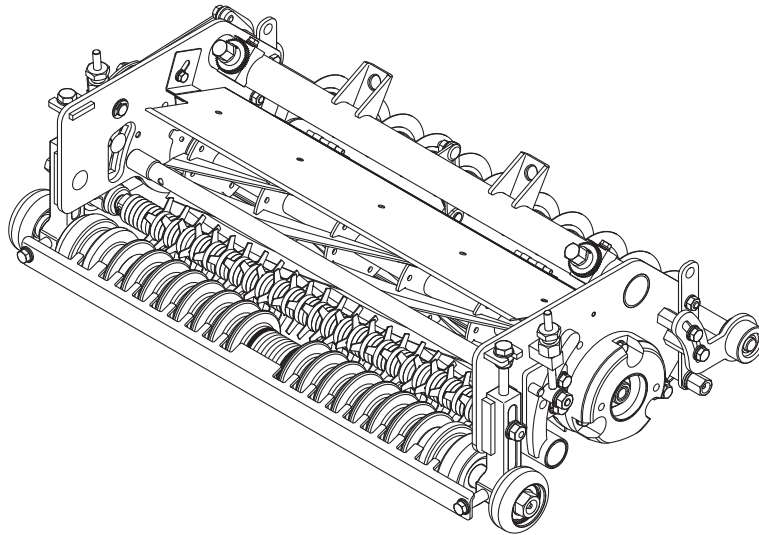


# **LH52**

Small Diameter Mower Unit

## Owner's Operating Manual



Serial No. LH52 : 10266-

"Required reading"  
Read this manual before using the machine.

---

**BARONESS**<sup>®</sup>  
Quality on Demand

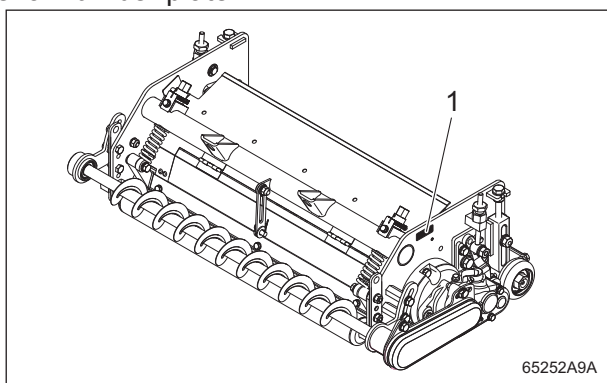
Original Instructions Ver.1.4

# Greeting

Thank you for purchasing the Baroness product. This manual describes the proper handling, adjustment, and inspection of your product. We hope you will use the product safely, and take advantage of its best performance. For details on the handling, adjustment and inspection of the main vehicle, refer to the Owner's Operating Manual for the main vehicle.

## QR Code

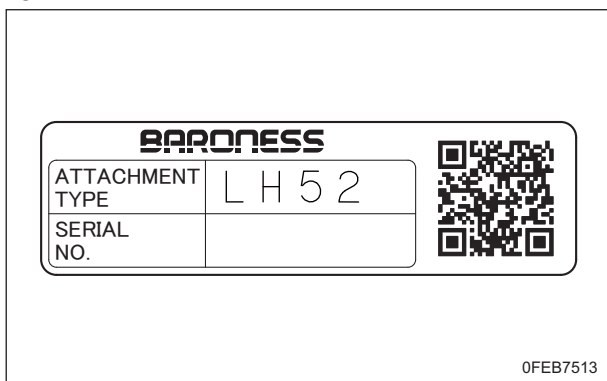
A QR code for this mower unit is printed on the serial number plate.



QR Code\_001

1	QR code
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Scan the QR code with your smartphone for easy access to Baroness Manual Reference Service where you can browse Owner's Operating Manual and Parts Catalog.  
<https://doc.baroness-international.com/manuals/LH52>



QR Code\_002

Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance service for this machine should be performed by a mechanic with expertise.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoisha.





When making inquiries about your product, please specify the model and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoisha Co., Ltd.

