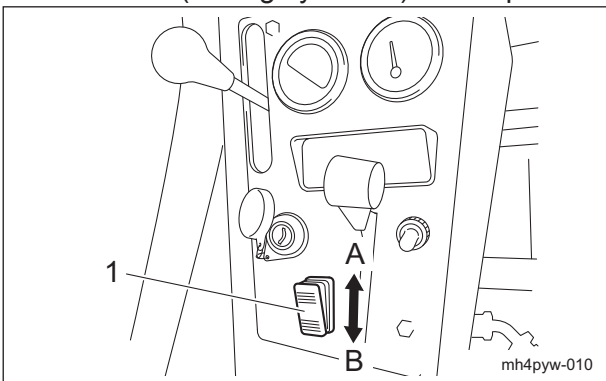
## Reel Rotation Switch

**⚠ Caution**

The reel rotation switch must be set just before you start cutting work. In cases other than those cases, it must be returned to the "Stop" position.

The reel rotation switch is located in the operation panel and operates rotation of the reel cutters (cutting cylinders) of the mower units.

If you set the reel rotation switch to the "Rotate" position, the reel cutters (cutting cylinders) of all mower units will rotate for cutting work. If you set the reel rotation switch to the "Stop" position, the reel cutters (cutting cylinders) will stop.

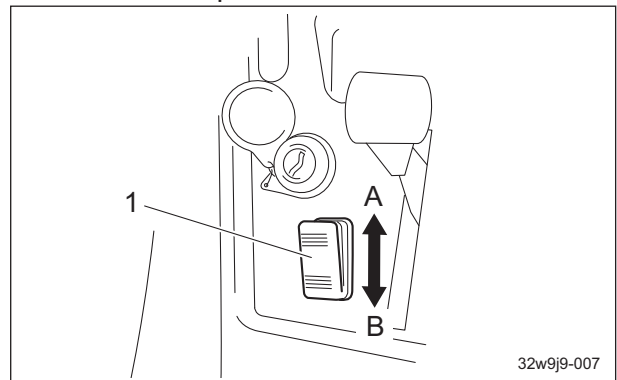


Reel Rotation Switch\_001

|   |                      |
|---|----------------------|
| 1 | Reel rotation switch |
| A | Rotate               |
| B | Stop                 |

## Slight Lift Function

When the reel rotation switch is shifted to the "Rotate" side, the slight lift becomes functional and the mower units are raised only to a fixed height when the mower units are raised with the mower unit up/down lever.



Slight Lift Function\_001

|   |                                    |
|---|------------------------------------|
| 1 | Reel rotation switch               |
| A | Rotate (Slight lift function "ON") |
| B | Stop (Slight lift function "OFF")  |

# Description of Functions

## Reel Reverse Switch

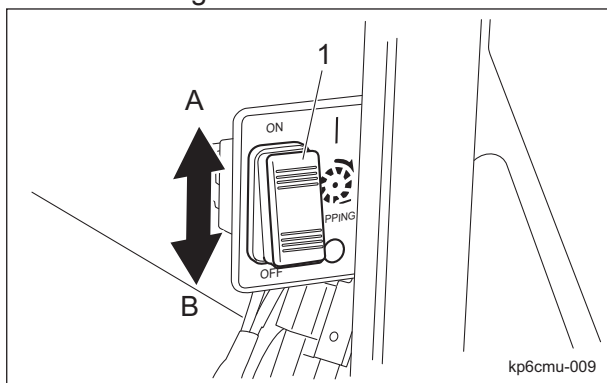
**Important**

Do not switch the reel reverse switch to the "ON" or "OFF" position while the reel cutter (cutting cylinder) is rotating. Otherwise, a hydraulic system will malfunction.

**Important**

If the reel rotation switch is not set to the "Rotate" position, the reel cutter (cutting cylinder) will not rotate.

The reel reverse switch is located under the hood. This switches the rotation direction of the reel cutter (cutting cylinder). When the reel reverse switch is set to the "Reverse rotation" position, the reel cutters (cutting cylinders) of all mower units rotate in reverse (back lapping rotation). When the reel reverse switch is set to the "Normal rotation" position, the reel cutters (cutting cylinders) rotate for mowing.



Reel Reverse Switch\_001

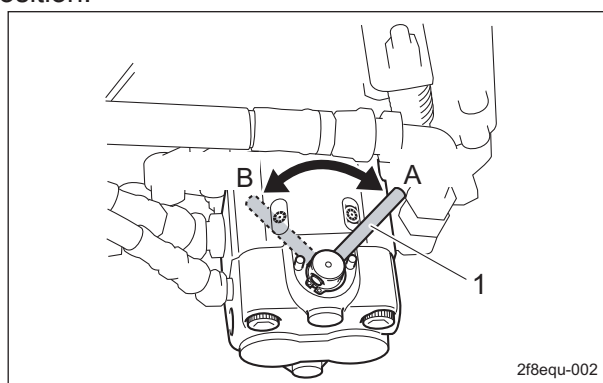
|   |                     |
|---|---------------------|
| 1 | Reel reverse switch |
| A | Reverse rotation    |
| B | Normal rotation     |

## Reel Rotation/Stop Switching Lever

**Caution**

Before operating the reel rotation/stop switching lever, be sure to shift the reel rotation switch to the "Stop" position.

The reel rotation/stop switching lever is located on the reel motor attached to each mower unit. It is used during cutting and back lapping. You must shift only the lever(s) for the mower unit(s) that you plan to use for cutting or back lapping to the "Rotate" position. Leave the lever(s) for other mower units in the "Stop" position.

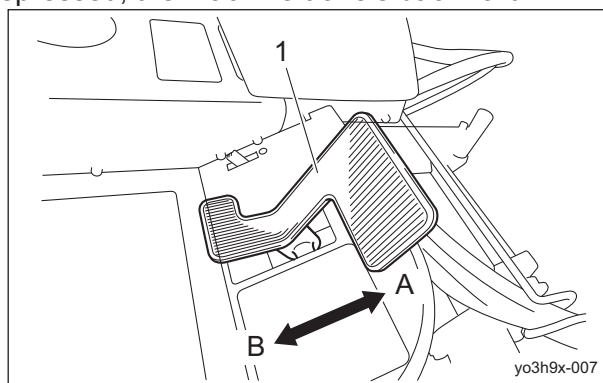


Reel Rotation/Stop Switching Lever\_001

|   |                                    |
|---|------------------------------------|
| 1 | Reel rotation/stop switching lever |
| A | Rotate                             |
| B | Stop                               |

## Traveling Pedal

The traveling pedal is located in the right foot area. When the forward side depressed, the machine travels forward. When the backward side depressed, the machine travels backward.



Traveling Pedal\_001

# Description of Functions

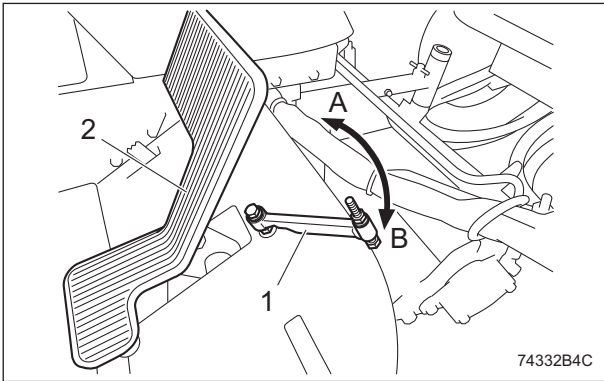
|   |                 |
|---|-----------------|
| 1 | Traveling pedal |
| A | Forward         |
| B | Backward        |

## Pedal Stopper

The pedal stopper is located in the right foot area.

This lever changes the amount that the forward pedal can be depressed.

Be sure to set the pedal stopper to the "Working" position during operation.

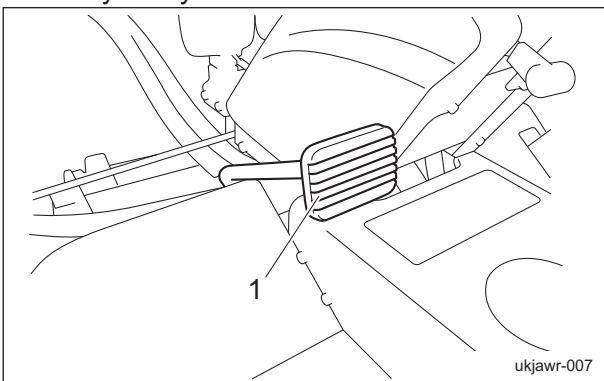


Pedal Stopper\_001

|   |                 |
|---|-----------------|
| 1 | Pedal stopper   |
| 2 | Traveling pedal |
| A | Working         |
| B | Traveling       |

## Brake Pedal

The brake pedal is located in the left foot area. To stop the machine, depress the brake pedal all the way firmly.



Brake Pedal\_001

|   |             |
|---|-------------|
| 1 | Brake pedal |
|---|-------------|

## Parking Brake Lock Lever

**Caution**

Never park the machine on a slope.

**Important**

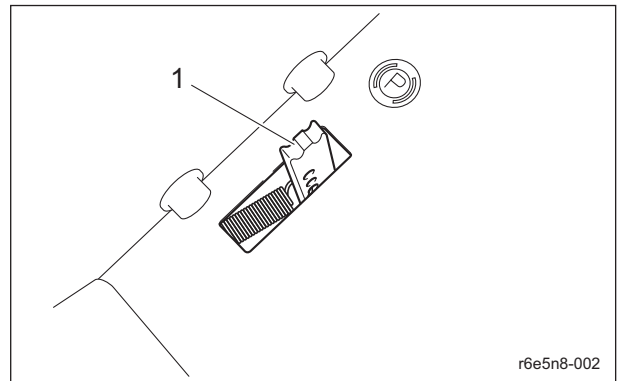
Be sure to release the parking brake before traveling.

Otherwise, the brake and hydraulic systems will malfunction.

The parking brake lock lever is located in the right foot area.

When parking, depress the brake pedal and move the parking brake lock lever forward.

To release the parking brake, depress the brake pedal.



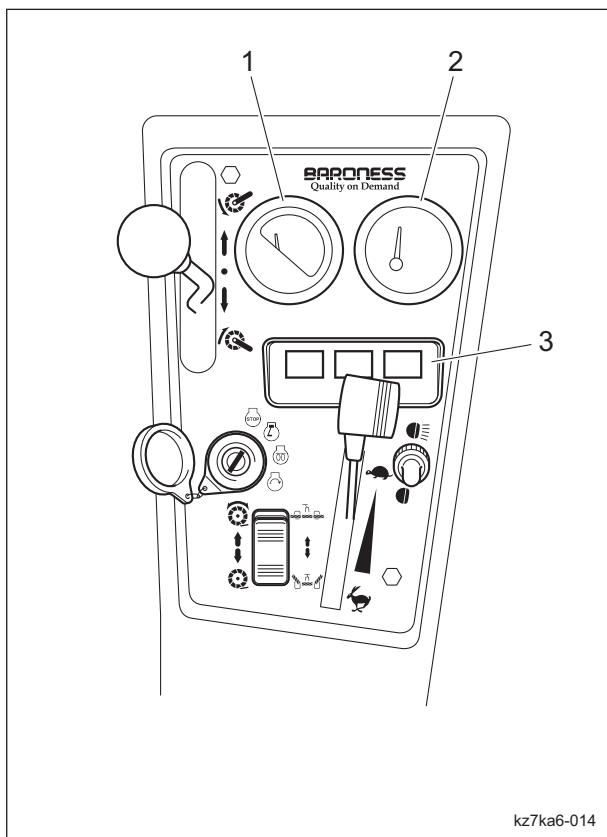
Parking Brake Lock Lever\_001

|   |                          |
|---|--------------------------|
| 1 | Parking brake lock lever |
|---|--------------------------|



# Description of Functions

## Instruments on the Operation Panel



Instruments on the Operation Panel\_001

|   |   |
|---|---|
| 1 | Water temperature gauge   |
| 2 | Fuel gauge  |
| 3 | Pilot lamps (charge lamp, thermo-start lamp, oil pressure lamp) |

## Water Temperature Gauge

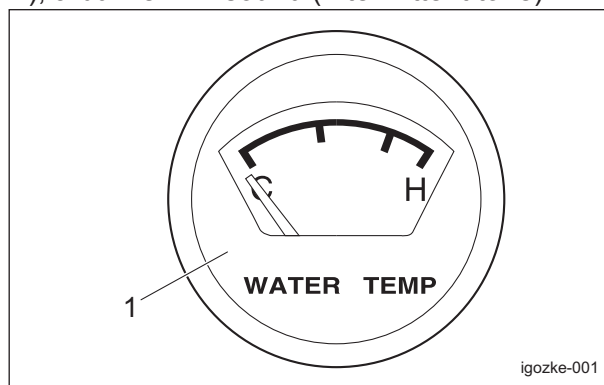
The water temperature gauge is located in the operation panel.

This instrument indicates the water temperature inside the engine.

If the water temperature gauge indicates a level close to "H" during operation, the machine is overheated.

Remove the load from the engine, idle the machine for five minutes, stop the engine, and then inspect the machine and perform any necessary maintenance.

If the water temperature exceeds 105 °C (221 °F), a buzzer will sound. (Intermittent tone)



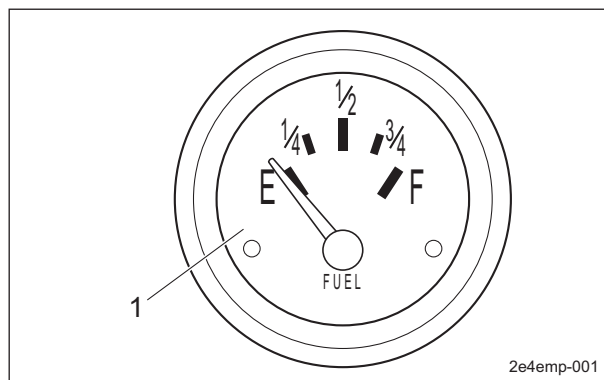
Water Temperature Gauge\_001

|   |                         |
|---|-------------------------|
| 1 | Water temperature gauge |
|---|-------------------------|

## Fuel Gauge

The fuel gauge is located in the operation panel.

This instrument indicates the quantity of fuel inside the fuel tank.



Fuel Gauge\_001

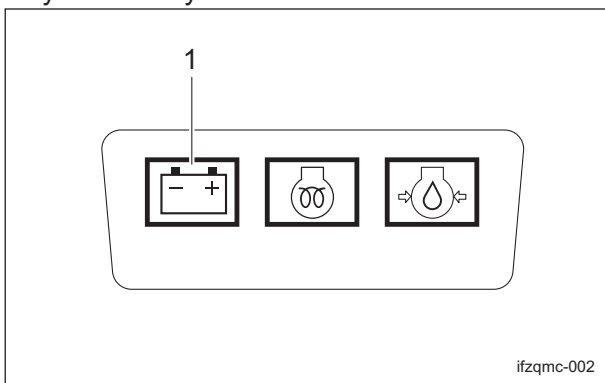
|   |            |
|---|------------|
| 1 | Fuel gauge |
|---|------------|

# Description of Functions

## Pilot Lamps

### Charge Lamp

The charge lamp is the left pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and the alternator starts operating properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

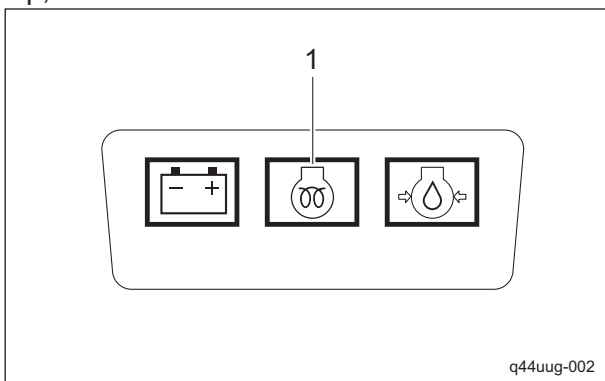


Charge Lamp\_001

|   |             |
|---|-------------|
| 1 | Charge lamp |
|---|-------------|

### Thermo-Start Lamp

The thermo-start lamp is the middle pilot lamp located in the operation panel. When the ignition key is set to the "GLOW" position, it illuminates as the glow plug generates heat. Illumination of the thermo-start lamp is controlled by the glow lamp timer, and the lamp is turned off after a specified amount of time passes. The duration of illumination indicates an approximate period of time required for warm-up, and has been fixed at five seconds.

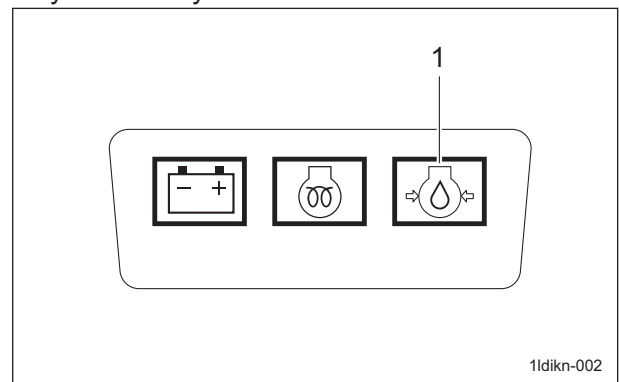


Thermo-Start Lamp\_001

|   |                   |
|---|-------------------|
| 1 | Thermo-start lamp |
|---|-------------------|

### Oil Pressure Lamp

The oil pressure lamp is the right pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and engine oil pressure is generated properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

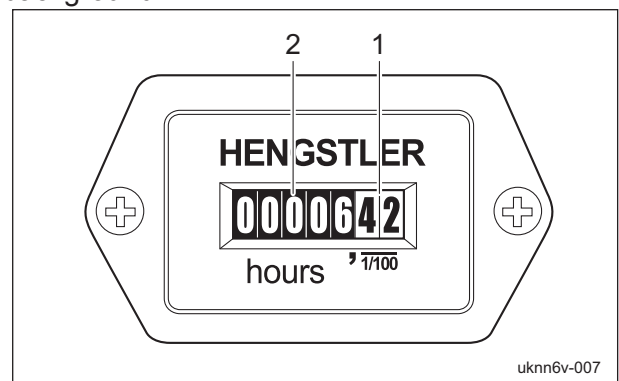


Oil Pressure Lamp\_001

|   |                   |
|---|-------------------|
| 1 | Oil pressure lamp |
|---|-------------------|

## Hour Meter

The hour meter indicates the accumulated operation time of the engine. The number in red figures on a white background is incremented every thirty-six seconds. The number in white figures on a black background is incremented every hour. 1/100 wheel ... red figures on a white background  
Hour wheel ... white figures on a black background



Hour Meter\_001

# Description of Functions

|   |             |
|---|-------------|
| 1 | 1/100 wheel |
| 2 | Hour wheel  |

## Safety Mechanisms

This machine features a safety device for starting/stopping the engine.

- As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
  - An operator is sitting on the seat.
  - The parking brake is applied.
  - The reel rotation switch is set to the "OFF" position.
  - The traveling pedal is set to the neutral position.
- In the event the operator leaves the seat with the parking brake applied and the engine running, the safety device will be activated and will stop the engine under any of the following conditions:
  - The traveling pedal is not set to the neutral position. (The operator has depressed the traveling pedal.)
  - The reel rotation switch is set to the "Rotate" position.  
However, when the reel reverse switch is set to the "ON" position (reverse rotation), the engine does not stop.

## Warning Mechanisms

### Caution

When the buzzer (intermittent tone) sounds, be sure to stop operation since the engine is overheated.

Do not stop the engine without idling. Allow the engine to cool down, first. Keep the engine idling for about 5 minutes before stopping. Remove dust that is jamming in the radiator, air cleaner, and etc.

This machine features various warning mechanisms.

- Overheat Warning Buzzer**  
If water temperature inside the engine exceeds 105 °C (221 °F), a buzzer will sound. (intermittent tone)  
Remove the load from the engine, idle the machine for five minutes, stop the engine, and then inspect the machine and perform any necessary maintenance.

- Hydraulic Oil Level Warning Buzzer**  
If the oil level in the hydraulic tank declines from the specified level by approximately 4.2 dm<sup>3</sup> (4.2 L), a buzzer will sound. (intermittent tone)  
When the buzzer sounds, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

# Description of Functions

---

# Handling Instructions

|  |  |
|--|--|
| <b>Operations Before Service .....Page 5-2</b>           | <b>Cutting Work ..... Page 5-19</b>                      |
| Opening and Closing of Hood ..... Page 5-2               | Cutting Operation ..... Page 5-19                        |
| Opening and Closing of Underseat<br>Cover ..... Page 5-2 | Removal/Installation of Grass<br>Catcher ..... Page 5-19 |
| <b>Inspection and Cleaning ..... Page 5-3</b>            | <b>Transporting .....Page 5-20</b>                       |
| Radiator Cover .....Page 5-3                             | Transporting Procedure ..... Page 5-20                   |
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| <b>Move .....Page 5-18</b>                               |  |
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# Handling Instructions

## Operations Before Service

### Opening and Closing of Hood

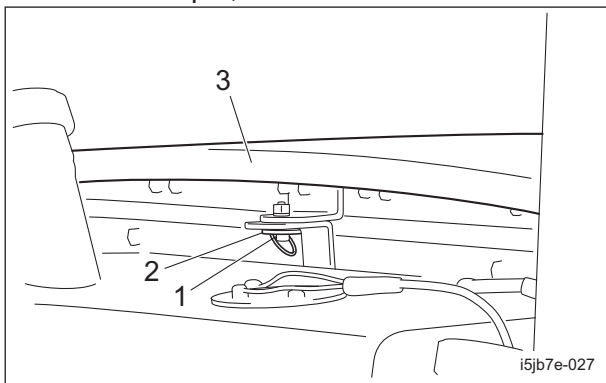
**Caution**

Do not open the hood in strong winds.