## Warning Symbols


This manual uses the following warning symbols for handling precautions that are important for your safety.

 <p style="text-align: center; font-size: small;">696cq5-001</p>	<p>Warning symbol</p>
<p>This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.” Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine. Failure to adequately follow these safety precautions may cause an accident.</p>	
<p><b> Danger</b> This symbol indicates that serious injury or death will occur if the warning is ignored.</p> <p> Warning This symbol indicates that serious injury or death may occur if the warning is ignored.</p> <p> Caution This symbol indicates that injury or damage to property may occur if the warning is ignored.</p> <p>Important This symbol indicates precautions on the mechanism of the machine.</p>	

# Introduction

---

## Precautionary Statement

 Caution

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoisha.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- Baroness Owner's Operating Manual

## Purpose

This mower unit is intended for cutting turf grass at golf courses.

Do not use this machine in any way other than its intended purpose, and do not modify the machine.

Operating this mower unit for other purposes and modifying it may be very dangerous and may cause damage to the machine.

<b>Safety</b> .....	<b>Page 1-1</b>
Safe Operating Practices .....	Page 1-2
<b>Disposal</b> .....	<b>Page 2-1</b>
Recycle and Waste Disposal .....	Page 2-2
<b>Product Overview</b> .....	<b>Page 3-1</b>
Specifications .....	Page 3-2
Names of Each Section .....	Page 3-3
Regulation Decals .....	Page 3-4
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<b>Description of Functions</b> .....	<b>Page 4-1</b>
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LH52

# Contents

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**Safe Operating Practices ..... Page 1-2**

**Safety**

# Safety

---

Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

**⚠ Danger**

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents.

However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis.

Inappropriate use or management of the product may result in injury or death.

Observe the following safety instructions to ensure safe operation.

## Safe Operating Practices

Read Safe Operating Practices described in the Owner's Operating Manual of Baroness main vehicle equipped with this mower unit thoroughly.



**Recycle and Waste Disposal ..... Page 2-2**

About Recycle .....Page 2-2

About Waste Disposal ..... Page 2-2



# Disposal

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## Recycle and Waste Disposal

### About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.

It may be required by local laws.

### About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze, rubber products, and wires etc.)

<b>Specifications .....</b>	<b>Page 3-2</b>
Specifications List .....	Page 3-2
Features of Small Diameter Mower Unit .....	Page 3-3
<b>Names of Each Section .....</b>	<b>Page 3-3</b>
<b>Regulation Decals .....</b>	<b>Page 3-4</b>
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Positions of Operation Decals .....	Page 3-5
Description of Operation Decals .....	Page 3-5

# Product Overview

## Specifications

### Specifications List

LH52

Model		LH52			
Name		Small Diameter Mower Unit			
Type		Base unit (incl. one weight)		With groomer	
Dimensions	Total length	359 mm	14.13 in	←	←
	Total width	721 mm	28.39 in	780 mm	30.71 in
	Total height	220 mm	8.66 in	224 mm	8.82 in
Weight	Mower Unit	41.0 kg	90.39 lb	44.0 kg	97.00 lb
	Weight (one piece)	2.0 kg	4.41 lb	-	-
	Groomer	-	-	5.0 kg	11.02 lb
	CR brush	-	-	-	-
	Groomer + CR brush	-	-	-	-
Operating width (Mowing width)		557.5 mm	22 in	←	←
Operating height (Mowing height)		5.0 - 20.0 mm	0.197 - 0.787 in	←	←
Number of Blades		7 · 9 · 11		←	
Diameter of the reel cutter		128 mm	5 in	←	←