**Caution**

Be careful not to pinch your fingers when you open or close the hood.

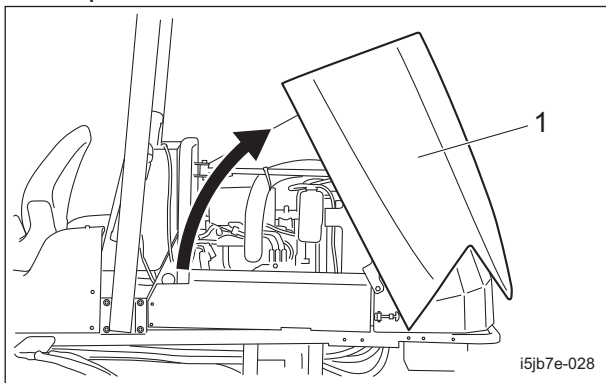
1. Remove the pin, then the washer.



Opening and Closing of Hood\_001

|   |        |
|---|--------|
| 1 | Pin    |
| 2 | Washer |
| 3 | Hood   |

2. Lift up the hood.



Opening and Closing of Hood\_002

|   |      |
|---|------|
| 1 | Hood |
|---|------|

3. When closing the hood, do the operation slowly.

4. Insert the washer, then the pin.

### Opening and Closing of Underseat Cover

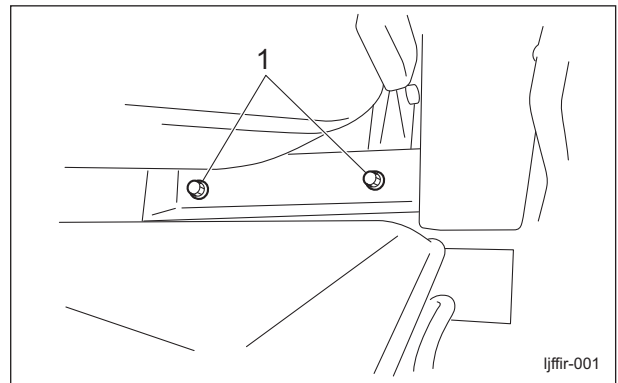
**Caution**

Be careful not to pinch your fingers when you open or close the underseat cover.

1. Opening procedure

[1] Bring the seat to the most front position.

[2] Remove two bolts located on the rear of the seat.



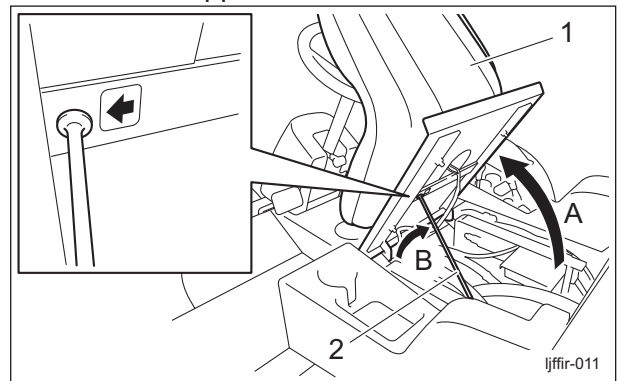
Opening and Closing of Underseat Cover\_001

|   |      |
|---|------|
| 1 | Bolt |
|---|------|

[3] Bring the seat to the backmost position.

[4] Lift the seat.

[5] Securely support the underseat cover with the seat support rod.



Opening and Closing of Underseat Cover\_002

|   |                  |
|---|------------------|
| 1 | Seat             |
| 2 | Seat support rod |
| A | Step 1           |
| B | Step 2           |

2. Closing procedure

[1] Remove the seat support rod with the seat held with a hand.

[2] Lower the seat slowly to close the underseat cover.

[3] Bring the seat to the frontmost position.

# Handling Instructions

[4] Install two bolts on the rear of the seat.

## Inspection and Cleaning

### Radiator Cover

#### Inspection of Radiator Cover

1. Make sure that there is no damage to the radiator cover.
2. Make sure that the radiator cover is not contaminated.

#### Cleaning of Radiator Cover

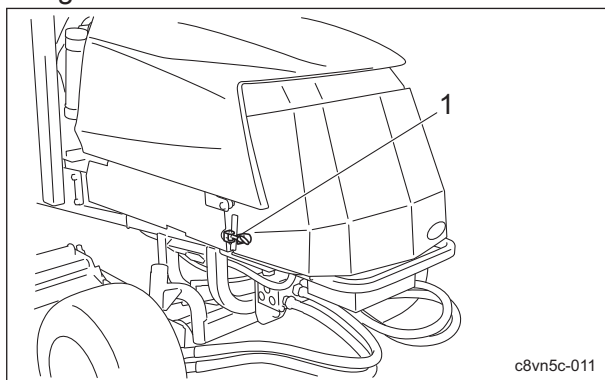
##### Important

An unclean radiator cover may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

If the radiator cover has been contaminated with dust, be sure to clean it.

Especially after operating the machine in a dusty environment, it is important to remove dust as soon as possible.

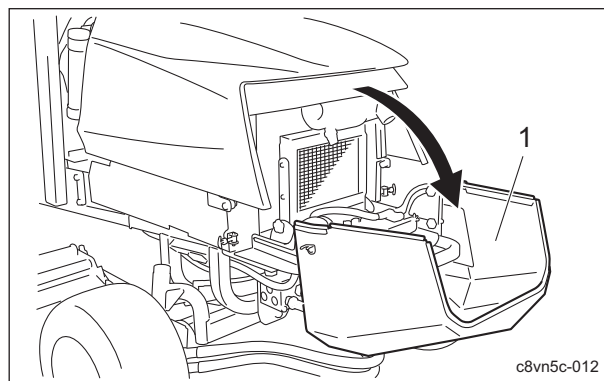
1. Unlock the rubber hooks on the left and right sides.



Cleaning of Radiator Cover\_001

|   |             |
|---|-------------|
| 1 | Rubber hook |
|---|-------------|

2. Pull the radiator cover to the back to open it.



Cleaning of Radiator Cover\_002

|   |                |
|---|----------------|
| 1 | Radiator cover |
|---|----------------|

3. Carefully clean the front and back of the radiator cover with water or compressed air.

### Radiator

#### Inspection of Radiator

1. Make sure that there is no damage to the radiator.
2. Make sure that the radiator is not contaminated.

#### Cleaning of Radiator

##### Important

An unclean radiator may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

##### Important

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler.

Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

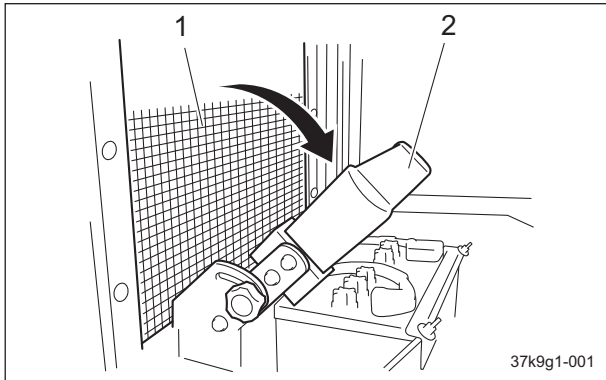
If the radiator has been contaminated with dust, be sure to clean it.

After operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Open the radiator cover.

# Handling Instructions

- Loosen the knobs on the left and right of the oil cooler, and then tilt the oil cooler.



Cleaning of Radiator\_001

|   |            |
|---|------------|
| 1 | Radiator   |
| 2 | Oil cooler |

- Carefully clean the front and back of the radiator with water or compressed air.

## Coolant

### Inspection of Coolant

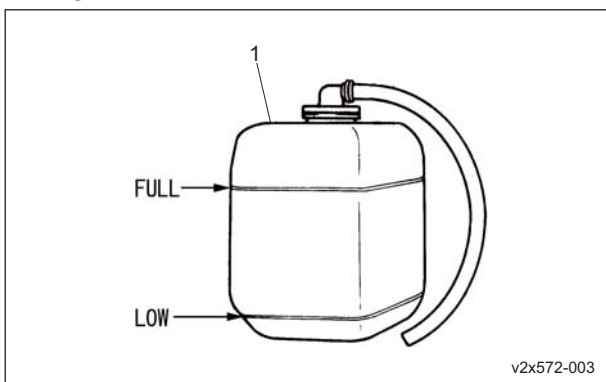
**Caution**

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned.

**Caution**

Inspection should take place after the engine has well cooled down.

- Make sure that the coolant level in the reserve tank is between "FULL" and "LOW".



Inspection of Coolant\_001

|   |              |
|---|--------------|
| 1 | Reserve tank |
|---|--------------|

### Coolant Supply

**Caution**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Due to high temperatures, doing so could cause burns.

**Caution**

Supply coolant after the engine has well cooled down.

**Caution**

The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

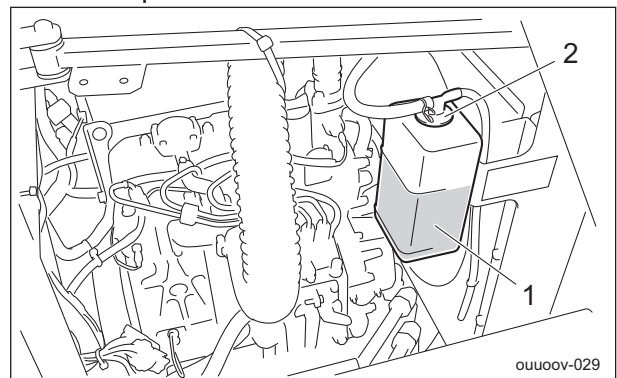
**Important**

When you supply coolant, be sure to use clean water, such as tap water.

**Important**

Tightly close the radiator cap. If the cap is loose or incorrectly installed, the engine will be overheated due to water leakage, resulting in engine damage.

- If the coolant level in the reserve tank is lower than the "LOW" mark, open the reserve tank cap and fill the tank with clean water up to the "FULL" mark.



Coolant Supply\_001



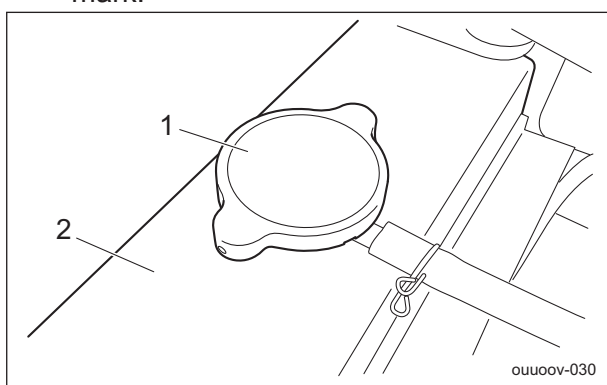
# Handling Instructions

|   |                  |
|---|------------------|
| 1 | Reserve tank     |
| 2 | Reserve tank cap |

2. If no coolant is in the reserve tank, follow the steps below to fill the tank with clean water.

[1] Open the radiator cap, and then supply clean water up to the opening.

[2] Open the reserve tank cap, and then supply clean water up to the "FULL" mark.



Coolant Supply\_002

|   |              |
|---|--------------|
| 1 | Radiator cap |
| 2 | Radiator     |

## Oil Cooler

### Inspection of Oil Cooler

1. Make sure that there is no damage to the oil cooler.
2. Make sure that the oil cooler is not contaminated.

### Cleaning of Oil Cooler

#### ⚠ Caution

An unclean oil cooler may cause malfunction of the hydraulic system.

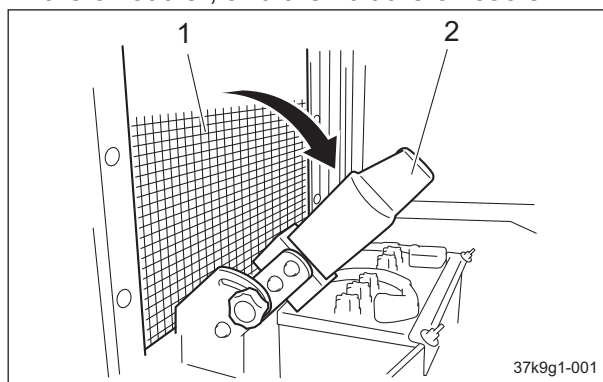
#### Important

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the oil cooler has been contaminated with dust, be sure to clean it.

After operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Open the radiator cover.
2. Loosen the knobs on the left and right of the oil cooler, and then tilt the oil cooler.



Cleaning of Oil Cooler\_001

|   |            |
|---|------------|
| 1 | Radiator   |
| 2 | Oil cooler |

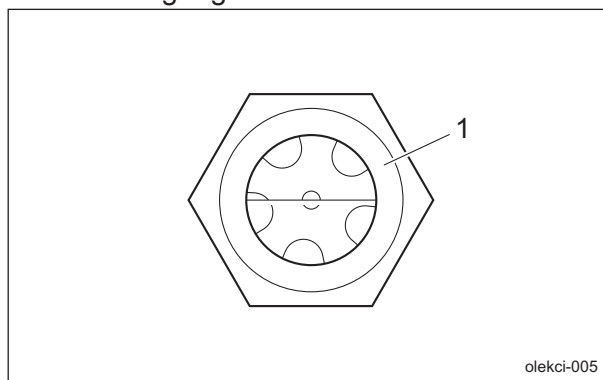
3. Carefully clean the front and back of the oil cooler with water or compressed air.

## Hydraulic Oil

### Inspection of Hydraulic Oil

The oil gauge is on the side of the hydraulic tank.

1. Lower the mower units and maintain that position on a level surface.
2. Make sure that the oil level is at the middle of the oil gauge.



Inspection of Hydraulic Oil\_001

|   |           |
|---|-----------|
| 1 | Oil gauge |
|---|-----------|

3. Check underneath the machine for oil leakage.

# Handling Instructions

## Hydraulic Oil Supply

**Important**

Do not mix different types of oil.

**Important**

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.  
 In case of an equivalent, consult Characteristics of Hydraulic Oil and use hydraulic oil whose characteristics are superior to those of the specific hydraulic oil. Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

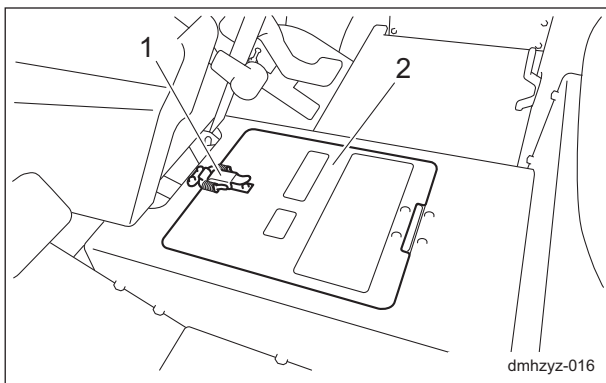
**Note:**

**Characteristics of Hydraulic Oil**

|                         |                 |   |
|-------------------------|-----------------|---|
| Specified Hydraulic Oil |                 | Shell Tellus S2M46                                      |
| ISO Viscosity Grade     |                 | ISO VG46  |
| Density                 | 15 °C (59 °F)   | 0.873 g/cm <sup>3</sup><br>(0.0315 lb/in <sup>3</sup> ) |
| API Gravity             |                 | 30.6  |
| Flash Point (Open Cup)  |                 | 230 °C (446 °F)   |
| Pour Point              |                 | -30 °C (-22 °F)   |
| Kinematic               | 40 °C (104 °F)  | 46 mm <sup>2</sup> /s (46 cSt)                          |
| Viscosity               | 100 °C (212 °F) | 7 mm <sup>2</sup> /s (7 cSt)                            |
| Viscosity Index         |                 | 109   |

1. Follow the steps below to supply hydraulic oil if the oil level is low.

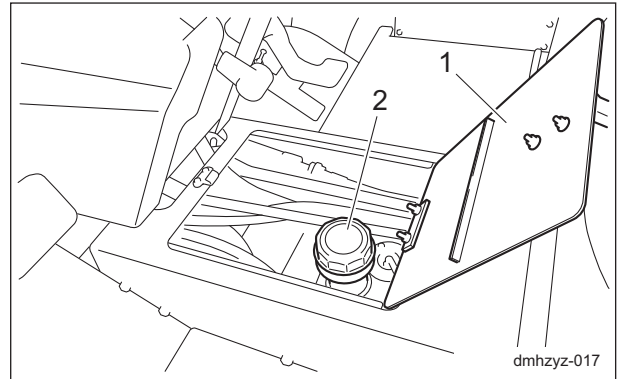
[1] Release the catch clip and open the center cover.



Hydraulic Oil Supply\_001

|   |              |
|---|--------------|
| 1 | Catch clip   |
| 2 | Center cover |

[2] Open the tank cap and pour hydraulic oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank.



Hydraulic Oil Supply\_002

|   |              |
|---|--------------|
| 1 | Center cover |
| 2 | Tank cap     |

[3] Tighten the tank cap securely.

[4] Close the center cover and fasten with the catch clip.

2. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.
3. Lower the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
4. Check underneath the machine for oil leakage.

# Handling Instructions

## Hydraulic Hoses

### Inspection of Hydraulic Hoses

#### Warning

When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points.

Be extremely careful with high-pressure oil as it may pierce your skin, resulting in personal accidents.

If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

Check the pipes and hoses to make sure that there is no oil leakage, circuit damage, looseness, wear, connector looseness, weather deterioration and chemical deterioration.

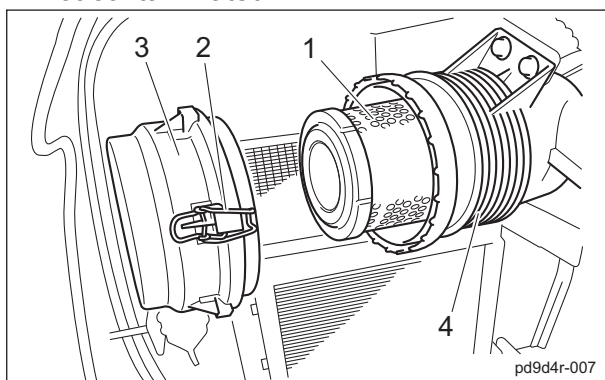
Make any necessary repairs before operating the machine.

## Air Cleaner

### Inspection of Air Cleaner

For details on handling the engine, please refer to the separate Engine Handling Manual. The air cleaner is a component that removes dirt from the intake air to prevent wear of the cylinder liners and piston rings so that the engine will always operate smoothly. A contaminated air cleaner element may cause malfunction of the engine.

1. Make sure that there is no damage to the air cleaner.
2. Make sure that the air cleaner element is not contaminated.



Inspection of Air Cleaner\_001

|   |                     |
|---|---------------------|
| 1 | Air cleaner element |
| 2 | Clip                |
| 3 | Air cleaner cap     |
| 4 | Air cleaner body    |

### Cleaning of Air Cleaner

For details on handling the engine, please refer to the separate Engine Handling Manual. A contaminated air cleaner element may cause malfunction of the engine.

To maximize the life of the engine, clean the air cleaner properly.

1. Follow the steps below to clean the air cleaner.

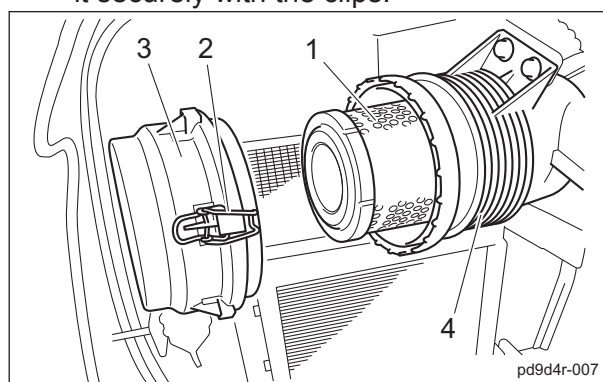
[1] Remove the clips from the two locations, remove the air cleaner cap, and then remove the air cleaner element.

[2] While paying close attention not to damage the air cleaner element, tap a solid portion of the air cleaner element or blow compressed air from its inside to remove dust and dirt.

If the air cleaner element is extremely contaminated, replace it with a new one.

[3] Attach the air cleaner element to the air cleaner body.

[4] Replace the air cleaner cap, and then fix it securely with the clips.



Cleaning of Air Cleaner\_001

|   |                     |
|---|---------------------|
| 1 | Air cleaner element |
| 2 | Clip                |
| 3 | Air cleaner cap     |
| 4 | Air cleaner body    |

# Handling Instructions

## Battery

### Inspection of Battery

**Danger**

Keep fire away while inspecting or charging the battery.  
The battery may explode.

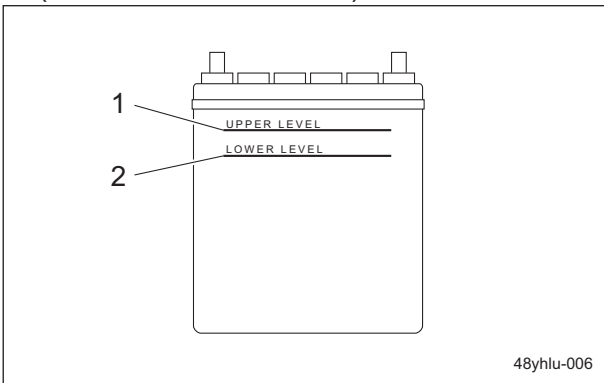
**Warning**

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line).  
The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

**Caution**

Implement after the engine and muffler etc. have well cooled down.  
Otherwise you may get burned.