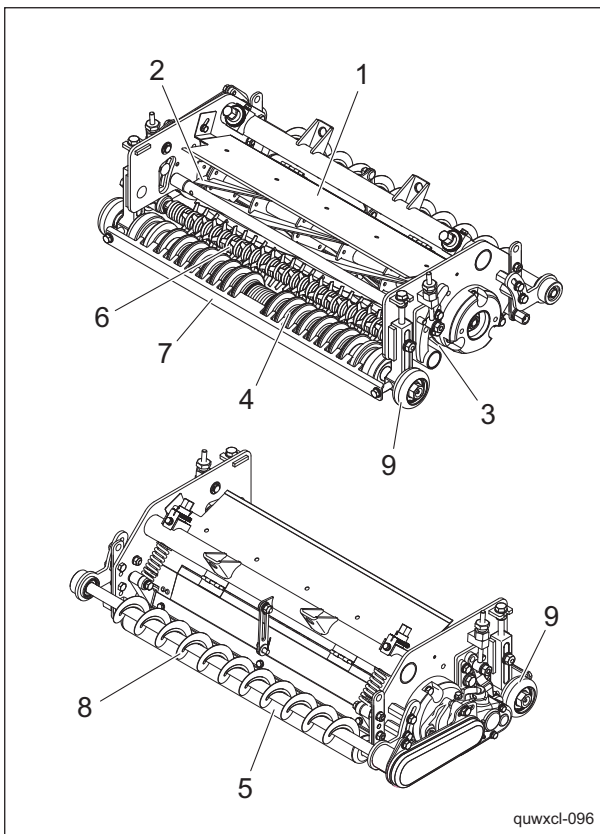
Model		LH52			
Name		Small Diameter Mower Unit			
Type		With CR brush type B		With groomer and CR brush type B	
Dimensions	Total length	401 mm	15.79 in	←	←
	Total width	795 mm	31.30 in	←	←
	Total height	220 mm	8.66 in	224 mm	8.82 in
Weight	Mower Unit	45.0 kg	99.21 lb	48.0 kg	105.82 lb
	Weight (one piece)	-	-	-	-
	Groomer	-	-	-	-
	CR brush	6.0 kg	13.23 lb	-	-
	Groomer + CR brush	-	-	9.0 kg	19.84 lb
Operating width (Mowing width)		557.5 mm	22 in	←	←
Operating height (Mowing height)		5.0 - 20.0 mm	0.197 - 0.787 in	←	←
Number of Blades		7 · 9 · 11		←	
Diameter of the reel cutter		128 mm	5 in	←	←

### Features of Small Diameter Mower Unit

1. Equipped with a 5.0-inch (128 mm) - diameter reel cutter (cutting cylinder).
2. The front roller is a grooved roller that will not press down the lawn.
3. Grass clippings can be discharged either forward or backward.
4. The grass catcher can be installed.
5. The groomer can be installed.
6. The CR brush can be installed onto the rear roller.
7. The groomer and CR brush can be installed at the same time.
8. The scraper can be installed on the front and rear roller.