1. Clean the areas around the battery fluid level lines using a cloth dampened with water.
2. Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).



Inspection of Battery\_001

|   |             |
|---|-------------|
| 1 | UPPER LEVEL |
| 2 | LOWER LEVEL |

### Supply of Battery Fluid

**Danger**

Be careful not to let your skin, eyes or clothes, etc., come into contact with the battery fluid or accidentally swallow the fluid.  
Should your skin or clothes come into contact with the battery fluid, immediately wash them away with water.

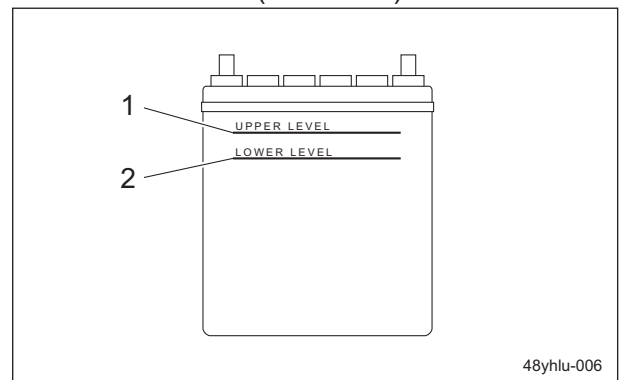
**Danger**

When you supply battery fluid, wear protective garments and safety glasses, etc.

**Caution**

Implement after the engine and muffler etc. have well cooled down.  
Otherwise you may get burned.

1. If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum) line and LOWER LEVEL (minimum) line, add purified water up to the UPPER LEVEL (maximum) line.



Supply of Battery Fluid\_001

|   |             |
|---|-------------|
| 1 | UPPER LEVEL |
| 2 | LOWER LEVEL |

# Handling Instructions

## Electrical Wiring

### Inspection of Electrical Wiring

#### Important

Electrical short circuit will cause fire, electrical leakage and malfunction of electrical equipments.

Inspect electrical wiring for poor terminal connections, damaged wiring or terminals, loose connections, weather-related deterioration and chemical-related deterioration.

If necessary, repair before operating the machine.

## Tire

### Inspection of Tires

1. Check the pneumatic pressure of the tires.
2. Make sure that there are no cracks, damage or abnormal wear.

|             | Tire size           | Pneumatic pressure                 |        |
|-------------|---------------------|------------------------------------|--------|
| Front wheel | (26.0 x 12.00 - 12) | 140 kPa (1.4 kgf/cm <sup>2</sup> ) | 20 psi |
| Rear wheel  | (20 x 10.00 - 10)   | 100 kPa(1.0 kgf/cm <sup>2</sup> )  | 15 psi |

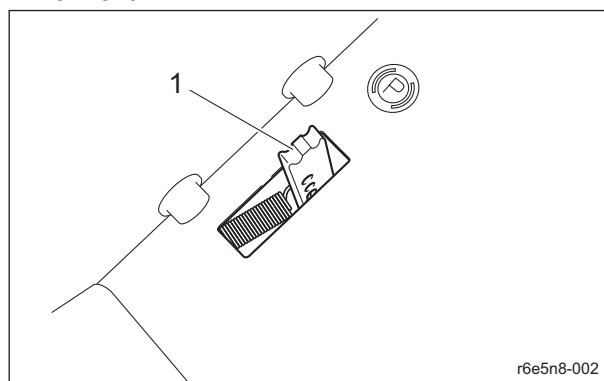
## Brake

### Inspection of Brake Pedal

1. When depressing the brake pedal fully, make sure that there is appropriate clearance between the floorboard and the pedal or pedal reserve distance.
2. When depressing the brake pedal fully, make sure that the pedal reaction is not spongy and that there is no noise.
3. When depressing the brake pedal during traveling, make sure that the machine stops smoothly and the braking is sufficiently effective.

### Inspection of Parking Brake

1. Make sure that the parking brake is applied after depressing the brake pedal and moving the parking brake lock lever forward.



Inspection of Parking Brake 001

1 Parking brake lock lever

2. Make sure that the brake is not applied even slightly after you depress the brake pedal to release it.

## Belt

### Inspection of Belt

#### Warning

The engine must be stopped when the belt is inspected.

#### Important

A slacking or damaged belt or damaged fan may cause overheating or lack of a battery charge.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.

## Wire

### Inspection of Wire

1. Make sure that the wire is not cracked or damaged.
2. If the wire is cracked or damaged, replace it with a new one immediately.

# Handling Instructions

## Safety Device

### Inspection of Safety Device

Make sure that the safety device operates correctly.

"Safety Mechanisms" (Page 4-9)

## Around The Engine

### Inspection of Engine-Associated Parts

**⚠ Caution**

Perform operations after the engine and other parts have sufficiently cooled. Otherwise, you may suffer burns.

1. Check for damages and dirt.
2. Check the mount for looseness and cracks.
3. Check for liquid leakage.
4. Check on and around the muffler for grass clippings and flammable materials.

## Engine Oil

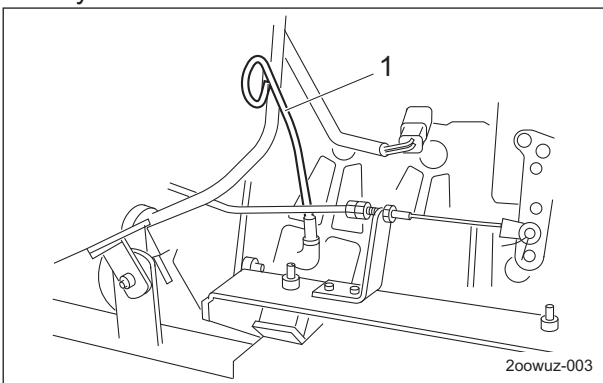
### Inspection of Engine Oil

For details on handling the engine, please refer to the Owner's Manual for the engine.

**Important**

Securely tighten the oil level gauge and oil filler cap.

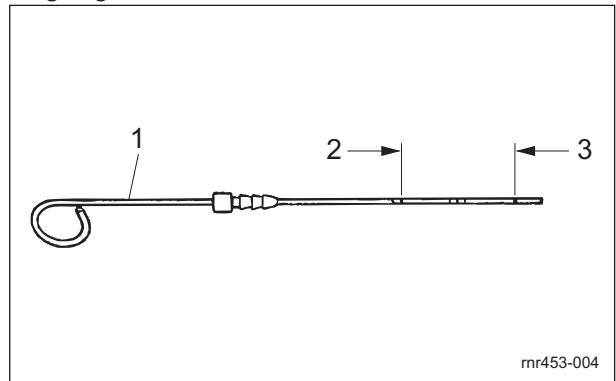
1. Stop the engine, wait for 10 to 20 minutes for the engine to cool down, then check the oil level.
2. Position the machine so that the engine will be level, then insert the oil gauge all the way to check the oil level.



Inspection of Engine Oil\_001

|   |           |
|---|-----------|
| 1 | Oil gauge |
|---|-----------|

3. The appropriate oil level should be between the upper and lower limit lines on the gauge.



Inspection of Engine Oil\_002

|   |             |
|---|-------------|
| 1 | Oil gauge   |
| 2 | Upper limit |
| 3 | Lower limit |



# Handling Instructions

## Supply of Engine Oil

For details on handling the engine, please refer to the Owner's Manual for the engine.

### Important

Do not supply too much engine oil. Otherwise, the engine may be damaged.

### Important

Do not mix different types of engine oil.

### Important

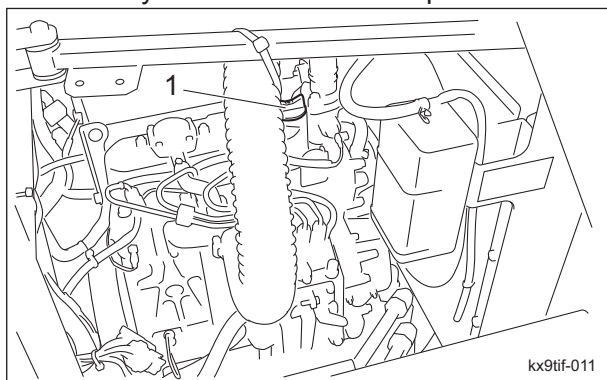
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

### Important

Securely tighten the oil level gauge and oil filler cap.

1. Engine oil is supplied through the oil filling port.  
Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

2. Securely install the oil filler cap.



Supply of Engine Oil\_001

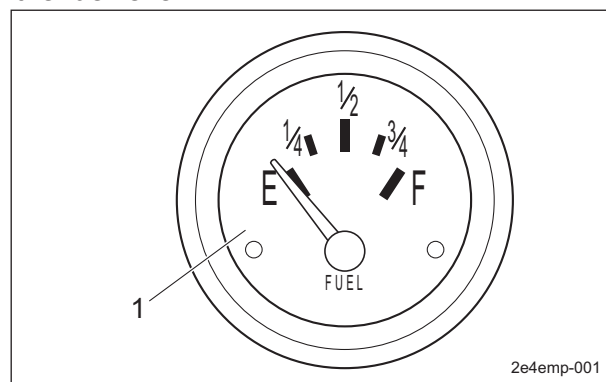
1 Oil filler cap

3. It will take a while for the supplied engine oil to descend into the oil pan.  
Check the oil level again 10 to 20 minutes after supplying the oil.

## Fuel

### Inspection of Fuel Quantity

With the machine on a level surface, observe the fuel gauge in the operation panel to check the fuel level.



Inspection of Fuel Quantity\_001

1 Fuel gauge

### Fuel Supply

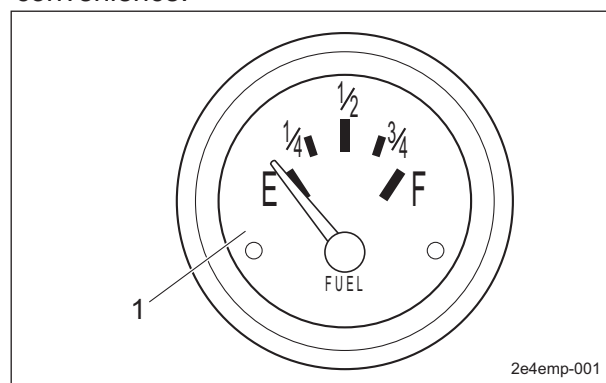
#### Warning

Do not supply fuel above the middle (marked in red) of the fuel gauge.  
If you supply too much fuel, it might overflow from the fuel cap when you travel or work on a slope.

#### Warning

Keep fire away while refueling.  
Do not smoke while refueling.

If the fuel gauge located in the operation panel indicates a level close to E (EMPTY), supply fuel (diesel) at your earliest convenience.



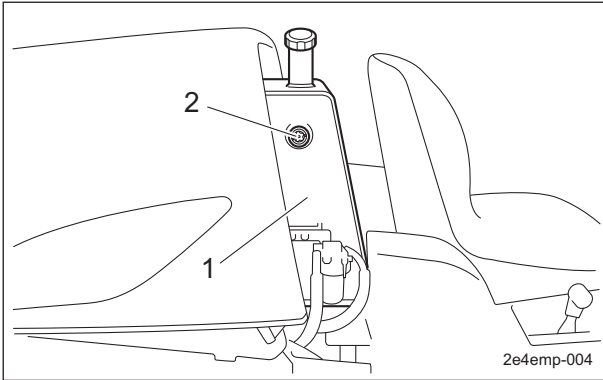
Fuel Supply\_001

1 Fuel gauge

# Handling Instructions

Refuel up to the middle (marked in red) of the fuel gauge.

The fuel tank capacity is approximately 38.0 dm<sup>3</sup> (38.0 L).



Fuel Supply\_002

|   |            |
|---|------------|
| 1 | Fuel tank  |
| 2 | Fuel gauge |

## Water Separator

### Inspection of Water Separator

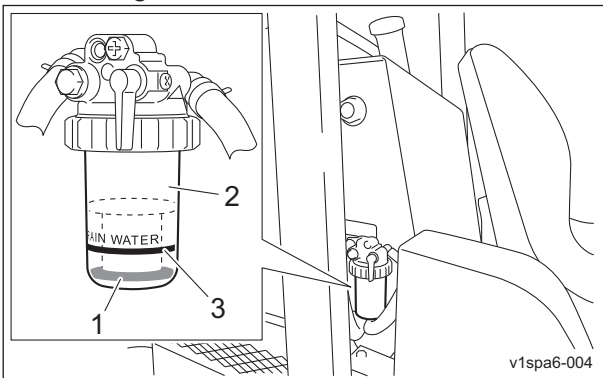
For details on handling the engine, please refer to the Engine's Owner's Manual.

#### Important

Water contamination in the fuel may decrease the engine starting performance and power output and may result in breakage of engine parts.

The water separator removes water from the fuel.

1. Make sure that debris and water have not accumulated in the cup.  
With the float raised, water incorporation is confirmed.  
When the float reaches the discharge level, discharge water.



Inspection of Water Separator\_001

|   |                 |
|---|-----------------|
| 1 | Float           |
| 2 | Cup             |
| 3 | Discharge level |

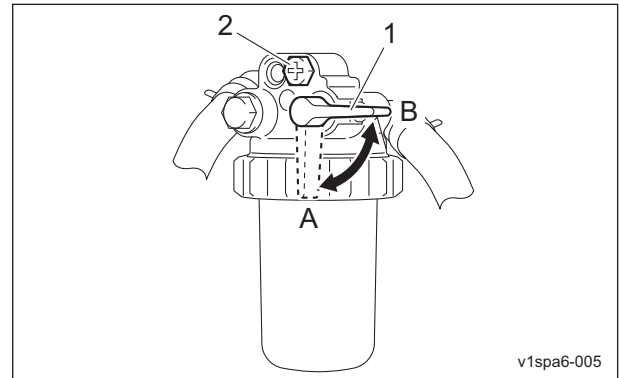
### Draining of Water Separator

#### Important

Water contamination in the fuel may decrease the engine starting performance and power output and may result in breakage of engine parts.

Drain water from the water separator according to the maintenance schedule. And drain water whenever the float is raised by water.

1. Stop the engine, and then turn the key switch to the "OFF" position.
2. Place a container under the water separator.
3. Close the fuel filter cock.
4. Close the fuel cock of water separator.



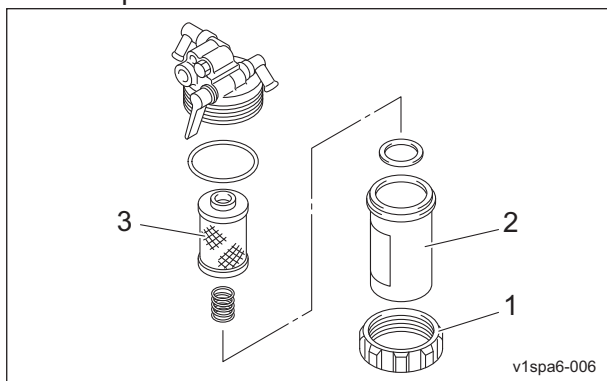
Draining of Water Separator\_001

|   |                   |
|---|-------------------|
| 1 | Fuel cock         |
| 2 | Air-bleeding plug |
| A | ON (Open)         |
| B | OFF (Close)       |



# Handling Instructions

5. Remove the retaining ring and then remove the cup.



Draining of Water Separator\_002

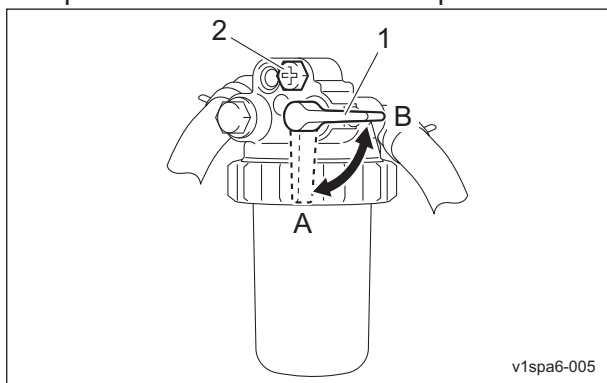
|   |                |
|---|----------------|
| 1 | Retaining ring |
| 2 | Cup            |
| 3 | Element        |

6. Discharge water from the cup.

### Important

When installed, be careful that it is not contaminated with dirt or dust. If the fuel is contaminated with dirt or dust etc., the fuel injection pump and injection nozzle will become worn.

7. Put the parts back together.  
8. Fill up the fuel tank with fuel and open the fuel cock.  
9. Open the fuel cock of water separator.



Draining of Water Separator\_003

|   |                   |
|---|-------------------|
| 1 | Fuel cock         |
| 2 | Air-bleeding plug |
| A | ON (Open)         |
| B | OFF (Close)       |

10. Loosen the air-bleeding plug by one turn.

11. Set the ignition key to the "ON" position. After the fuel pump operated, the cup becomes filled with fuel and air bleeding occurs automatically.  
12. Turn the key to the "START" position and remove air out of the fuel line.  
13. In the case that there are still air bubbles in the fuel from air-bleeding plug even after 15 seconds or more pass after setting the ignition key to "START", pause for 30 seconds or more and then repeat the same steps.  
14. Tighten the air-bleeding plug.

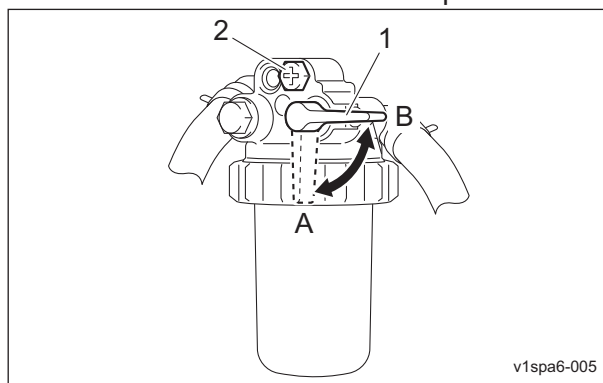
### Cleaning of Water Separator

#### Important

Water contamination in the fuel may decrease the engine starting performance and power output and may result in breakage of engine parts.

Clean the water separator according to the maintenance schedule. And clean it whenever debris has accumulated in the cup.

1. Stop the engine, and then turn the ignition key to the "OFF" position.  
2. Place a container under the water separator.  
3. Close the fuel filter cock.  
4. Close the fuel cock of water separator.

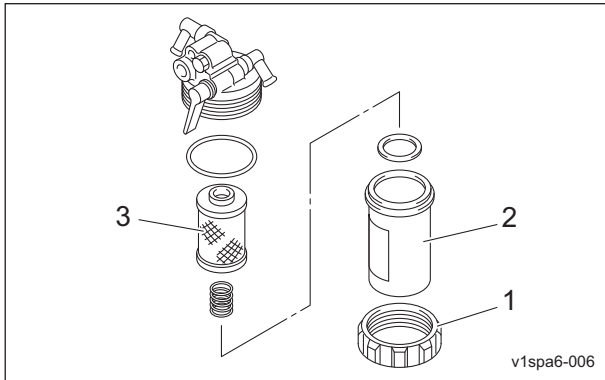


Cleaning of Water Separator\_001

|   |                   |
|---|-------------------|
| 1 | Fuel cock         |
| 2 | Air-bleeding plug |
| A | ON (Open)         |
| B | OFF (Close)       |

# Handling Instructions

5. Remove the retaining ring and then remove the cup.



Cleaning of Water Separator\_002

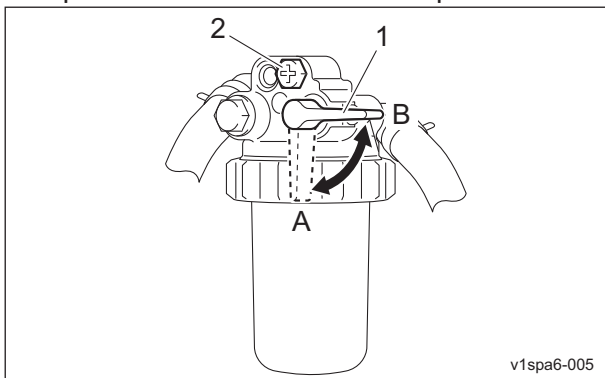
|   |                |
|---|----------------|
| 1 | Retaining ring |
| 2 | Cup            |
| 3 | Element        |

6. Discharge water from the cup.  
7. Clean the cup and element with light oil. Replace the element with new one as necessary.

### Important

When installed, be careful that it is not contaminated with dirt or dust. If the fuel is contaminated with dirt or dust etc., the fuel injection pump and injection nozzle will become worn.

8. Put the parts back together.  
9. Fill up the fuel tank with fuel and open the fuel cock.  
10. Open the fuel cock of water separator.



Cleaning of Water Separator\_003

|   |                   |
|---|-------------------|
| 1 | Fuel cock         |
| 2 | Air-bleeding plug |
| A | ON (Open)         |
| B | OFF (Close)       |

11. Loosen the air-bleeding plug by one turn.

12. Set the ignition key to the "ON" position. After the fuel pump operated, the cup becomes filled with fuel and air bleeding occurs automatically.  
13. Turn the key to the "START" position and remove air out of the fuel line.  
14. In the case that there are still air bubbles in the fuel from air-bleeding plug even after 15 seconds or more pass after setting the ignition key to "START", pause for 30 seconds or more and then repeat the same steps.  
15. Tighten the air-bleeding plug.