1	Reel cover
2	Reel cutter
3	Bed knife
4	Front roller
5	Rear roller
6	Groomer
7	Scraper
8	CR brush
9	Support roller

### Names of Each Section

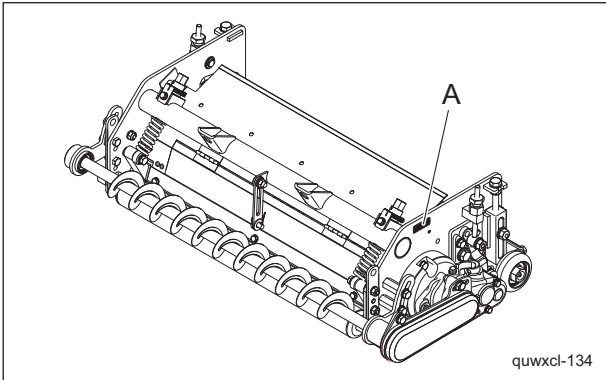


Names of Each Section\_001

# Product Overview

## Regulation Decals

### Positions of Regulation Decals



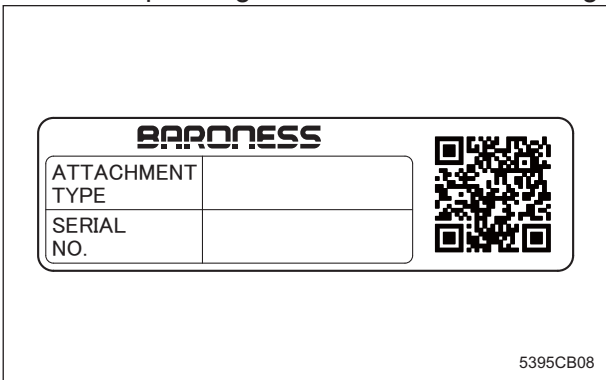
Positions of Regulation Decals\_001

A	Serial number plate
---	---------------------

### Description of Regulation Decals

#### Serial Number Plate

The serial number plate indicates the model and serial number of the machine. A QR code is also printed for browsing Owner's Operating Manual and Parts Catalog.



Serial Number Plate\_001

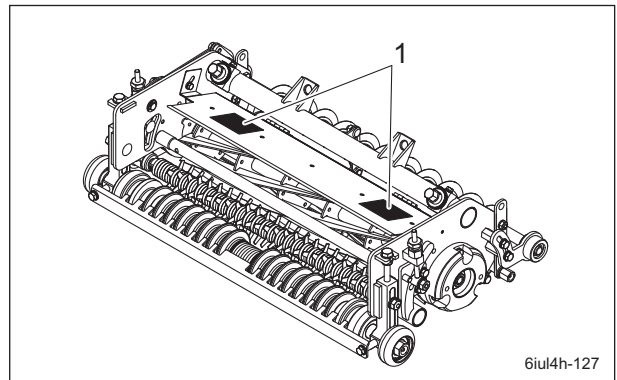
## Safety Signs and Instruction Signs

### About Safety Decals and Instruction Decals

<b>Important</b>
Safety decals and instruction decals are attached to this mower unit. Make sure that decals are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyo-eisha.

### Positions of Safety Decals and Instruction Decals



Positions of Safety Decals and Instruction Decals\_001

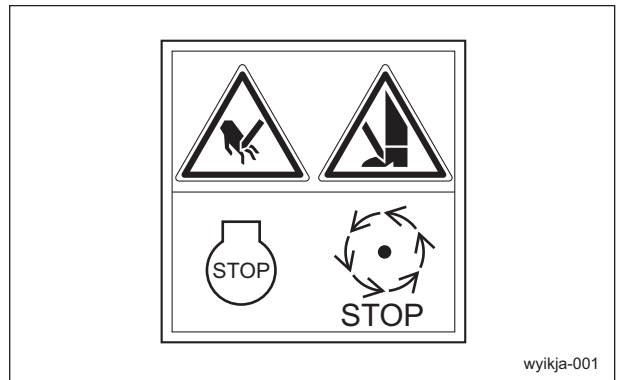
1	Caution to mutilation decal
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### Description of Safety Decals and Instruction Decals

#### Caution to Mutilation Decal

K4205001600  
DECAL, CAUTION TO MUTILATION

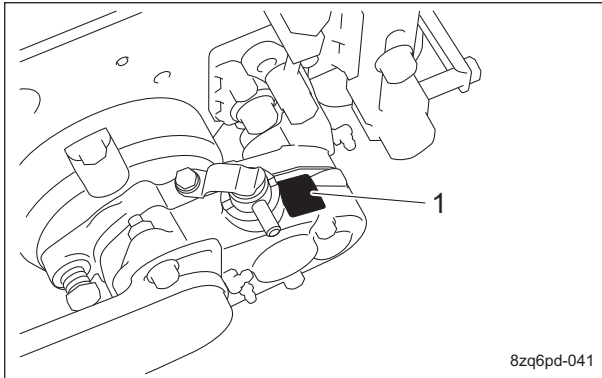
<b>Warning</b>
May cut your hand or leg - Stop the cutter rotation and engine. Otherwise you may get injured.



Caution to Mutilation Decal\_001

## Operation Decals

### Positions of Operation Decals



Positions of Operation Decals\_001

1	Groomer indication decal
---	--------------------------

**Note:**

The groomer indication decal for the mower unit equipped with left motor is different from that for the mower unit with right motor.