## Fuel Filter

### Inspection of Fuel Filter

The fuel filter works to remove foreign objects mixed into the fuel.

When the fuel flow becomes insufficient, replace the fuel filter if necessary.

1. Make sure that there is no fuel leakage.
2. Make sure that the fuel filter is not damaged or dirty.

## Liquid Leakage

### Inspection of Liquid Leakage

#### Caution

When performing maintenance on the hydraulic system, lower the mower units.

#### Important

After approximately 50 hours of operation, some tightened portions may be loosened and liquid such as oil may leak. Be sure to retighten the parts.

1. Check the bottom of the machine for leakage of liquid such as oil, water, fuel, etc.
2. Locate the leakage and identify the type of liquid. Ignoring leakage will cause further trouble.

# Handling Instructions

## Bolts and Nuts

### Inspection of Bolts and Nuts

#### Important

A number of bolts are used in each part of this machine.

Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

1. Check the bolts and nuts for looseness and coming off.
2. Check the bolts and nuts for cracks and damages.
3. Check the bolts and nuts for rust.
4. Check around the bolts and nuts for traces of rust fluid.
5. Check for unequal bolt length.
6. Check the bolts and nuts for stripped threads and abrasion.

### Inspection of Wheel Mounting Bolt

#### Important

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

1. Check the wheel mounting bolts and wheel nuts for looseness and coming off.
2. Check the wheel mounting bolts and wheel nuts for cracks and damages.
3. Check the wheel mounting bolts and wheel nuts for rust.
4. Check around the wheel mounting bolts and wheel nuts for traces of rust fluid.
5. Check the wheel mounting bolts for unequal bolt length.
6. Check the wheel mounting bolts and wheel nuts for stripped threads and abrasion.

## Grass Catcher

### Inspection of Grass Catcher

The grass catcher may no longer correctly collect grass clippings due to its wear, damage, deformation, etc., caused by frequent use.

1. Make sure that there is no wear or deterioration of the grass catcher.

2. Make sure that there is no damage to the grass catcher.
3. Make sure that there is no interference to moving parts due to deformation of the grass catcher.

## Adjustment before Work

### Adjustment of Steering Wheel

#### Warning

Since it is dangerous, do not adjust the steering wheel while traveling.

#### Caution

Be sure the steering wheel position is securely locked.

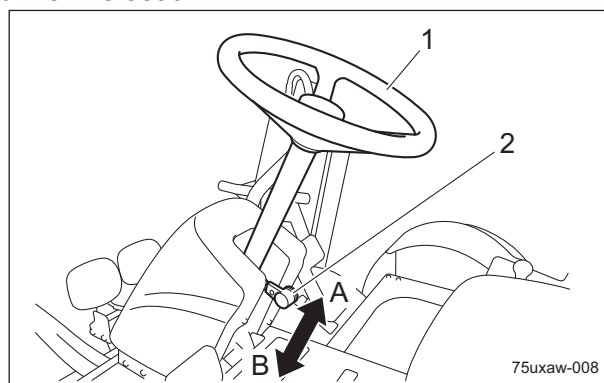
It may result in an unexpected accident if it becomes loose while traveling.

The steering wheel can be adjusted up or down.

Adjust the position according to the operator's body size.

Shift the tilt lever to the "FREE" position, move the steering wheel to the position that suits your work requirements, and then shift the tilt lever to the "LOCK" position to secure the steering wheel in place.

The tilt lever is located at the left in front of the driver's seat.



Adjustment of Steering Wheel\_001

|   |                 |
|---|-----------------|
| 1 | Steering wheel  |
| 2 | Tilt lever      |
| A | FREE (released) |
| B | LOCK (locked)   |

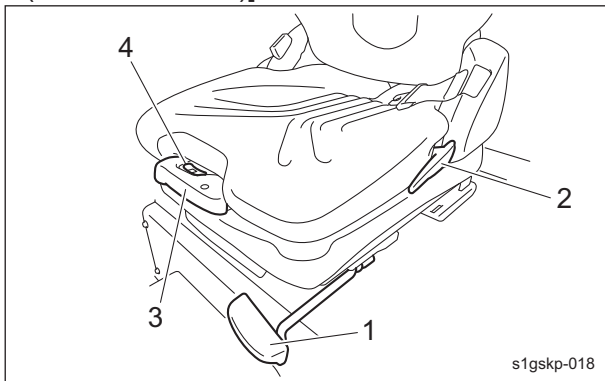
# Handling Instructions

## Adjustment of Seat

Use the seat adjustment levers to adjust the seat.

Adjust the position to fit the operator.

1. Use the forward/backward adjustment lever to adjust the seat back and forth.
2. Use the backrest tilt adjustment lever to adjust the angle of the backrest.
3. Pull out the suspension adjustment handle and move it up or down to adjust the firmness of the seat suspension. Observe the suspension adjustment scale while making adjustments. [50 - 160 kg (110.2 - 352.7 lb)]



Adjustment of Seat\_001

|   |                                   |
|---|-----------------------------------|
| 1 | Forward/backward adjustment lever |
| 2 | Angle adjustment lever            |
| 3 | Suspension adjustment handle      |
| 4 | Suspension adjustment scale       |

## Start/Stop of Engine

### Procedure to Start Engine

#### ⚠ Caution

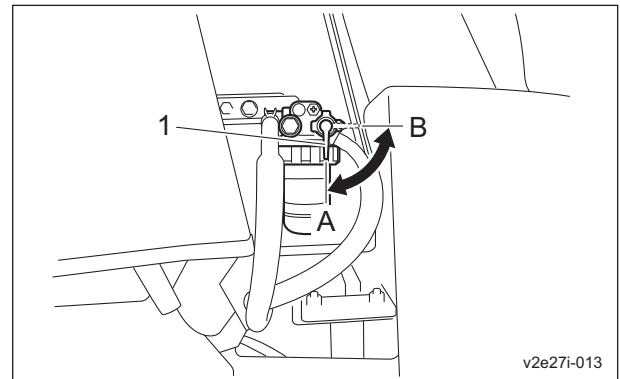
Before starting the engine, make sure that there are no other people or obstacles around the machine.

#### Important

Starter operation must take 15 seconds or less.

If the engine still does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

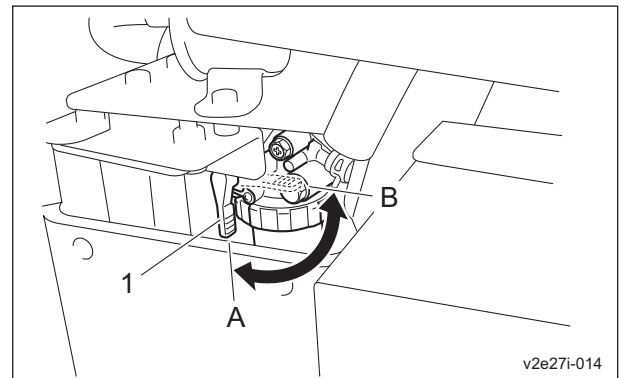
1. Open the fuel cock of the water separator. The water separator is located on the right side of the fuel tank.



Procedure to Start Engine\_001

|   |             |
|---|-------------|
| 1 | Fuel cock   |
| A | ON (Open)   |
| B | OFF (Close) |

2. Open the fuel cock of the fuel filter. The fuel filter is located on the left under the hood.



Procedure to Start Engine\_002

|   |             |
|---|-------------|
| 1 | Fuel cock   |
| A | ON (Open)   |
| B | OFF (Close) |

3. Sit on the seat.
4. Depress the brake pedal and make sure that the parking brake is applied.
5. Make sure that the reel rotation switch is set to the "Stop" position.
6. Make sure that the mower unit up/down lever is set to the "Neutral" position.
7. Make sure that the traveling pedal is in the neutral position.

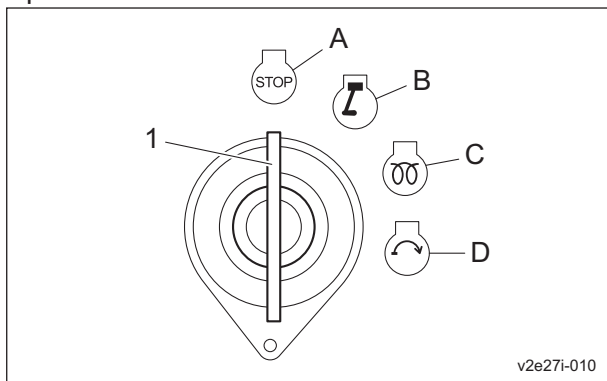
# Handling Instructions

8. Move the throttle lever halfway from the "Low speed" position toward the "High speed" position.

**Important**

The thermo-start lamp turns off at the specified time. However, the lamp turning off is not related to the glow plug generating heat. If the ignition key is left in the "GLOW" position after the lamp is turned off, the plug will still generate heat. The thermo-start lamp will stay illuminated for five seconds.

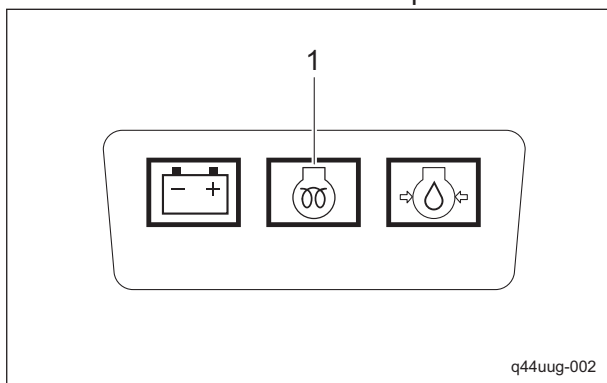
9. Switch the ignition key to the "GLOW" position.



Procedure to Start Engine\_003

|   |              |
|---|--------------|
| 1 | Ignition key |
| A | OFF          |
| B | ON           |
| C | GLOW         |
| D | START        |

10. Make sure that the glow plug is generating heat and the thermo-start lamp is turned on.



Procedure to Start Engine\_004

|   |                   |
|---|-------------------|
| 1 | Thermo-start lamp |
|---|-------------------|

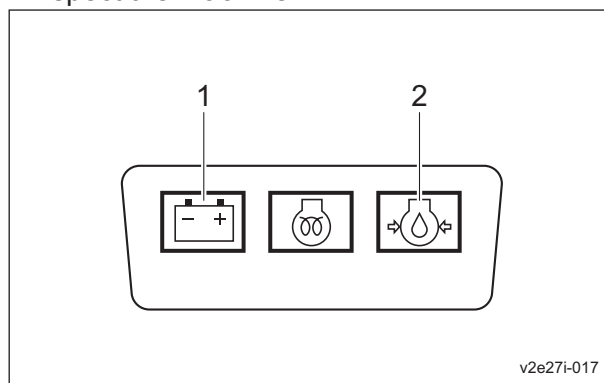
11. After the thermo-start lamp turns off, immediately set the ignition key to the "START" position.

**Important**

Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the machine.

12. When the starter starts rotating and the engine starts, return the ignition key to the "ON" position slowly.

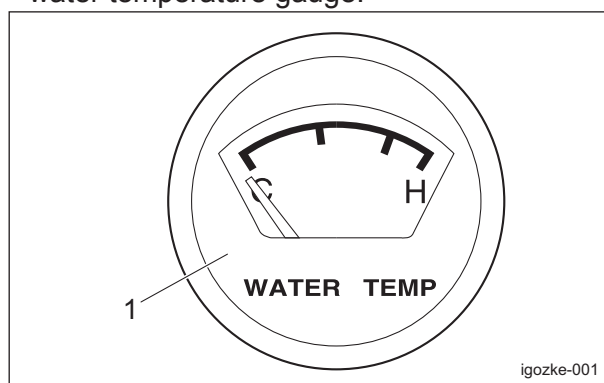
13. Make sure that the charge lamp and oil pressure lamp turn off. If they do not turn off, stop the engine and inspect the machine.



Procedure to Start Engine\_005

|   |                   |
|---|-------------------|
| 1 | Charge lamp       |
| 2 | Oil pressure lamp |

14. Move the throttle lever to the "Low speed" position, and then warm up the engine so that the needle points above "C" on the water temperature gauge.



Procedure to Start Engine\_006

|   |                         |
|---|-------------------------|
| 1 | Water temperature gauge |
|---|-------------------------|

15. Gradually move the throttle lever toward the "High speed" position.

# Handling Instructions

## Procedure to Stop Engine

1. Set the traveling pedal to the neutral position.
2. Depress the brake pedal and move the parking brake lock lever forward to lock the brake.
3. Set the reel rotation switch to the "Stop" position.
4. Raise all the mower units.
5. Shift the throttle lever to the "Low speed" position, and then idle the machine for 1-2 minutes.
6. Switch the ignition key to the "OFF" position.
7. Make sure that the engine has stopped.
8. Set the anti-falling stop valve to the "Stop" position.
9. Hook the mower lock levers (latches) for the mower units #4 and #5.
10. Remove the ignition key.
11. Leave the driver's seat.
12. Close the fuel cock of the fuel filter.
13. Close the fuel cock of the water separator.

## Parking and Stopping

### Leaving the machine

#### Caution

If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

#### Caution

Never park the machine on a slope.

1. Park the machine on level ground.
2. Apply the parking brake.
3. Stop the engine.
4. Remove the ignition key.
5. Install the rubber cap to the key switch.
6. Step off the machine to leave.

## Move

### Traveling Procedure

#### Caution

Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.

#### Important

Do NOT start to move or stop the machine abruptly. It will damage the hydraulic system or result in oil leakage.

1. Start the engine.  
"Procedure to Start Engine" (Page 5-16)
2. Make sure that all the mower units are raised.
3. Make sure that the anti-falling stop valve is set to the "Stop" position.
4. Make sure that the mower lock levers (latches) for mower units #4 and #5 are engaged.
5. Depress the brake pedal to release the parking brake.
6. Slowly depress the traveling pedal.
7. The machine starts traveling.
8. Release the traveling pedal and depress the brake pedal to stop the machine.



# Handling Instructions

## Cutting Work

### Cutting Operation

#### ⚠ Caution

Cutting work must be performed at an appropriate speed for the site and location. When cutting bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

#### ⚠ Caution

Please note that if you stop operating the mower unit up/down lever before the mower units are raised completely, reel rotation may not stop. Reel rotation will be turned on or off based on the sensor-detected position of the mower units.

#### Important

Perform cutting work with the mower unit up/down lever shifted to the "DOWN" position. Reel rotation will be turned off if the mower unit up/down lever shifted to the "NEUTRAL" or "UP" position.

#### Important

Do NOT start to move or stop the machine abruptly. It will damage the hydraulic system or result in oil leakage.

1. Shift the reel rotation/stop switching levers of all mower units to the "Rotate" position.
2. Start the engine.  
"Procedure to Start Engine" (Page 5-16)
3. Depress the brake pedal to release the parking brake.
4. Shift the throttle lever to the "High speed" position, and rev up the engine to MAX.
5. Right before starting cutting work, set the anti-falling stop valve to the "Open" position.
6. Release the mower lock levers (latches) for mower units #4 and #5.
7. Shift the mower unit up/down lever to the "DOWN" position to lower the mower units.

8. Set the reel rotation switch to the "Rotate" position to rotate the reel cutters (cutting cylinders) for all mower units.
9. Depress the traveling pedal to start cutting work.

### Removal/Installation of Grass Catcher

#### ⚠ Caution

Stop the engine before removing or installing the grass catcher.

1. Set the reel rotation switch to the "Stop" position.
2. Lower the mower units.
3. Apply the parking brake.
4. Stop the engine.
5. Remove or install the grass catcher.

Removal of grass catcher:

Lift up the grass catcher, and remove the mounting pins on the left and right of the grass catcher from the grass catcher mounting brackets.

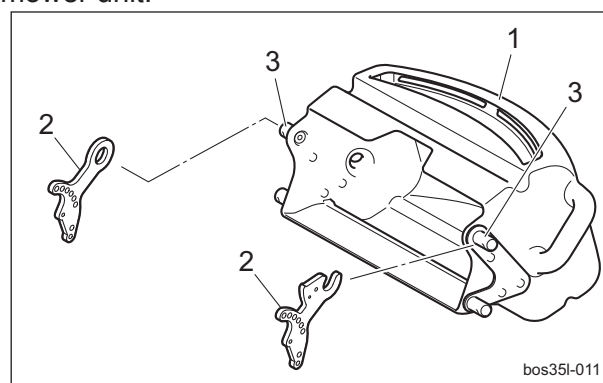
Installation of grass catcher:

Install the mounting pins on the left and right sides of the grass catcher into the grass catcher mounting brackets.

Mower units #2 & 3

Note :

The illustration shows the mower unit #3. Right and left positions of the grass catcher mounting brackets differ according to the location of a mower unit.



Removal/Installation of Grass Catcher\_001

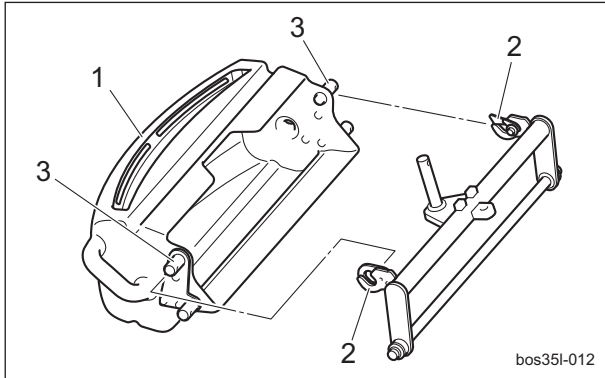
|   |                                |
|---|--------------------------------|
| 1 | Grass catcher                  |
| 2 | Grass catcher mounting bracket |
| 3 | Mounting pin                   |

# Handling Instructions

Mower units #1, 4 & 5

Note :

The illustration shows the mower units #1 & 5.  
Right and left positions of the grass catcher mounting brackets differ according to the location of a mower unit.



Removal/Installation of Grass Catcher\_002

|   |                                |
|---|--------------------------------|
| 1 | Grass catcher                  |
| 2 | Grass catcher mounting bracket |
| 3 | Mounting pin                   |

## Transporting

### Transporting Procedure

When loading this machine into a trailer or a truck to transport it, drive the machine in reverse. When unloading, drive the machine forward.

If the roof is installed on the machine, remove it.

The roof may be damaged by wind pressure.



**Precautions for Maintenance .....Page 6-2****Jacking Up The Machine ..... Page 6-2**

About Jacking Up The Machine .....Page 6-2

Jack-Up Points .....Page 6-2

**Greasing ..... Page 6-3**

About Greasing .....Page 6-3

Greasing Points ..... Page 6-3

**Lubrication ..... Page 6-6**

About Lubrication .....Page 6-6

Lubricating Points ..... Page 6-6

**Adjustment and Replacement ..... Page 6-8**

Adjustment of Mower Stopper Pin ..... Page 6-8

Replacement of Tires .....Page 6-8

Adjustment of Belt Tension .....Page 6-9

Change of Coolant .....Page 6-10

Change of Hydraulic Oil Filter .....Page 6-11

Change of Hydraulic Oil .....Page 6-13

Change of Air Cleaner ..... Page 6-14

Change of Engine Oil ..... Page 6-14

Change of Engine Oil Filter ..... Page 6-15

Change of Fuel Filter Element ..... Page 6-16

**Storage ..... Page 6-16**

Long-Term Storage ..... Page 6-16

# Maintenance

## Precautions for Maintenance

**Warning**

The chapter "Maintenance" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform maintenance service for this machine.

**Caution**

First, learn well the operations you plan to perform.

**Important**

Use tools appropriate for each operation.

**Important**

Use Baronsess genuine parts for replacement and accessories. Our product warranty may be void if you use non-genuine parts for replacement or accessories.

## Jacking Up The Machine

### About Jacking Up The Machine

**Warning**

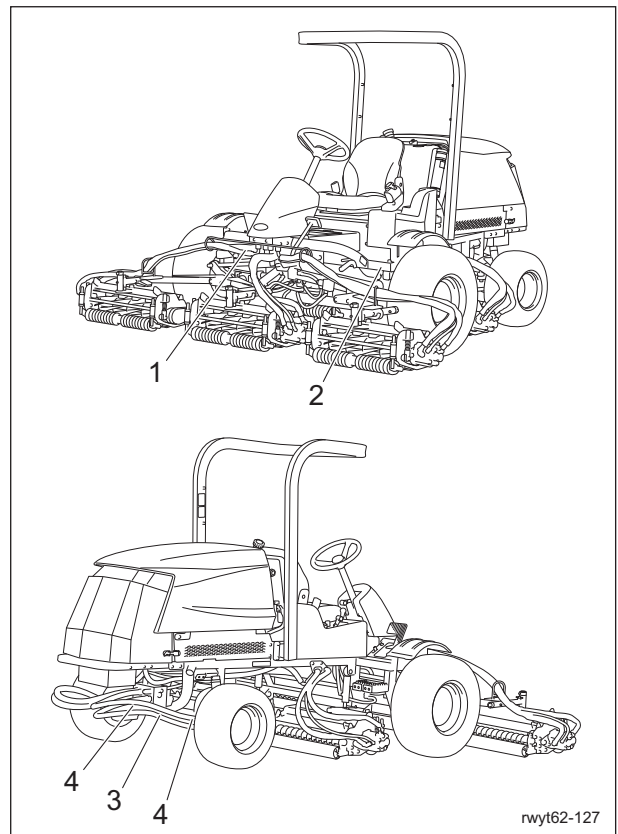
When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

**Important**

Only place a jack under the jack-up points specified. Placing a jack at any other point will result in damage to the frame or other parts.

Use the jack-up points identified in this manual when jacking up the machine.

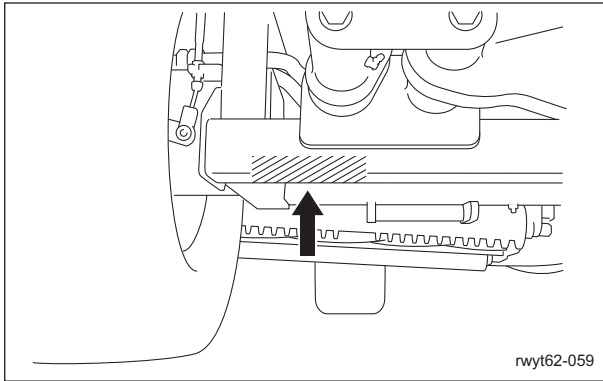
### Jack-Up Points



Jack-Up Points\_001

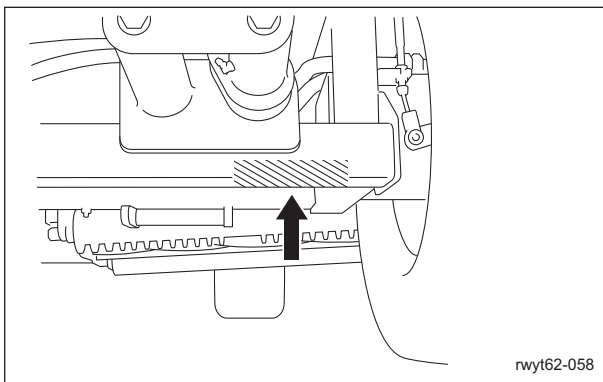
|   | Jack-up Points    |
|---|-------------------|
| 1 | Front right frame |
| 2 | Front left frame  |
| 3 | Rear frame        |
| 4 | Pivot             |

## 1. Front right frame



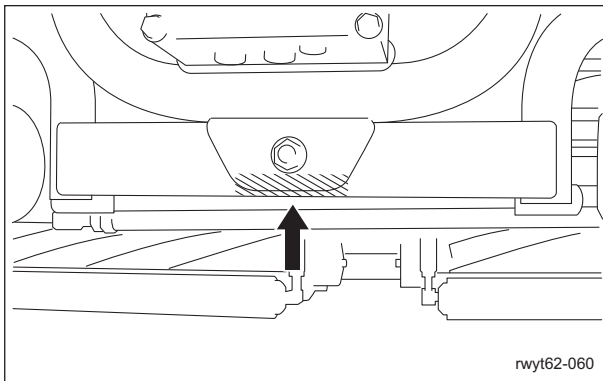
Jack-Up Points\_002

## 2. Front left frame



Jack-Up Points\_003

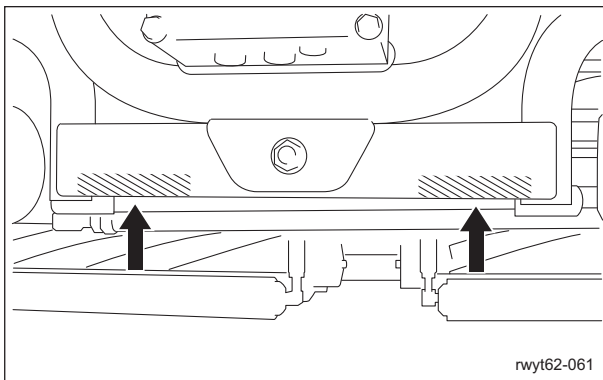
## 3. Rear frame



Jack-Up Points\_004

## 4. Pivot

There are two locations.



Jack-Up Points\_005

## Greasing

### About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule.

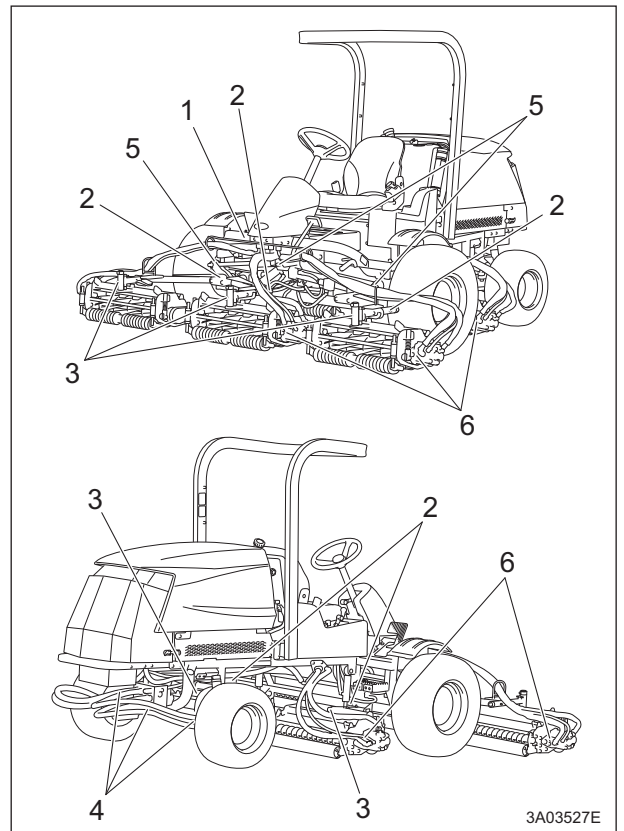
Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".

Add grease using the specified grease or lubricant.

### Greasing Points

Grease nipples are installed in the following locations.

Add grease every 50 hours of operation. If specified locations, periods and grease are additionally described below, follow the instructions.



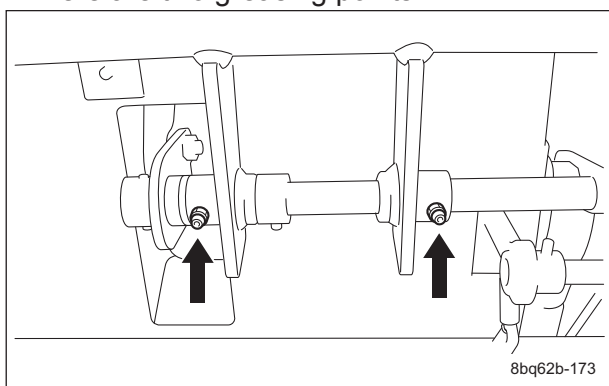
Greasing Points\_001

# Maintenance

|   | Location            | No. of greasing points |
|---|---------------------|------------------------|
| 1 | Pedal shaft fulcrum | 2                      |
| 2 | Lift arm fulcrum    | 5                      |
| 3 | Mower unit fulcrum  | 5                      |
| 4 | Pivot               | 3                      |
| 5 | Cylinder shaft      | 4                      |
| 6 | Reel motor shaft    | 5                      |

## 1. Pedal shaft fulcrum

There are two greasing points.

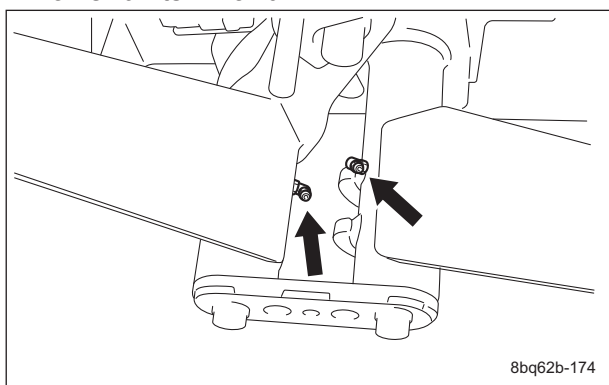


Greasing Points\_002

## 2. Lift arm fulcrum

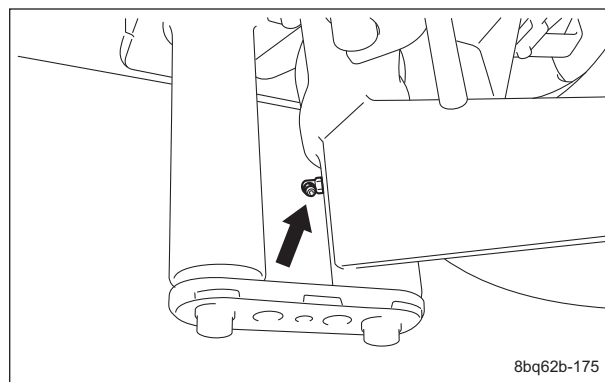
There is one greasing point on each lift arm fulcrum connected to the mower unit. Before greasing a lift arm fulcrum, lower the mower unit.

Mower units #1 and 4



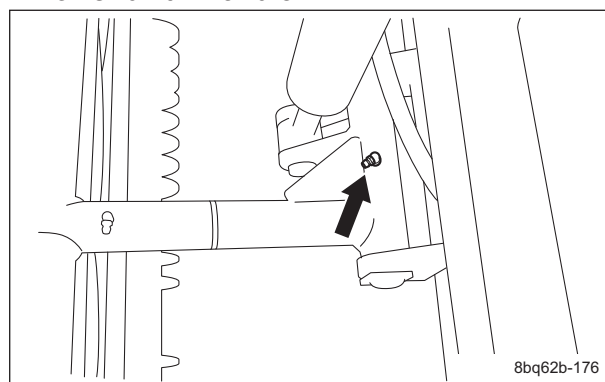
Greasing Points\_003

## Mower unit #5



Greasing Points\_004

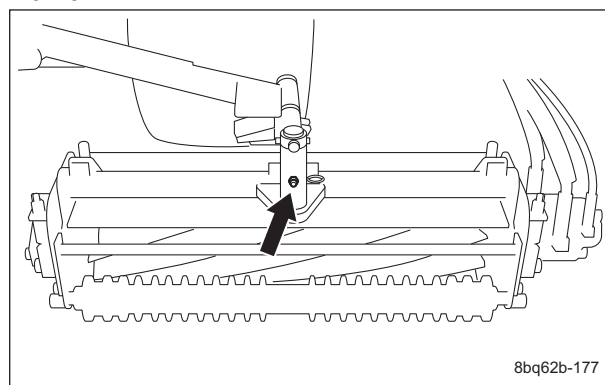
## Mower unit #2 and 3



Greasing Points\_005

## 3. Mower unit fulcrum

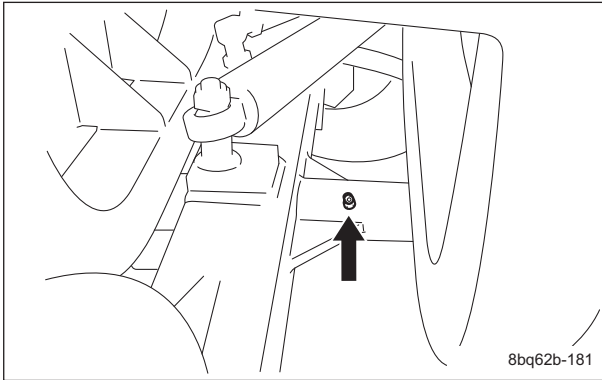
There is one greasing point on each mower unit.



Greasing Points\_006

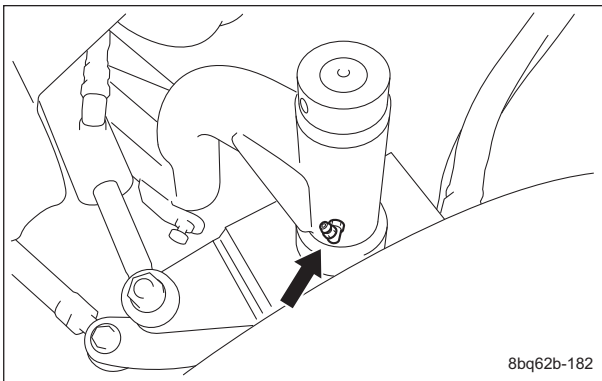
### 4. Pivot

There are three greasing points.  
Middle between rear wheels



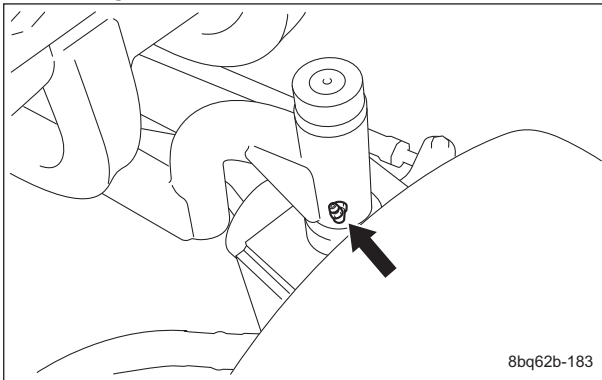
Greasing Points\_007

### Rear left wheel



Greasing Points\_008

### Rear right wheel

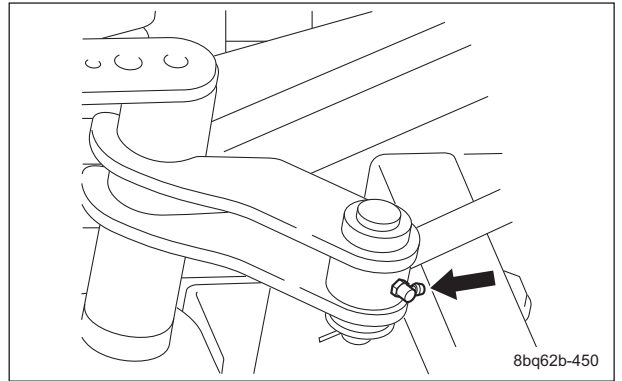


Greasing Points\_009

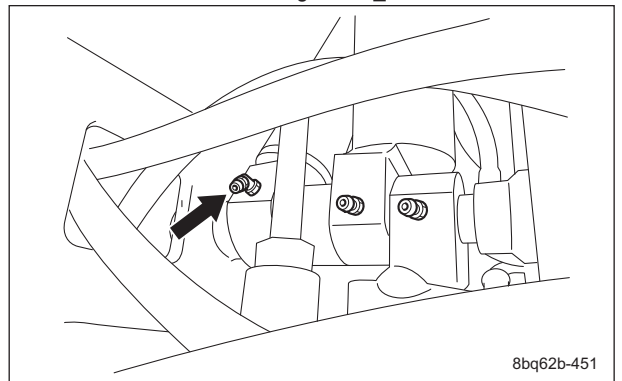
### 5. Cylinder shaft

#### Cylinder shaft #1

There are two greasing points on the cylinder shaft.



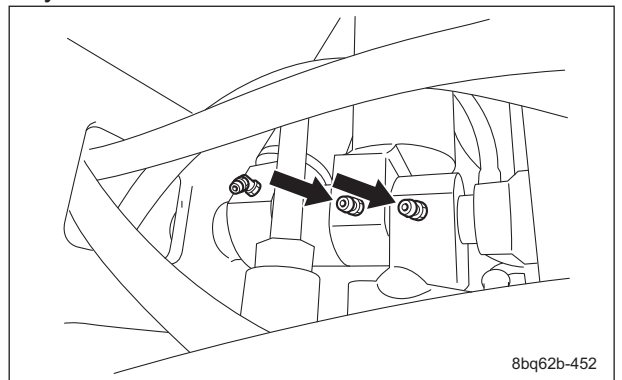
Greasing Points\_010



Greasing Points\_011

#### Cylinder shafts #4 and 5

There is one greasing point each on the cylinder shafts.

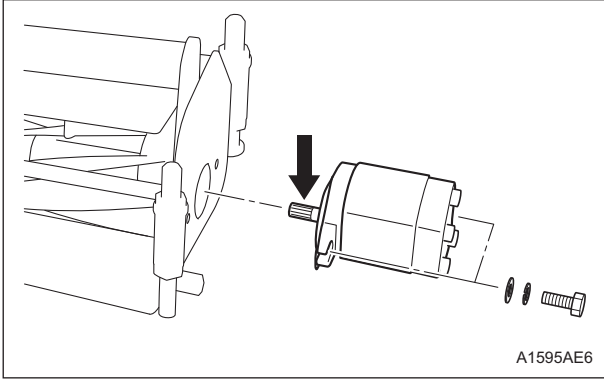


Greasing Points\_012

# Maintenance

## 6. Reel motor shaft

Apply 2 g (0.004 lb) of MORI SPEED GREASE NO.2 to the reel mower shaft mounted on each mower unit every 250 hours.



Greasing Points\_013

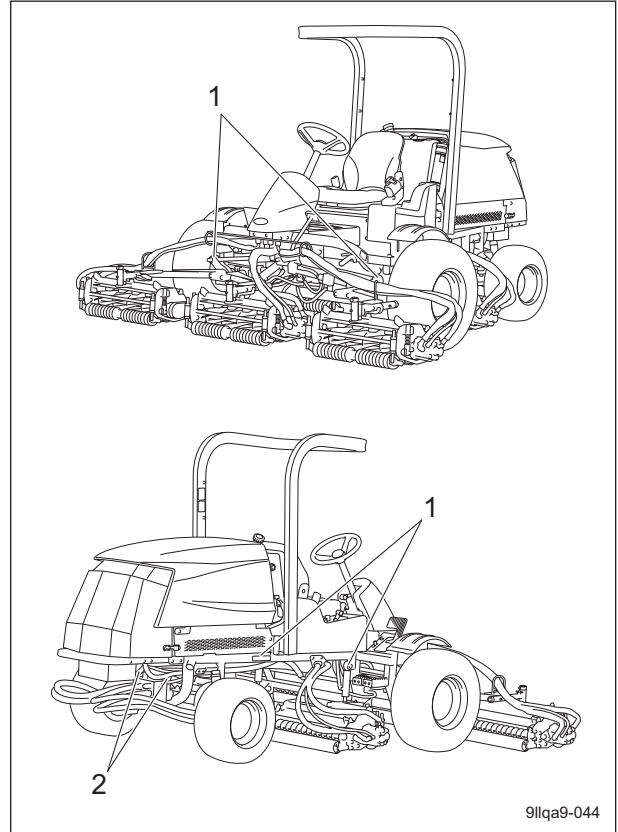
## Lubrication

### About Lubrication

It is necessary to lubricate moving parts so that they will not become stuck or damaged. The locations where lubricant is used are indicated in "Lubricating Points". Apply the lubricant.

## Lubricating Points

Apply lubricant at the following locations every 50 hours of operation.

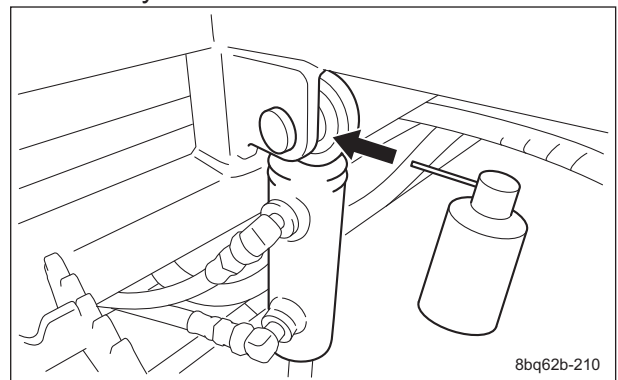


Lubricating Points\_001

|   | Location                            | No. of greasing points |
|---|-------------------------------------|------------------------|
| 1 | Mower cylinder spherical bearing    | 4                      |
| 2 | Steering cylinder spherical bearing | 2                      |

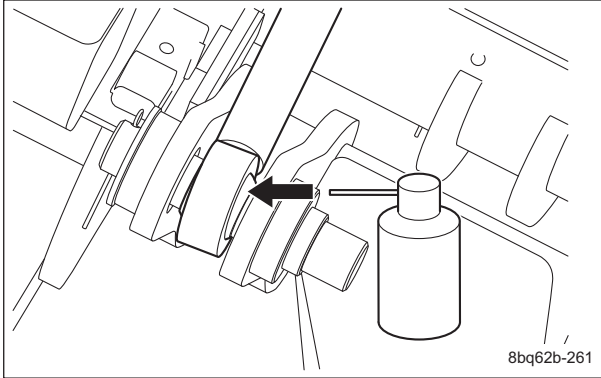
### 1. Mower cylinder spherical bearing

There is one point on each mower cylinder. Mower cylinder #2 and 3



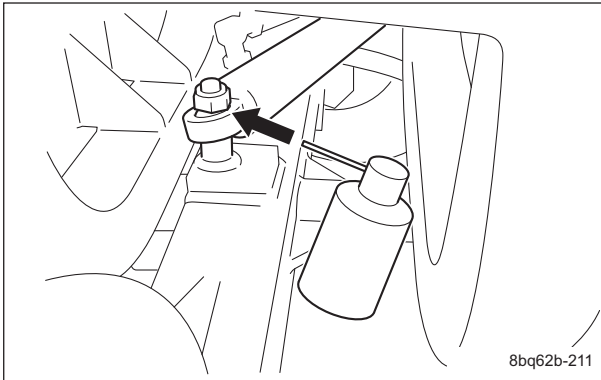
Lubricating Points\_002

## Mower cylinder #4 and 5



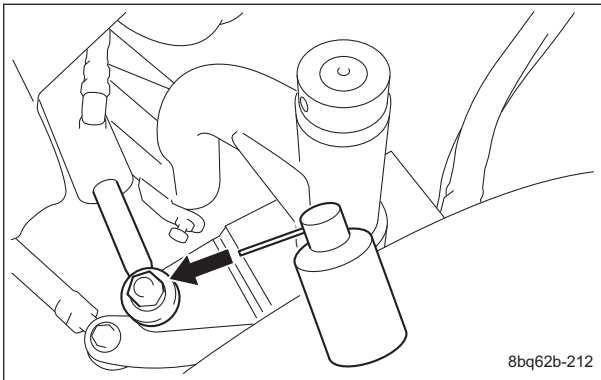
Lubricating Points\_003

## 2. Steering cylinder spherical bearing Middle between rear wheels



Lubricating Points\_004

## Rear left wheel



Lubricating Points\_005

# Maintenance

## Adjustment and Replacement

### Adjustment of Mower Stopper Pin

#### Note:

Depending on the specifications, this function may not be available.