### Description of Operation Decals

#### Groomer Indication Mark

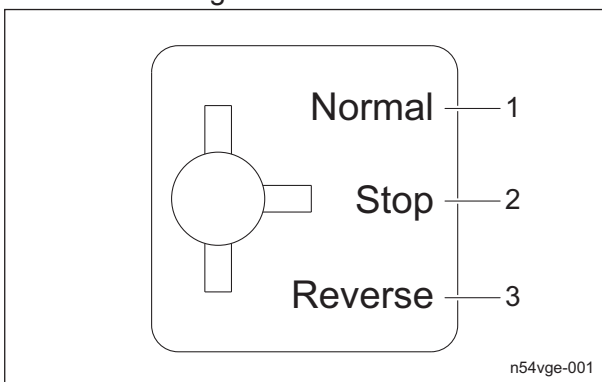
**Note:**

Depending on the specifications, this function may not be available.

K4203001120

DECAL, GROOMER INDICATION

It illustrates the changeover of rotational direction of the groomer.



Groomer Indication Mark\_001

1	Normal rotation
2	Stop
3	Reverse rotation

#### Groomer Indication Mark

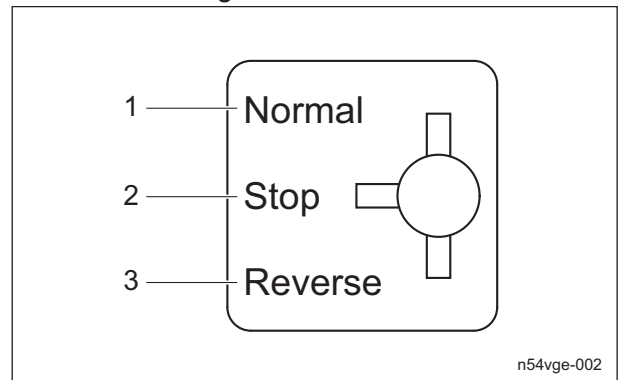
**Note:**

Depending on the specifications, this function may not be available.

K4203001680

DECAL, GROOMER INDICATION

It illustrates the changeover of rotational direction of the groomer.



Groomer Indication Mark\_001

1	Normal rotation
2	Stop
3	Reverse rotation

# Product Overview

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# Description of Functions

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Groomer Clutch Lever ..... Page 4-2

Description of Functions

# Description of Functions

## Groomer Clutch Lever

### Note:

Depending on the specifications, this function may not be available.

### ⚠ Caution

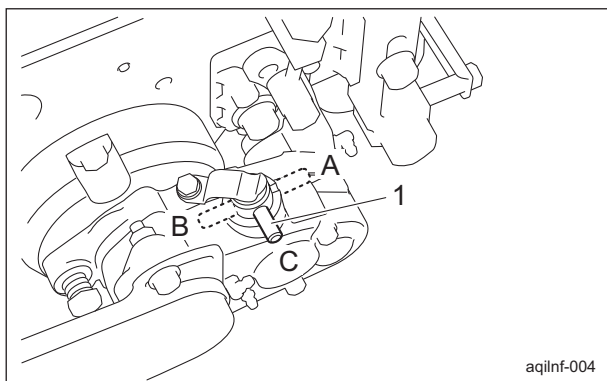
The lever should be operated while the engine is stopped, and adjusted to the position suitable for your work.

The groomer clutch lever is located on the upper side of the right or left frame and has three positions.

When the lever is set to the "Normal " position, the groomer rotates in the same direction as the reel cutter (cutting cylinder).

When the lever is set to the "Reverse " position, the groomer rotates in the opposite direction as the reel cutter (cutting cylinder).

When the lever is set to the "Stop" position, the groomer will not rotate.



Groomer Clutch Lever\_001

1	Groomer clutch lever
A	Normal
B	Reverse
C	Stop

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**Inspection and Cleaning ..... Page 5-2**

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CR brush .....	Page 5-3
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Bolts and Nuts .....	Page 5-4
Mower Unit .....	Page 5-4

# Handling Instructions

## Handling Precautions

### Important

This manual contains descriptions for handling the mower unit.