The mower stopper pin can prevent or allow tilting of the mower units.

Adjust according to the operating conditions.

#### Fixed:

- The mowing line while traveling straight ahead is a straight line. (The mowing line is easy to see.)
- The mower units do not tilt while operating on slopes, and incomplete mowing can be reduced.

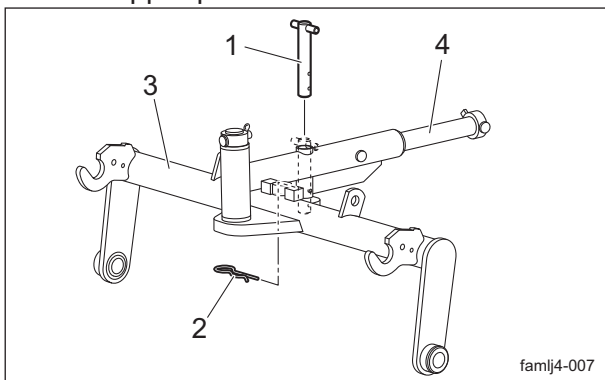
#### Released:

- It is appropriate when turning while mowing or it is easy to follow undulations.

1. With the machine on a level surface, lower all mower units.
2. Apply the parking brake, and then stop the engine.
3. Adjust the position of the mower stopper pin, and then insert the cotter pin.

#### To fix:

Insert the cotter pin into the upper hole in the mower stopper pin.

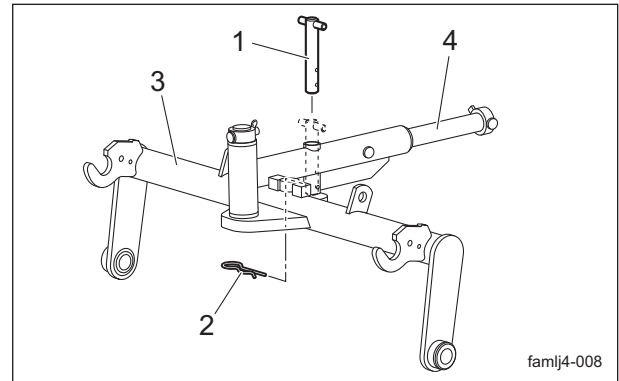


Adjustment of Mower Stopper Pin\_001

|   |                   |
|---|-------------------|
| 1 | Mower stopper pin |
| 2 | Cotter pin        |
| 3 | Mower arm         |
| 4 | Mower coupling    |

#### To release:

Insert the cotter pin into the lower hole in the mower stopper pin.



Adjustment of Mower Stopper Pin\_002

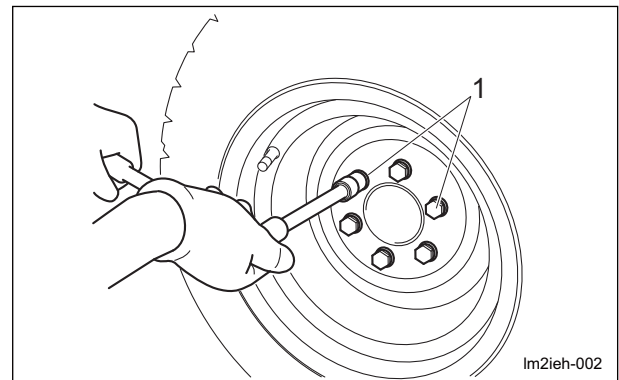
|   |                   |
|---|-------------------|
| 1 | Mower stopper pin |
| 2 | Cotter pin        |
| 3 | Mower arm         |
| 4 | Mower coupling    |

## Replacement of Tires

### Front Tires

Follow the steps below to remove the front tires:

1. Loosen the bolts.



Front Tires\_001

|   |                   |
|---|-------------------|
| 1 | Heat-treated bolt |
|---|-------------------|

2. Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until the tire lifts off the ground. "Jack-Up Points" (Page 6-2)
3. Remove the bolts.
4. Remove the tire from the wheel mounting seat.

#### Important

Tighten the bolts in the tightening order (diagonally).

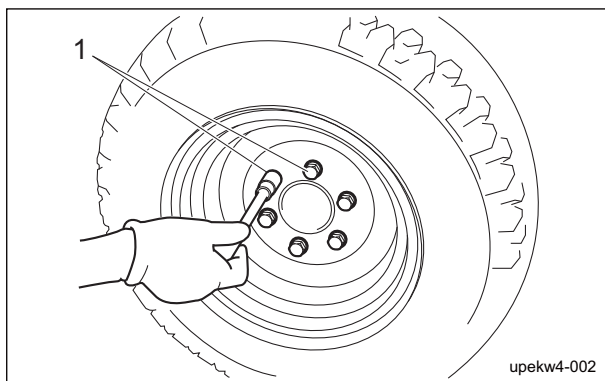
For installing the front tires, reverse the removing procedure.



## Rear Tire

Follow the steps below to remove the rear tires:

1. Loosen the bolts.



Rear Tire\_001

|   |                   |
|---|-------------------|
| 1 | Heat-treated bolt |
|---|-------------------|

2. Securely place the jack beneath the jack-up point of the rear frame area, and then raise it until the tire lifts off the ground. "Jack-Up Points" (Page 6-2)
3. Remove the bolts.
4. Remove the tire from the wheel mounting seat.

## Important

Tighten the bolts in the tightening order (diagonally).

For installing the rear tires, reverse the removing procedure.

## Adjustment of Belt Tension

## Warning

Be sure to stop the engine before adjusting the belts.

## Important

Before making sure of belt tension, rotate the belt several times.

If the belt becomes slack due to frequent use, it may jump or slip.

In addition, if it is overtightened, it may wear prematurely.

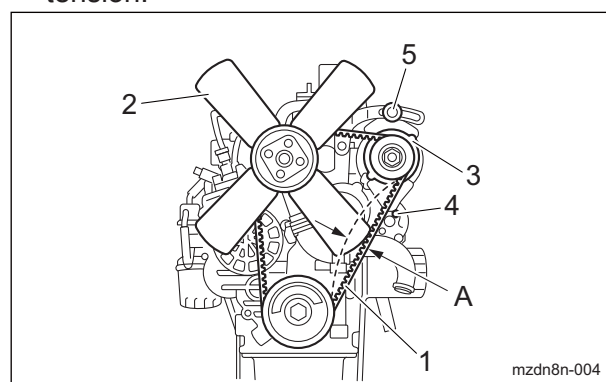
If necessary, adjust it, and always check the belt for appropriate tension.

## Fan Belt

1. Press the middle of the belt with your finger to check the belt tension.

The belt tension is appropriate when the belt slacks by approximately 10.0 mm (0.39 in) when you apply a force of 98 N (10 kgf) to the belt at the middle point between the pulleys.

2. If the belt tension is incorrect, loosen bolt A and bolt B (securing the alternator), and then move the alternator to adjust the tension.



Fan Belt\_001

|   |                 |
|---|-----------------|
| 1 | Fan Belt        |
| 2 | Blade           |
| 3 | Alternator      |
| 4 | Bolt A          |
| 5 | Bolt B          |
| A | 10 mm (0.39 in) |

# Maintenance

## Change of Coolant

### ⚠ Caution

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned.

### ⚠ Caution

Change coolant after the engine has well cooled down.

### ⚠ Caution

The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

### Important

When changing the coolant, be sure to drain it into a container and discard it in accordance with local laws and regulations.

### Important

When changing the coolant, be sure to mix clean water (soft water) and antifreeze (long-life coolant), and then pour it into the radiator and reserve tank.

### Important

Tightly close the radiator cap. If the cap is loose or incorrectly installed, the engine will be overheated due to water leakage, resulting in engine damage.

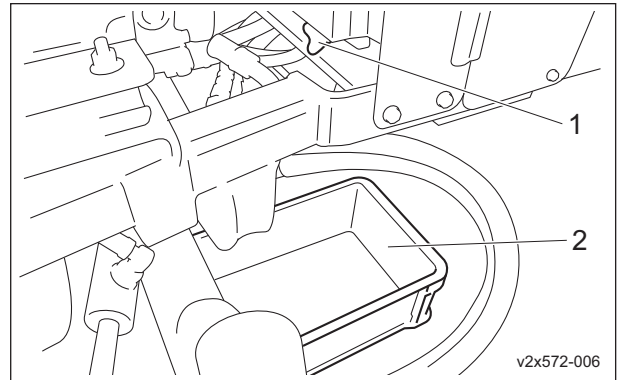
When mixing antifreeze and clean water (soft water), refer to "Relationship between concentration of long-life coolant (LLC) and freezing temperature" below for the mixing ratio.

Relationship between concentration of long-life coolant (LLC) and freezing temperature

| Freezing temperature    | LLC concentration (volume %) |
|-------------------------|------------------------------|
| Down to -10 °C (14 °F)  | 20 %                         |
| Down to -15 °C (5 °F)   | 30 %                         |
| Down to -20 °C (-4 °F)  | 35 %                         |
| Down to -25 °C (-13 °F) | 40 %                         |

1. Stop the engine, and then allow the radiator to cool.
2. Open the hood.
3. Follow the steps below to drain the coolant.
  - [1] Position a container to drain the coolant into.

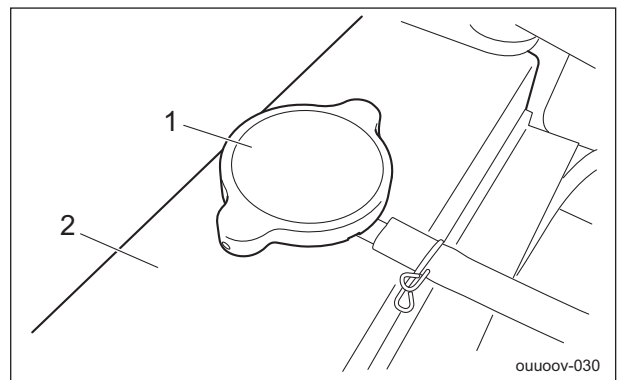
- [2] Loosen the drain cock of the radiator.



Change of Coolant\_001

|   |                     |
|---|---------------------|
| 1 | Radiator drain cock |
| 2 | Container           |

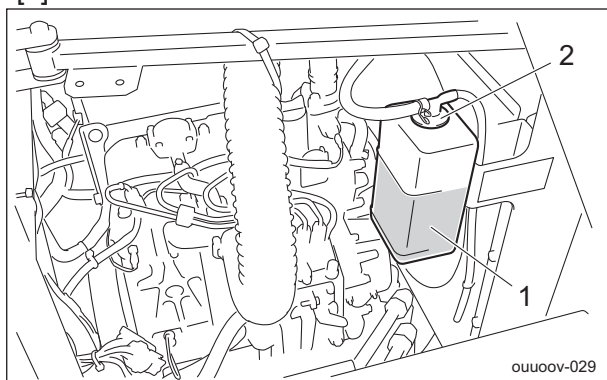
- [3] Remove the radiator cap and drain the coolant.



Change of Coolant\_002

|   |              |
|---|--------------|
| 1 | Radiator cap |
| 2 | Radiator     |

## [4] Remove the reserve tank.



Change of Coolant\_003

|   |                  |
|---|------------------|
| 1 | Reserve tank     |
| 2 | Reserve tank cap |

## [5] Open the reserve tank cap, and then drain the coolant.

4. Install the reserve tank.
5. Clean the radiator with clean water (soft water) to remove any debris or rust.
6. Drain all water from the radiator.
7. Follow the steps below to fill with coolant. The coolant quantity, including the reserve tank, is 6.0 dm<sup>3</sup> (6.0 L).

## [1] Install the drain plug.

[2] Supply clean water (soft water) and antifreeze into the radiator up to the radiator cap opening.

[3] Close the radiator cap.

[4] Supply clean water (soft water) and antifreeze into the reserve tank up to the "FULL" mark.

[5] Close the reserve tank cap.

8. Start the engine, and then idle for several minutes to bleed air from the system.
9. Stop the engine, and then allow the radiator to cool.
10. Check if the coolant level in the reserve tank is between "FULL" and "LOW", and then supply coolant if necessary.
11. Close the hood.

Change of Hydraulic Oil Filter

## Change of Hydraulic Oil Line Filter

**Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

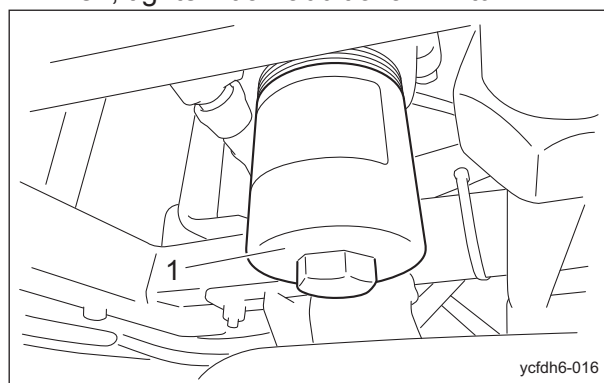
**Important**

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

**Important**

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. On a level surface, lower the mower units, and then stop the engine.
2. Remove the old filter cartridge.
3. Lightly coat the packing of the new filter cartridge with hydraulic oil, and then install the cartridge.
4. Firmly tighten the filter cartridge by hand so that the packing contacts the mounting surface. Then, tighten it an additional 1/2 turn.



Change of Hydraulic Oil Line Filter\_001

|   |                  |
|---|------------------|
| 1 | Cartridge filter |
|---|------------------|

5. Supply hydraulic oil until it reaches the specified level. "Hydraulic Oil Supply" (Page 5-6)
6. Start the engine, and then after the hydraulic oil has warmed up, stop the engine.
7. Check underneath the machine for hydraulic oil leakage.

# Maintenance

## Change of Hydraulic Suction Filter

### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

### Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

### Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

### Important

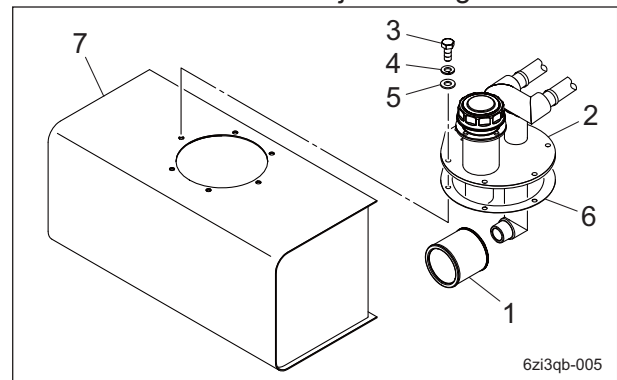
Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

### Important

Replace the intake port packing with a new one.

1. On a level surface, lower the mower units, and then stop the engine.
2. Remove the center cover.
3. Remove bolts, spring washers and washers, and then remove the intake hose joint fitting.
4. Remove the old suction filter and intake port packing.
5. Remove all of the old liquid gasket from the hydraulic tank.
6. Remove all of the old liquid gasket and the intake port packing from the intake hose joint fitting.
7. Wash and clean the intake hose joint fitting.
8. Apply liquid gasket to the new intake port packing and then install it to the intake hose joint fitting.
9. Install the new suction filter to the intake hose joint fitting.

## 10. Install the intake hose joint fitting.



Change of Hydraulic Suction Filter\_001

|   |                           |
|---|---------------------------|
| 1 | Suction filter            |
| 2 | Intake hose joint fitting |
| 3 | Bolt                      |
| 4 | Spring washer             |
| 5 | Washer                    |
| 6 | Intake port packing       |
| 7 | Hydraulic tank            |

11. Install the center cover.
12. Supply hydraulic oil until it reaches the specified level.  
"Hydraulic Oil Supply" (Page 5-6)
13. Start the engine and stop it after hydraulic oil warmed.
14. Check underneath the machine for hydraulic oil leakage.

## Change of Hydraulic Oil

### ⚠ Caution

When you change the hydraulic oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

### ⚠ Caution

If the oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

### Important

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.  
In case of an equivalent, consult Characteristics of Hydraulic Oil and use hydraulic oil whose characteristics are superior to those of the specific hydraulic oil. Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

#### Note:

#### Characteristics of Hydraulic Oil

|                         |                 |   |
|-------------------------|-----------------|---|
| Specified Hydraulic Oil |                 | Shell Tellus S2M46                                      |
| ISO Viscosity Grade     |                 | ISO VG46  |
| Density                 | 15 °C (59 °F)   | 0.873 g/cm <sup>3</sup><br>(0.0315 lb/in <sup>3</sup> ) |
| API Gravity             |                 | 30.6  |
| Flash Point (Open Cup)  |                 | 230 °C (446 °F)   |
| Pour Point              |                 | -30 °C (-22 °F)   |
| Kinematic               | 40 °C (104 °F)  | 46 mm <sup>2</sup> /s (46 cSt)                          |
| Viscosity               | 100 °C (212 °F) | 7 mm <sup>2</sup> /s (7 cSt)                            |
| Viscosity Index         |                 | 109   |

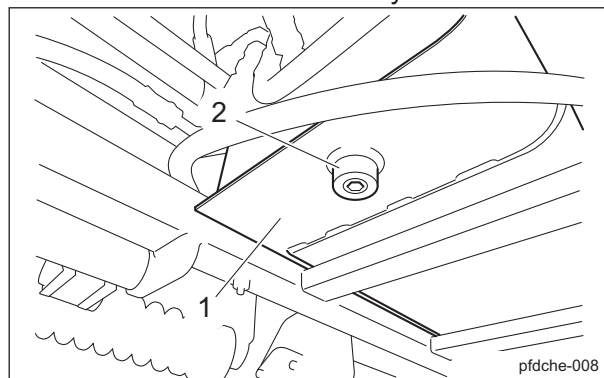
1. Follow the steps below to remove the old oil.

[1] Start and run the engine to warm up the oil.

[2] On a level surface, lower the mower units, and then stop the engine.

[3] Remove the drain plug of the hydraulic tank, and then drain the old oil into a container.

[4] Wind new sealing tape on the drain plug, and then attach it to the hydraulic tank.



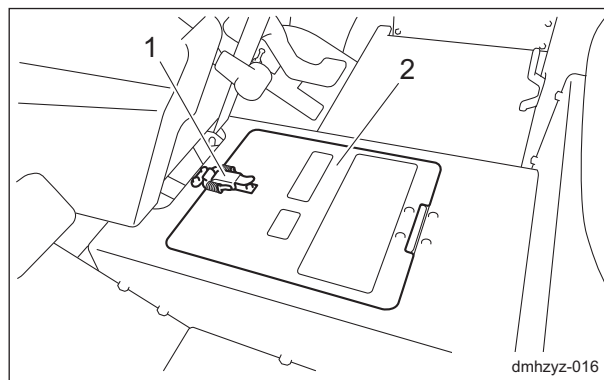
Change of Hydraulic Oil\_001

|   |                |
|---|----------------|
| 1 | Hydraulic tank |
| 2 | Drain plug     |

2. Follow the steps below to pour new oil.

The hydraulic tank capacity is approximately 35.0 dm<sup>3</sup> (35.0 L).

[1] Release the catch clip and open the center cover.

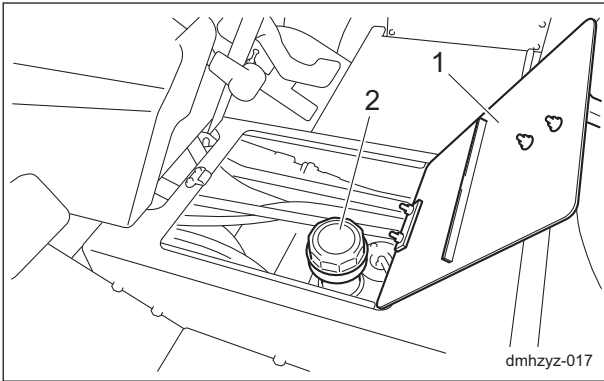


Change of Hydraulic Oil\_002

|   |              |
|---|--------------|
| 1 | Catch clip   |
| 2 | Center cover |

# Maintenance

- [2] Open the tank cap and pour hydraulic oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank.



Change of Hydraulic Oil\_003

|   |              |
|---|--------------|
| 1 | Center cover |
| 2 | Tank cap     |

- [3] Tighten the tank cap securely.
- [4] Close the center cover and fasten with the catch clip.
- Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.
  - Lower the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
  - Check underneath the machine for oil leakage.

## Change of Air Cleaner

A contaminated air cleaner element may cause malfunction of the engine.

To maximize the life of the engine, replace the air cleaner element at the appropriate times.

- The timing for replacing the air cleaner element is described below.
  - Replace the air cleaner element in accordance with the Maintenance Schedule.
  - If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.
- Replace the air cleaner element by following the same steps as for cleaning the air cleaner. "Cleaning of Air Cleaner" (Page 5-7)

## Change of Engine Oil

### Warning

When you change the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

### Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

### Important

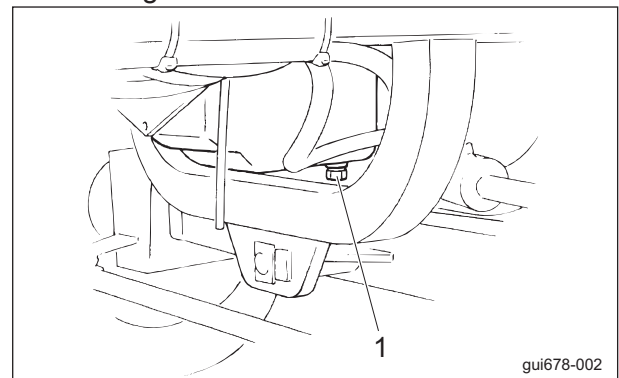
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

### Important

Securely tighten the oil level gauge and oil filler cap.

Change the engine oil more frequently if the engine oil is contaminated, and especially if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

- Follow the steps below to remove the old engine oil.
  - Start and run the engine to warm up the engine oil.
  - Stop the engine on a level place.
  - Remove the drain plug and then drain the old engine oil into a container.



Change of Engine Oil\_001

|   |            |
|---|------------|
| 1 | Drain plug |
|---|------------|

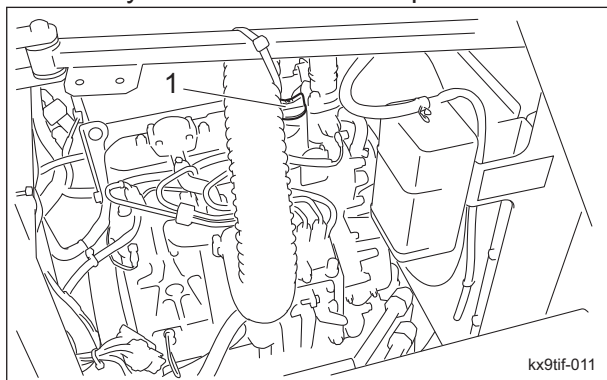
- [4] Re-place the drain plug.



- Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

Engine oil quantity is approximately 3.1 dm<sup>3</sup> (3.1 L).

- Securely install the oil filler cap.



Change of Engine Oil\_002

|   |                |
|---|----------------|
| 1 | Oil filler cap |
|---|----------------|

- It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after supplying the oil.
- Check underneath the machine for hydraulic oil leakage.

### Change of Engine Oil Filter

#### ⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

#### Important

When replacing the engine oil filter, be sure to drain the engine oil into a container and discard it in accordance with local laws and regulations.

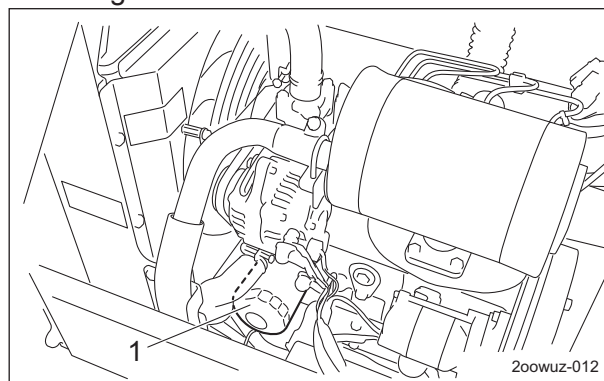
#### Important

Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

#### Important

Securely tighten the oil level gauge and oil filler cap.

- With the filter wrench, remove the old filter cartridge.



Change of Engine Oil Filter\_001

|   |                  |
|---|------------------|
| 1 | Filter cartridge |
|---|------------------|

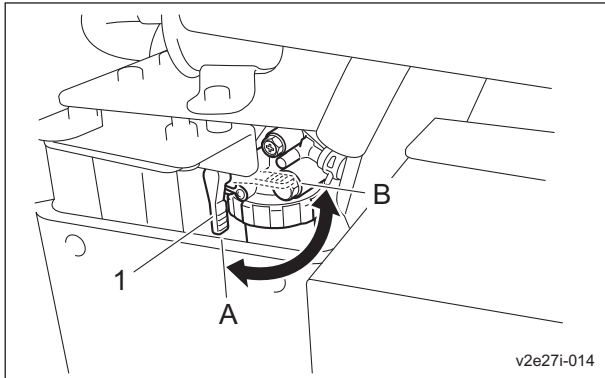
- Lightly coat the packing of the new filter cartridge with engine oil.
- Hand-tighten the filter cartridge until the packing contacts the sealing surface, and then firmly hand-tighten (without using a filter wrench).
- Supply engine oil until it reaches the specified level.  
"Supply of Engine Oil" (Page 5-11)
- Start the engine, and then stop it after 10 to 20 minutes.
- Make sure that there is no oil leakage at the sealing surface of the filter cartridge.
- Check the engine oil level.  
If it is low, supply engine oil until it reaches the specified level.

# Maintenance

## Change of Fuel Filter Element

If dust or dirt accumulates in the fuel filter, the fuel flow will become insufficient. Replace the fuel filter at the appropriate times. The fuel filter is located on the left under the hood.

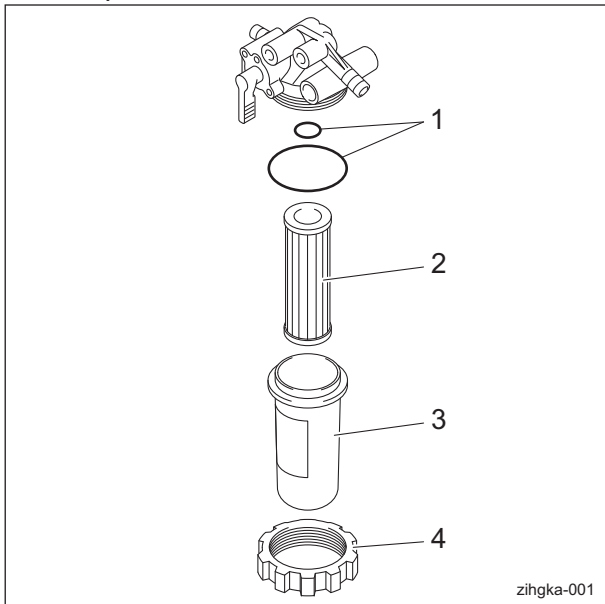
1. Close the fuel filter cock.



Change of Fuel Filter Element\_001

|   |             |
|---|-------------|
| 1 | Fuel cock   |
| A | ON (Open)   |
| B | OFF (Close) |

2. Remove the retaining ring and then remove the cup.



Change of Fuel Filter Element\_002

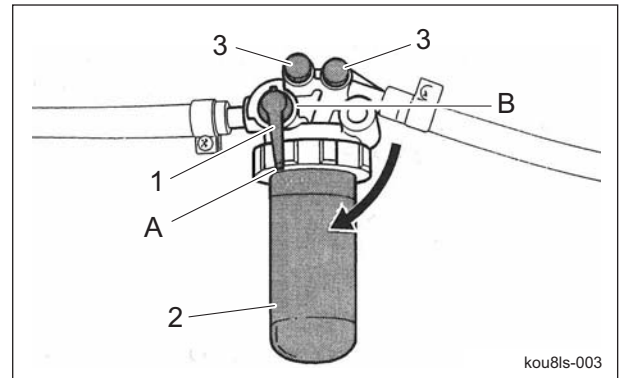
|   |                |
|---|----------------|
| 1 | O-ring         |
| 2 | Element        |
| 3 | Cup            |
| 4 | Retaining ring |

3. Clean the inside of the cup with light oil.

### Important

When installed, be careful that it is not contaminated with dirt or dust. If the fuel is contaminated with dirt or dust etc., the fuel injection pump and injection nozzle will become worn.

4. Install a new element and put the parts back together.
5. Fill up the fuel tank with fuel and open the fuel cock.



Change of Fuel Filter Element\_003

|   |                   |
|---|-------------------|
| 1 | Fuel cock         |
| 2 | Fuel filter       |
| 3 | Air-bleeding plug |
| A | ON (Open)         |
| B | OFF (Close)       |

6. The key is turned to the "ON" position. The fuel pump is operated after replacement, air bleeding will occur automatically.
7. Turn the key to the "START" position and remove air out of the fuel line.
8. In the case that there are still air bubbles in the fuel from air-bleeding plug even after 15 seconds or more pass after setting the ignition key to "START", pause for 30 seconds or more and then repeat the same steps.

## Storage

### Long-Term Storage

Follow the instructions below for long-term storage of the machine.

1. Cleaning

- Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.



2. Replacing oil
  - Inspect and replace the engine oil, hydraulic oil and element.
3. Greasing and lubricating
  - Supply oil and apply grease to appropriate parts.
4. Battery
  - Remove the negative battery wire.
5. Fuel
  - Remove the fuel from the fuel tank.
6. Tire pneumatic pressure
  - Set the tire air pressure slightly higher than normal, and then place the machine on a board to avoid humidity.
7. Mower units
  - When storing this machine, lower all the mower units unless a positive mechanical lock is provided.
8. Storage location
  - Cover the machine and store it in a dry place where it will not be exposed to rain.



**Precautions for Repair ..... Page 7-2**

**Adjustment and Replacement ..... Page 7-2**

Adjustment of Parking Brake ..... Page 7-2

Adjustment of Brake ..... Page 7-2

Adjusting the Neutral Position of the  
Piston Pump ..... Page 7-3

Change of Fuse ..... Page 7-4

**Towing ..... Page 7-5**

Towing the Machine in An  
Emergency .....Page 7-5

# Repair

## Precautions for Repair

### Warning

The chapter "Repair" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform repair service for this machine.

### Caution

First, learn well the operations you plan to perform.

### Important

Use tools appropriate for each operation.

### Important

Use Baroness genuine parts for replacement and accessories. Our product warranty may be void if you use non-genuine parts for replacement or accessories.

## Adjustment and Replacement

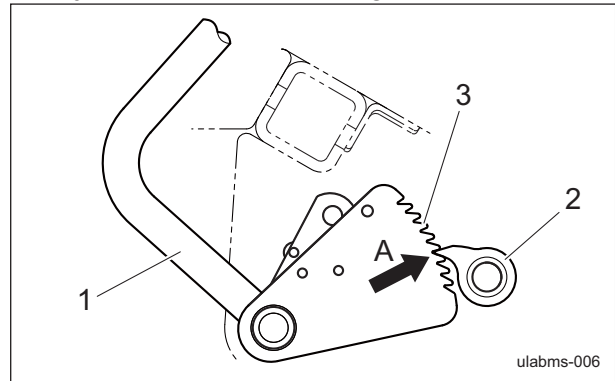
### Adjustment of Parking Brake

### Danger

If the brake wire is cut, the machine will be unable to stop. This would be extremely dangerous. If the brake wire is cracked or damaged, replace it with a new one immediately. If the brake is not sufficiently effective, adjust the brake wire.

1. Check position of the notch of the parking brake.

2. Depressing the brake pedal firmly, move the parking brake lock lever forward with a foot. Make adjustments with the adjustment bolt inside of the tire so that the latch of the parking brake lock lever is positioned at arrow A (fourth notch from the bottom). "Adjustment of Brake" (Page 7-2)



Adjustment of Parking Brake\_001

|   |             |
|---|-------------|
| 1 | Brake pedal |
| 2 | Latch       |
| 3 | Notch       |

### Adjustment of Brake

### Danger

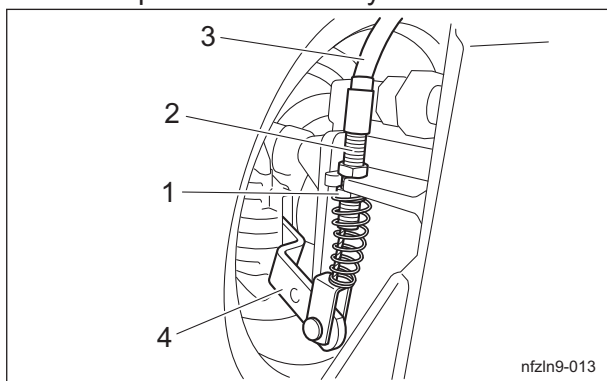
If the brake wire is cut, the machine will be unable to stop. This would be extremely dangerous. If the brake wire is cracked or damaged, replace it with a new one immediately. If the brake is not sufficiently effective, adjust the brake wire.

### Important

Adjust to reduce the play in the brake lever as much as possible so that the brake does not drag when the lever is released.

1. Adjust the brake by tightening the brake wire adjustment bolt.
  - If there is too much play in the brake lever, the braking power is reduced and the brake pedal feel is light.

- If there is too little play in the brake lever, the braking power is increased and the brake pedal feel is heavy.



Adjustment of Brake\_001

|   |                 |
|---|-----------------|
| 1 | Lock nut        |
| 2 | Adjustment bolt |
| 3 | Brake wire      |
| 4 | Brake lever     |

2. Start the engine and drive to check the following.

- Make sure that heat is not generated in the brake area.
- Make sure that the left and right brakes are equally effective.

**⚠ Danger**

It would be extremely dangerous and may result in an unexpected accident if the left and right brakes are not equally effective.

3. If the left and right brakes are not equally effective, make fine adjustments with the adjustment bolt on the brake wire.

**Break-In of Brakes**

If the brake shoes or brake pads are worn, replace them with new ones. Immediately after replacement, drive to break in the brakes if the effectiveness of the brakes is low. While driving, lightly operate the brakes to break in the contact areas.

**Adjusting the Neutral Position of the Piston Pump**

**⚠ Caution**

Make sure not to touch rotating tires.

**⚠ Caution**

When adjusting the neutral position, pay close attention to abrupt start of the machine. Place the jacks beneath the jack-up points, and then lift the machine until all the tires get off the ground.

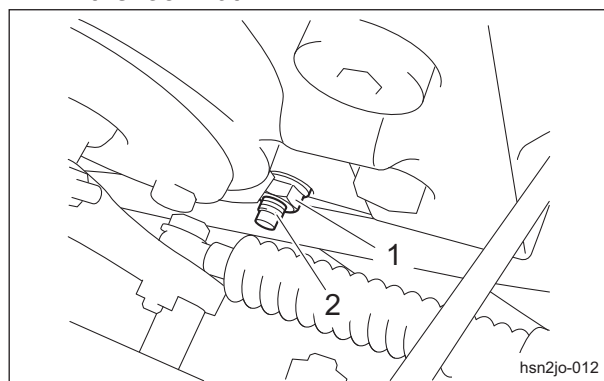
If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position. Follow the steps below to make adjustments.

1. Stop the engine.
2. Place the jacks beneath the jack-up points, and then lift the machine off the ground. "Jack-Up Points" (Page 6-2)
3. Make sure that no tires get contact with the jack stand.
4. Start the engine, and rev it up to the maximum rpm.
5. Adjust the neutral position.

[1] Loosen the lock nuts.

[2] Rotate the traction adjusting cam slowly until all wheels stop.

- If the tires move in the direction of forward travel, rotate the traction adjusting cam clockwise.
- If the tires move in the direction of backward travel, rotate the traction adjusting cam counterclockwise. Find the position where all tires stop, and then, while holding the traction adjusting cam in place, secure it with the lock nut.



Adjusting the Neutral Position of the Piston Pump\_001

|   |                        |
|---|------------------------|
| 1 | Lock nut               |
| 2 | Traction adjusting cam |

6. Check that the tires do not move.

# Repair

## Change of Fuse

**Important**

When performing maintenance on the electrical system, be sure to remove the negative battery wire.

**Important**

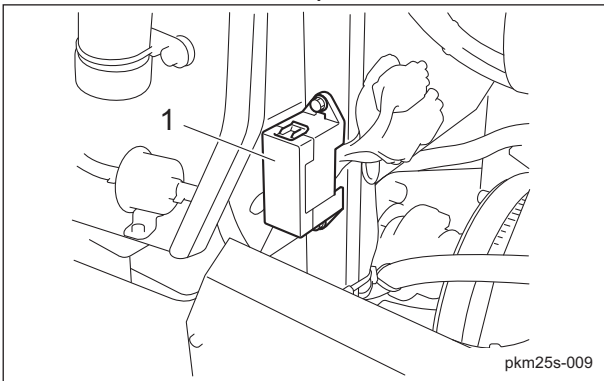
If a fuse blows, a short may have occurred within the electrical circuit. Check for the cause, such as faulty terminal connections, damaged wiring or terminals, or incorrect wiring.

**Important**

For fuse replacement, clean the fuse mounting area with use of compressed air before mounting the fuse.

### Fuse Box

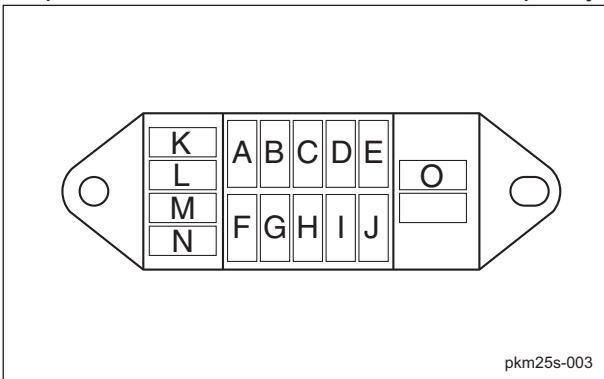
The fuse box includes spare fuses and tools.



Fuse Box\_001

|   |          |
|---|----------|
| 1 | Fuse box |
|---|----------|

The fuses are standard mini fuses for automobiles. Replace them with fuses of the rated capacity.

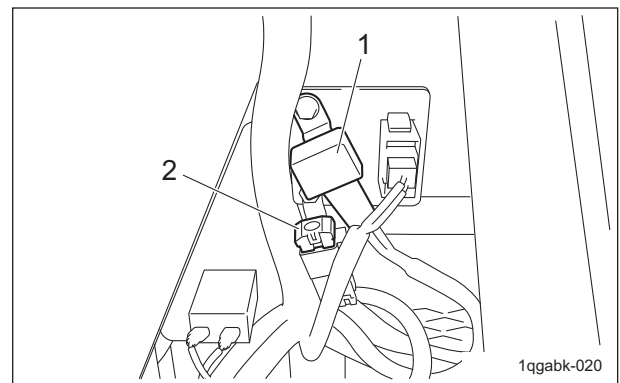


Fuse Box\_002

|   |      |   |
|---|------|---|
| A | 5 A  | Glow lamp timer   |
| B | 5 A  | Glow lamp   |
| C | 5 A  | Fuel pump   |
| D | 5 A  | Charge lamp, oil pressure (engine oil pressure) lamp, water temperature gauge, buzzer, hour meter, fuel gauge   |
| E | 15 A | Reel normal rotation solenoid, reel reverse rotation solenoid, slight lift check valve  |
| F | 15 A | Light   |
| G | 5 A  | Relay (starter motor)   |
| H | 5 A  | Alternator (IG)   |
| I | 5 A  | #4/#5 proximity switch relay, #4/#5 proximity switch, stop solenoid (when back lapping), relay box  |
| J | 5 A  | Starter relay, safety relay, stop solenoid, reel rotation ON relay, lower lever relay, forward/reverse relay, unit down proximity switch, pump neutral proximity switch, brake proximity switch |
| K | 5 A  | Spare   |
| L | 5 A  | Spare   |
| M | 15 A | Spare   |
| N | 15 A | Spare   |
| O |      | Tool  |

### Fusible Link

Fuse capacities of the fusible links are 30 A and 50 A.



Fusible Link\_001

|   |                     |
|---|---------------------|
| 1 | Fusible link (30 A) |
| 2 | Fusible link (50 A) |

## Towing

### Towing the Machine in An Emergency

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

#### ⚠ Caution

Before restarting the engine, be sure to tighten the unload valve.

#### Important

Do not touch the unload valve except when towing the machine.

#### Important

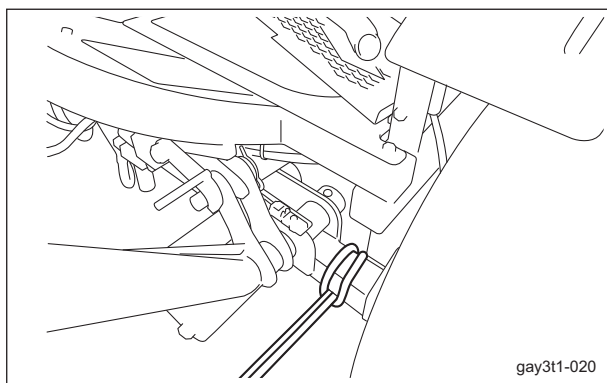
When towing the machine, travel at a speed no more than 3.0 km/h.  
In addition, do not tow the machine for more than 3 minutes.  
If the towing speed is too fast or the machine is towed too much, the pump or motor will be damaged.

#### Important

Do not loosen the unload valve three turns or more.

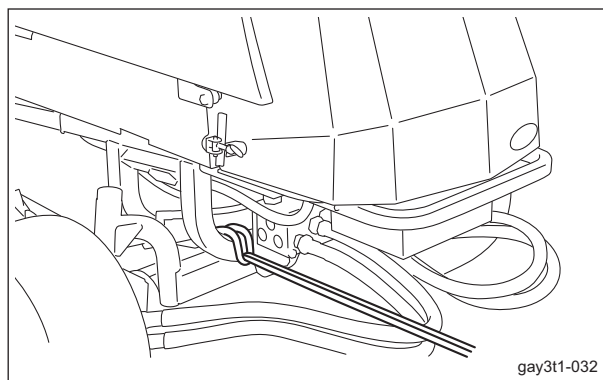
1. Stop the engine.  
"Procedure to Stop Engine" (Page 5-18)
2. Apply the parking brake.
3. Chock the wheels.
4. Secure the machine with ropes.