For details on handling the main vehicle, refer to this manual and the Owner's Operating Manual for the main vehicle.

## Inspection and Cleaning

### Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

#### Inspection of Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

### Caution

Wear gloves when touching edged tools to avoid cutting your hands.

The reel cutter (cutting cylinder) and bed knife (bottom blade) may become dull due to frequent use, objects crushed during mowing, or damage caused during transportation. Inspect the reel cutter (cutting cylinder) and bed knife (bottom blade), and if necessary, adjust the blade engagement, perform back lapping, or sharpen or replace the reel cutter (cutting cylinder) and the bed knife (bottom blade).

1. Check to see whether or not the edge of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are too blunt to cut.
2. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not cracked.
3. Check to see how much the reel cutter (cutting cylinder) and the bed knife (bottom blade) are worn.
4. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) have not changed color due to heat from grinding.
5. Check to see whether or not the second edge face (relief) remains at the point of reel cutter (cutting cylinder).
6. Make sure that the welding between the reel cutter (cutting cylinder) and the disc has not come off.

## Cover

### Inspection of Covers

### Warning

If you have removed the covers during inspection, be sure to securely install them in their original positions.

If a cover remains removed, the operator may come into contact with rotating parts or belts and foreign objects may fly off, possibly resulting in injuries.

1. Make sure that there is no wear or deterioration of the reel cover and all other covers.
2. Make sure that there is no damage to the reel cover and all other covers.
3. Make sure that there is no interference with moving parts due to deformation of the reel cover and all other covers.
4. Make sure that the reel cover and all other covers are installed in their appropriate positions.

## Belt

### Inspection of Belt

### Caution

The engine must be stopped when the belt is inspected.

### Caution

If you have removed the cover during inspection, make sure that you replace it in the original position securely.

If the cover remains removed, the operator may come in contact with the rotating objects or belt, possibly resulting in injuries.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.

# Handling Instructions

## Roller

### Inspection of Rollers

Bearing wear due to frequent use or bearing damage caused by water infiltration may prevent the roller from rotating smoothly. Inspect the roller and, if necessary, replace parts such as oil seals and bearings.

1. Make sure that there is no abrasion nor adhesion of the roller.
2. Make sure that there is no wear of the roller shaft.
3. Make sure that there is no wear nor damage of the oil seal.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the roller shaft.

### Inspection of Support Roller

#### Note:

Depending on the specifications, this function may not be available.

Wear of bearings due to frequent use and/or damage of bearings, etc. caused by invasion of water may prevent the roller from rotating smoothly.

Inspect the roller and, if necessary, replace parts such as bearings.

1. Make sure that there is no abrasion nor adhesion of the roller.
2. Make sure that there is no wear of the roller shaft.
3. Make sure that there is no wear nor rust of the bearings.
4. Make sure that there is no play in the roller shaft.

## Groomer

### Inspection of Groomer

#### Note:

Depending on the specifications, this function may not be available.

The operating efficiency may be reduced due to frequent use, objects crushed during operation, or damage to vertical blades or the shaft during transportation.

In addition, bearing wear or bearing damage caused by water infiltration may prevent the shaft from rotating smoothly.

Inspect the groomer and, if necessary, replace parts such as vertical blades or bearings.

1. Make sure that the vertical blades are not cracked.
2. Check how much the vertical blades are worn.
3. Make sure that the shaft is not worn nor bent.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the groomer shaft.

## CR brush

### Inspection of CR Brush

#### Note:

Depending on the specifications, this function may not be available.

Bearing wear due to frequent use or bearing damage caused by water infiltration may prevent the brush from rotating smoothly.

Inspect the brush and, if necessary, replace parts such as bearings.

1. Make sure that there is no abrasion nor adhesion of the brush.
2. Make sure that there is no wear of the brush shaft.
3. Make sure that there is no abnormality in the brush.
4. Make sure that there is no play in the fit of the bearing and the housing.
5. Make sure that there is no play in the brush shaft.