Front side



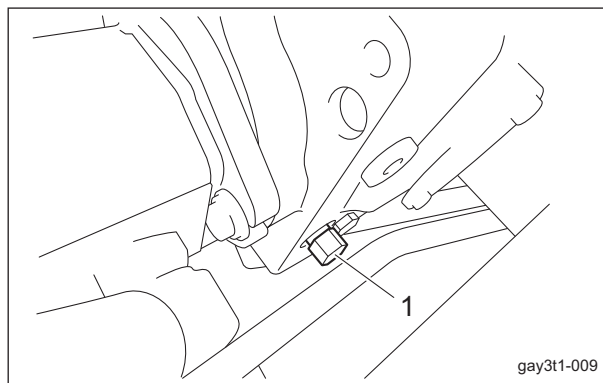
Towing the Machine in An Emergency\_001

Rear side



Towing the Machine in An Emergency\_002

5. Lift up the underseat cover.  
"Opening and Closing of Underseat Cover" (Page 5-2)
6. Rotate the unload valve under the seat 1 to 1.5 turns counterclockwise.



Towing the Machine in An Emergency\_003

1 Unload valve

7. Close the underseat cover.
8. Remove the wheel stoppers.
9. Depress the brake pedal to release the parking brake.

#### ⚠ Warning

While towing, always keep your foot on the brake pedal and depress the brake pedal at any time to stop.

10. Tow the machine slowly.





# Appended Table

---

**Tightening Torques ..... Page 8-2**  
    Standard Tightening Torques ..... Page 8-2  
    Principal Tightening Torques ..... Page 8-5

**Maintenance Schedule ..... Page 8-7**

**List of Adjusted Value ..... Page 8-11**

# Appended Table

---

## Tightening Torques

**Important**

Refer to the Tightening Torque table.  
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

## Standard Tightening Torques

### Bolts and Nuts

**Important**

A number of bolts are used in each part of this machine.  
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.

Too much tightening may cause the looseness or damage of the screw.

The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.

The table below is for the galvanized or parkerized bolts.

In case that the strength of internal thread is weak, it is not applied.

Do not use rusty or sand attached "screw."

Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.

The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.

If "screw" is wet by water or oil, do not tighten it with normal tightening torque.

If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.


Too much tightening may cause looseness by the screw stretched or result in damage.



Do not use a bolt experienced too much burden.

Using the impact wrench requires the skill.

Do exercise as much as possible for steady tightening.

## Appended Table

| Nominal diameter | General bolt  |                     |                     |
|------------------|---|---------------------|---------------------|
|                  | Strength classification 4.8   |                     |                     |
|                  | <br>tib3yb-001 |                     |                     |
|                  | N-m   | kgf-cm              | lb-in               |
| M5               | 3 - 5   | 30.59 - 50.99       | 26.55 - 44.26       |
| M6               | 7 - 9   | 71.38 - 91.77       | 61.96 - 79.66       |
| M8               | 14 - 19   | 142.76 - 193.74     | 123.91 - 168.17     |
| M10              | 29 - 38   | 295.71 - 387.49     | 256.68 - 336.34     |
| M12              | 52 - 67   | 530.24 - 683.20     | 460.25 - 593.02     |
| M14              | 70 - 94   | 713.79 - 958.52     | 619.57 - 831.99     |
| M16              | 88 - 112  | 897.34 - 1142.06    | 778.89 - 991.31     |
| M18              | 116 - 144   | 1,182.85 - 1,468.37 | 1,026.72 - 1,274.54 |
| M20              | 147 - 183   | 1,498.96 - 1,866.05 | 1,301.10 - 1,619.73 |
| M22              | 295   | 3,008.12            | 2,611.05            |
| M24              | 370   | 3,772.89            | 3,274.87            |
| M27              | 550   | 5,608.35            | 4,868.05            |
| M30              | 740   | 7,545.78            | 6,549.74            |

| Nominal diameter | Heat-treated bolt   |                     |                     |   |                     |                     |
|------------------|---|---------------------|---------------------|---|---------------------|---------------------|
|                  | Strength classification 8.8   |                     |                     | Strength classification 10.9  |                     |                     |
|                  | <br>tib3yb-002 |                     |                     | <br>tib3yb-003 |                     |                     |
|                  | N-m   | kgf-cm              | lb-in               | N-m   | kgf-cm              | lb-in               |
| M5               | 5 - 7   | 50.99 - 71.38       | 44.26 - 61.96       | 7 - 10  | 71.38 - 101.97      | 61.96 - 88.51       |
| M6               | 8 - 11  | 81.58 - 112.17      | 70.81 - 97.36       | 14 - 18   | 142.76 - 183.55     | 123.91 - 159.32     |
| M8               | 23 - 29   | 234.53 - 295.71     | 203.57 - 256.68     | 28 - 38   | 285.52 - 387.49     | 247.83 - 336.34     |
| M10              | 45 - 57   | 458.87 - 581.23     | 398.30 - 504.51     | 58 - 76   | 591.43 - 774.97     | 513.36 - 672.68     |
| M12              | 67 - 85   | 683.20 - 866.75     | 593.02 - 752.34     | 104 - 134   | 1,060.49 - 1,366.40 | 920.50 - 1186.03    |
| M14              | 106 - 134   | 1,080.88 - 1,366.40 | 938.21 - 1,186.03   | 140 - 188   | 1,427.58 - 1,917.04 | 1,239.14 - 1,663.99 |
| M16              | 152 - 188   | 1,549.94 - 1,917.04 | 1,345.35 - 1,663.99 | 210 - 260   | 2,141.37 - 2,651.22 | 1,858.71 - 2,301.26 |
| M18              | 200 - 240   | 2,039.40 - 2,447.28 | 1,770.20 - 2,124.24 | 280 - 340   | 2,855.16 - 3,466.98 | 2,478.28 - 3,009.34 |
| M20              | 245 - 295   | 2,498.27 - 3,008.12 | 2,168.50 - 2,611.05 | 370 - 450   | 3,772.89 - 4,588.65 | 3,274.87 - 3,982.95 |
| M22              | -   | -                   | -                   | 530   | 5,404.41            | 4,691.03            |
| M24              | -   | -                   | -                   | 670   | 6,831.99            | 5,930.17            |
| M27              | -   | -                   | -                   | 1,000   | 10,197.00           | 8,851.00            |
| M30              | -   | -                   | -                   | 1,340   | 14,628.78           | 11,860.34           |

## Note:

The same values are applied to "fine screw thread."

# Appended Table

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## Hydraulic Hose

The tightening torques for union joints and union adaptors with parallel pipe threads (G, PF) are shown in the table below.

A union joint or adaptor will not become loose or leak as long as it is tightened by the specified torque.

If fluid leaks from the sealed portion, do not attempt to tighten the union joint or adaptor forcibly.

Examine whether any foreign matter or scratches are present on the seat surface.

Tightening a union joint or adaptor forcibly could damage the connection of the joints.

When tightening a union joint or adaptor, use a torque wrench where possible and firmly tighten it by an appropriate torque.

| Nominal diameter of the hose size | Nominal diameter of the parallel pipe threads (G, PF) | Tightening torque |        |          |
|-----------------------------------|---|-------------------|--------|----------|
|                                   |   | N-m               | kgf-cm | lb-in    |
| 6                                 | 1/4   | 24.50             | 250    | 221.28   |
| 9                                 | 3/8   | 49.03             | 500    | 564.91   |
| 12                                | 1/2   | 58.84             | 600    | 677.89   |
| 15                                | 3/4   | 117.68            | 1200   | 1,355.78 |
| 19                                | 3/4   | 117.68            | 1200   | 1,355.78 |
| 25                                | 1   | 137.30            | 1400   | 1,581.74 |
| 32                                | 1-1/4   | 166.72            | 1700   | 1,920.69 |
| 38                                | 1-1/2   | 205.94            | 2100   | 2,372.61 |
| 50                                | 2   | 245.17            | 2500   | 2,824.54 |

## Fittings with Parallel Threads (O-Ring Seal Type)

The tightening torques for fittings with parallel threads (O-ring seal method) are shown in the table below.

Tightening the fitting forcibly with a spanner or other such tool to secure it to a set position could damage the fitting, its washers, and other parts. Be sure to tighten the fitting to the torque appropriate to its size.

| Nominal diameter of thread | Tightening torque |             |                     |
|----------------------------|-------------------|-------------|---------------------|
|                            | N-m               | kgf-cm      | lb-in.              |
| 1/4                        | 34.32 - 49.03     | 350 - 500   | 309.79 - 442.55     |
| 3/8                        | 68.65 - 78.45     | 700 - 800   | 619.57 - 708.08     |
| 1/2                        | 98.07 - 117.68    | 1000 - 1200 | 885.10 - 1,062.12   |
| 3/4                        | 147.10 - 176.52   | 1500 - 1800 | 1,327.65 - 1,593.18 |
| 1                          | 245.17 - 274.59   | 2500 - 2800 | 2,212.75 - 2,478.28 |
| 1-1/4                      | 294.20            | 3000        | 2,655.30            |
| 1-1/2                      | 294.20            | 3000        | 2,655.30            |
| 2                          | 392.27            | 4000        | 3,540.40            |

# Appended Table

## Principal Tightening Torques

### Tightening Torque by Model

LM531

Tighten the following bolts and nuts to the torque specified in the table.

For thread locking adhesive, apply a medium strength thread locker (ThreeBond 1322 anaerobic adhesive or equivalent).

| Location                       | Code                | Part name   | Tightening torque                                   |                 |                     | Thread locking adhesive |   |
|--------------------------------|---------------------|---|---|-----------------|---------------------|-------------------------|---|
|                                |                     |   | N-m   | kgf-cm          | lb-in               |                         |   |
| Front wheel                    | Motor               | K0010120902   | Bolt, heat-treated M12-90                           | 104 - 134       | 1,060.49 - 1,366.40 | 920.50 - 1,186.03       | — |
|                                | Wheel mounting base | -   | Slotted nut attached to hydraulic motor<br>1-20UNEF | 280 - 300       | 2,855.16 - 3,059.10 | 2,478.28 - 2,655.30     | — |
|                                | Wheel               | K0011120352   | Bolt, heat-treated M12-35P1.5                       | 110             | 1121.69             | 973.61                  | — |
| Rear wheel                     | Motor               | K0013120702   | Bolt, heat-treated M12-70                           | 104 - 134       | 1,060.49 - 1,366.40 | 920.50 - 1,186.03       | — |
|                                | Wheel mounting base | -   | Slotted nut attached to hydraulic motor<br>1-20UNEF | 280 - 300       | 2,855.16 - 3,059.10 | 2,478.28 - 2,655.30     | — |
|                                | Wheel               | K0011120352   | Bolt, heat-treated M12-35P1.5                       | 110             | 1121.69             | 973.61                  | — |
| Engine                         | K0017100252         | Bolt, small, heat-treated M10-25P1.25                               | 45 - 57   | 458.87 - 581.23 | 398.30 - 504.51     | —                       |   |
|                                |                     | Bolt, small, heat-treated M10-25P1.25<br>(Top left front of engine) | 29 - 38   | 295.71 - 387.49 | 256.68 - 336.34     | —                       |   |
|                                | K3680000030         | M3.5 screw (accessories)  | 0.78 - 1.18   | 7.95 - 12.03    | 6.90 - 10.44        | —                       |   |
| Electric components for engine | -                   | Starter B terminal (M8)   | 5.9 - 11.7  | 60.16 - 119.30  | 52.22 - 103.56      | —                       |   |
|                                | -                   | Alternator B terminal (M6)  | 5.9 - 9.8   | 60.16 - 99.93   | 52.22 - 86.74       | —                       |   |
|                                | -                   | Glow plug connection terminal nut (M4)                              | 1.0 - 1.8   | 10.20 - 18.35   | 8.85 - 15.93        | —                       |   |
| Tie rod                        | (K1610000020)       | Slotted nut<br>(Tie rod end right Assy)                             | 45  | 158.87          | 98.3                | —                       |   |
|                                | (K1611000020)       | Slotted nut<br>(Tie rod end left Assy)                              | 45  | 158.87          | 98.3                | —                       |   |
| Kingpin stopper                | K0000100252         | Bolt, M10-25  | 29 - 38   | 295.71 - 387.49 | 256.68 - 336.34     | —                       |   |
| Cross-valve                    | K0013101252         | Bolt, heat-treated M10-125  | 29 - 38   | 295.71 - 387.49 | 256.68 - 336.34     | —                       |   |
| Universal joint                | K001A100401         | Bolt, w/hexagon hole, M10-40  | 62 - 72   | 632.21 - 734.18 | 548.76 - 637.27     | ○                       |   |
|                                | K0011100252         | Bolt, heat-treated M10-25P1.25                                      | 58 - 76   | 591.43 - 774.97 | 513.36 - 672.68     | —                       |   |

# Appended Table

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| Location      | Code        | Part name                 | Tightening torque |                        |                      | Thread locking adhesive |
|---------------|-------------|---------------------------|-------------------|------------------------|----------------------|-------------------------|
|               |             |                           | N-m               | kgf-cm                 | lb-in                |                         |
| ROPS          | K0010120402 | Bolt, heat-treated M12-40 | 104 -<br>134      | 1,060.49 -<br>1,366.40 | 920.50 -<br>1,186.03 | —                       |
| Mower stopper | K0041060122 | Screw, + flat head M6-12  | —                 | —                      | —                    | ○                       |

# Appended Table

## Maintenance Schedule

LM531

- . . . Inspect, adjust, supply, clean (first time)
- . . . Inspect, adjust, supply, clean
- ▲ . . . Replace (first time)
- △ . . . Replace

| Maintenance Item |  | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | every month | Every year | Every 2 years | Every 4 years | When Required | Remarks                |
|------------------|--|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|------------------------|
|                  |  |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
| *3               | Check engine oil level and contamination | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
| *3               | Check fuel level                         | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
| *3               | Check coolant level                      | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
| *3               | Check fan belt                           | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check hydraulic oil level                | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check hydraulic hoses (Moving part)      | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check tire                               | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check cover                              | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check traveling pedal motion             | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check brake function                     | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check brake wire                         | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check brake pedal play                   | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check liquid leakage                     | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check damaged parts                      | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check tightening bolts and nuts          | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check light illumination                 | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Check meters and lamps                   | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               | By starting the engine |
|                  | Check interlock system safety function   | ○           |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               | By starting the engine |
|                  | Clean radiator screen                    |             | ○          |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |
|                  | Clean radiator core                      |             | ○          |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |                        |

Appended Table

# Appended Table

| Maintenance Item |   | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | every month | Every year | Every 2 years | Every 4 years | When Required | Remarks   |
|------------------|---|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|---|
|                  | Clean oil cooler core   |             | ○          |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
|                  | Clean machine exterior  |             | ○          |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
|                  | Clean engine area   |             | ○          |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
|                  | Grease and Lubricate all moving parts                                 |             |            |            | ○             |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
| *3               | Check fuel hoses and clamp bands                                      |             |            |            | ○             |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
| *3               | Check electrical wiring   |             |            |            | ●             | ○              |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
|                  | Check looseness of wheel mounting bolt                                |             |            |            | ●             | ○              |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
| *3.*5            | Change engine oil   |             |            |            | ▲             | △              |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
| *2               | Replace oil filter cartridge  |             |            |            | ▲             |                | △              |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
|                  | Replace hydraulic oil   |             |            |            |               | ▲              |                |                |                | △              |                |                 |                 |                 |             |            |               |               |               |   |
| *2               | Clean air cleaner element (Replace the element after 6-time cleaning) |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               | Every 6 cleanings or every year whichever comes earlier<br>Air cleaner should be cleaned more often in dusty conditions than in normal conditions |
| *3               | Check cracks in cooling fan   |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
|                  | Draining of water separator   |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
| *3               | Adjust fan belt tension   |             |            |            | ●             | ○              |                |                |                |                |                |                 |                 |                 |             |            |               |               |               |   |
| *4               | Check exterior of battery   |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 | ○           |            |               |               |               | Every 100 hours or every month whichever comes earlier  |
| *4               | Clean exterior of battery   |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 | ○           |            |               |               |               | Every 100 hours or every  |



# Appended Table

| Maintenance Item |  | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | every month | Every year | Every 2 years | Every 4 years | When Required | Remarks  |
|------------------|--|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|--|
| *4               | Clean exterior of battery                          |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 | ○           |            |               |               |               | month whichever comes earlier                          |
| *4               | Check mounting bracket of battery                  |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 | ○           |            |               |               |               | Every 100 hours or every month whichever comes earlier |
| *4               | Check looseness and corrosion of battery terminals |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 | ○           |            |               |               |               | Every 100 hours or every month whichever comes earlier |
| *3               | Check battery fluid level                          |             |            |            |               | ○              |                |                |                |                |                |                 |                 |                 | ○           |            |               |               |               | Every 100 hours or every month whichever comes earlier |
|                  | Replace hydraulic oil filter                       |             |            |            |               | ▲              |                |                | △              |                |                |                 |                 |                 |             |            |               |               |               |  |
|                  | Replace hydraulic suction filter                   |             |            |            |               | ▲              |                |                | △              |                |                |                 |                 |                 |             |            |               |               |               |  |
|                  | Check hydraulic hoses (Fixed part)                 |             |            |            |               |                | ○              |                |                |                |                |                 |                 |                 |             | ○          |               |               |               | Every 200 hours or every year whichever comes earlier  |
| *3               | Check radiator hoses and clamp bands               |             |            |            |               |                | ○              |                |                |                |                |                 |                 |                 |             |            |               |               |               |  |
| *2               | Check intake air line (air cleaner hose)           |             |            |            |               |                | ○              |                |                |                |                |                 |                 |                 |             |            |               |               |               |  |
|                  | Check closed breather hoses                        |             |            |            |               |                | ○              |                |                |                |                |                 |                 |                 |             |            |               |               |               |  |
|                  | Grease mower unit hydraulic motor shafts           |             |            |            |               |                |                | ○              |                |                |                |                 |                 |                 |             |            |               |               |               |  |
| *3               | Clean water separator                              |             |            |            |               |                |                |                | ○              |                |                |                 |                 |                 |             |            |               |               |               |  |
| *3               | Replace fuel filter cartridge                      |             |            |            |               |                |                |                | △              |                |                |                 |                 |                 |             |            |               |               |               |  |
| *3               | Clean water jacket and radiator interior           |             |            |            |               |                |                |                |                | ○              |                |                 |                 |                 |             |            |               |               |               |  |

Appended Table

# Appended Table

| Maintenance Item |  | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | every month | Every year | Every 2 years | Every 4 years | When Required | Remarks   |
|------------------|--|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|---|
| *3               | Clean fuel tank interior                                   |             |            |            |               |                |                |                |                | ○              |                |                 |                 |                 |             |            |               |               |               |   |
| *3               | Replace fan belt   |             |            |            |               |                |                |                |                | △              |                |                 |                 |                 |             |            | △             |               |               | Every 500 hours or 2 years whichever comes earlier  |
|                  | Replace antivibration rubber for engine                    |             |            |            |               |                |                |                |                |                |                | △               |                 |                 |             |            |               | △             |               | Every 1000 hours or 4 years whichever comes earlier |
|                  | Adjust valve clearance                                     |             |            |            |               |                |                |                |                | ○              |                |                 |                 |                 |             |            |               |               |               |   |
| *1.*2            | Check injection nozzle                                     |             |            |            |               |                |                |                |                |                |                |                 | ○               |                 |             |            |               |               |               |   |
| *1.*2            | Check injection pump                                       |             |            |            |               |                |                |                |                |                |                |                 |                 | ○               |             |            |               |               |               |   |
|                  | Replace hydraulic hoses (Moving part)                      |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
| *6               | Replace hydraulic hoses (Moving part) relating to steering |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
| *3               | Replace radiator hoses and clamp bands                     |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
|                  | Replace fuel hoses and clamps                              |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
|                  | Replace intake air line (air cleaner hose)                 |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
|                  | Replace closed breather hoses                              |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
| *3               | Change radiator coolant (L.L.C.)                           |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
| *3               | Replace battery  |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            | △             |               |               |   |
|                  | Replace hydraulic hoses (Fixed part)                       |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               | △             |               |   |
|                  | Adjust brake cable   |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               | ○             |   |
|                  | Replace brake cable  |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               | △   |
|                  | Replace cables for traveling                               |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               | △   |
|                  | Replace brake pads   |             |            |            |               |                |                |                |                |                |                |                 |                 |                 |             |            |               |               |               | △   |

\*1: Consult your local Baroness Dealer or local KUBOTA Dealer for this service.

## Appended Table

- The items above (\*2 marked) are registered as emission related critical parts by KUBOTA in the U.S. EPA nonroad emission regulation.  
As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction.  
Please see the Engine's Warranty Statement in detail.
- \*3: Refer to the Engine's Owner's Manual.
- \*4: Refer to the Battery's Owner's Manual.
- \*5: The replacement period of engine oil is scheduled shorter than the engine factory-recommended period according to the features of this machine.
- The values for consumables are not guaranteed.
- \*6: Be sure to replace hydraulic hoses for steering cylinder and hydraulic hoses for hydraulic motor of wheel relating to steering every two years.

### List of Adjusted Value

|          |                 |            |
|----------|-----------------|------------|
| Fan belt | 10 mm (0.39 in) | Belt slack |
|----------|-----------------|------------|

# Appended Table

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**BARONESS**<sup>®</sup>  
Quality on Demand

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