# Handling Instructions

---

## Scraper

### Inspection of Scraper

#### ■ Inspection of Front Scraper

**Note:**

Depending on the specifications, this function may not be available.

The operating efficiency may be reduced due to frequent use, objects crushed during operation, or damage during transportation. Inspect the scraper, and replace any parts if necessary.

1. Make sure that there is no damage nor deformation of the scraper.
2. Make sure that there is no contact between the scraper and roller.

#### ■ Inspection of Rear Scraper

**Note:**

Depending on the specifications, this function may not be available.

The operating efficiency may be reduced due to frequent use, objects crushed during operation, or damage during transportation. Inspect the scraper, and replace any parts if necessary.

1. Make sure that there is no damage nor deformation of the scraper.
2. Make sure that there is no contact between the scraper and roller.

## Bolts and Nuts

### Inspection of Bolts and Nuts

**Important**

A number of bolts are used in each part of this machine.

Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

1. Check the bolts and nuts for looseness and coming off.
2. Check the bolts and nuts for cracks and damages.
3. Check the bolts and nuts for rust.
4. Check around the bolts and nuts for traces of rust fluid.
5. Check for unequal bolt length.

6. Check the bolts and nuts for stripped threads and abrasion.

## Mower Unit

### Cleaning of Mower Unit

**Important**

While cleaning, do not allow water on the sealed parts of the reel shaft. (Avoid high-pressure water cleaning.)

Otherwise, it may cause damage to the machine.

Be sure to clean the mower unit after use.

1. Stop the engine, and then remove the key.
2. Carefully clean the front and back of the mower unit with water or compressed air.
3. Remove any grass wrapped around the reel cutter (cutting cylinder).

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Greasing Points .....	Page 6-2
<b>Adjustment and Replacement .....</b>	<b>Page 6-4</b>
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Adjustment of Cutter Spring .....	Page 6-7
Adjustment of Reel Cover (Variable Type) .....	Page 6-7
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<b>Storage .....</b>	<b>Page 6-17</b>
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# Maintenance

## Precautions for Maintenance

**Warning**

The chapter "Maintenance" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform maintenance service for this machine.

**Caution**

First, learn well the operations you plan to perform.

**Important**

Use tools appropriate for each operation.

**Important**

Use Baroness genuine parts for replacement and accessories. Our product warranty may be void if you use non-genuine parts for replacement or accessories.

## Greasing

### About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule.

Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".

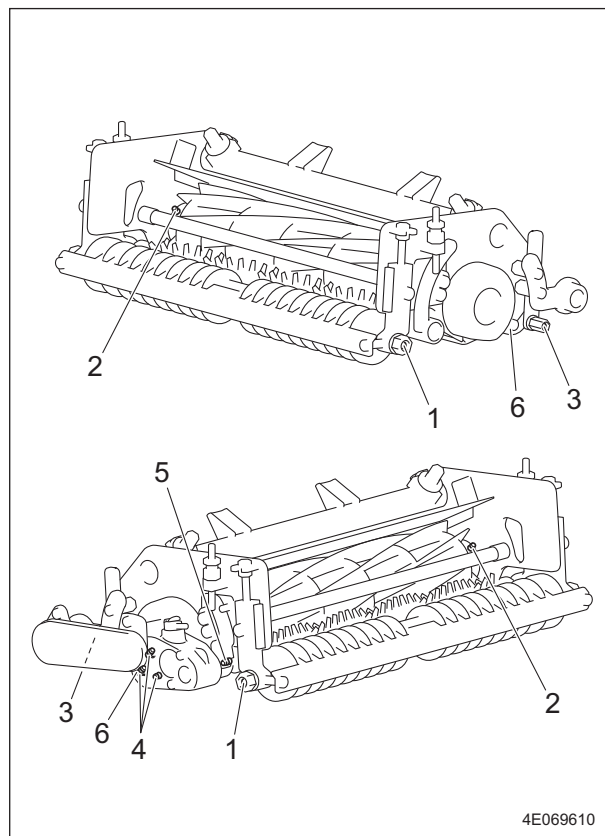
Add grease using the specified grease or lubricant.

### Greasing Points

Grease nipples are installed in the following locations.

Add grease to A every 10 hours, and B every 50 hours.

However, for locations where a time is specified, add grease according to that schedule.



Greasing Points\_001

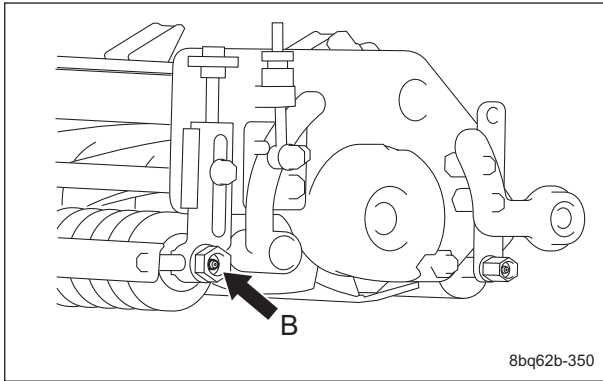
No.	Location	No. of greasing points	Greasing period	
			A	B
1	Front roller shaft	2	-	B
2	Reel housing	2	-	B
3	Rear roller shaft	2	-	B
4	Groomer case	3	A	-
5	Groomer shaft	1	-	B
6	Cam bush	2	See "Maintenance Schedule"	



### 1. Front roller shaft

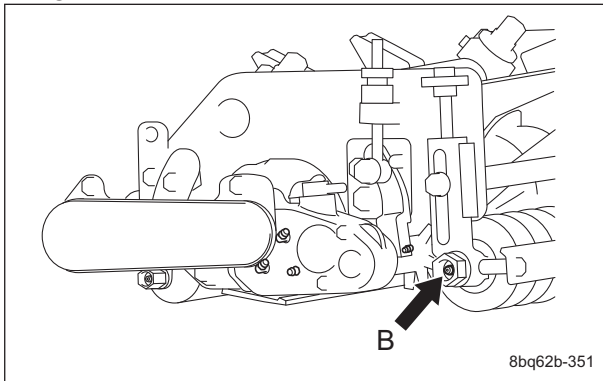
There is one point each on the left and right of the front roller shaft.

Left end of front roller



Greasing Points\_002

Right end of front roller

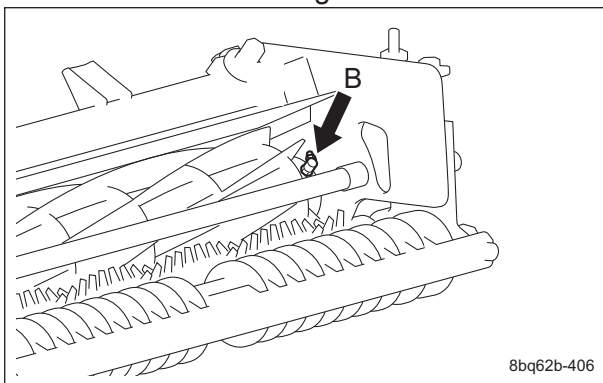


Greasing Points\_003

### 2. Reel housing

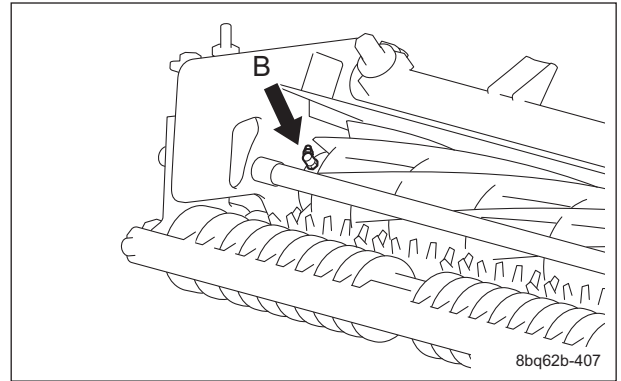
There is one point each on the left and right of the reel housing.

Left end of reel housing



Greasing Points\_004

Right end of reel housing

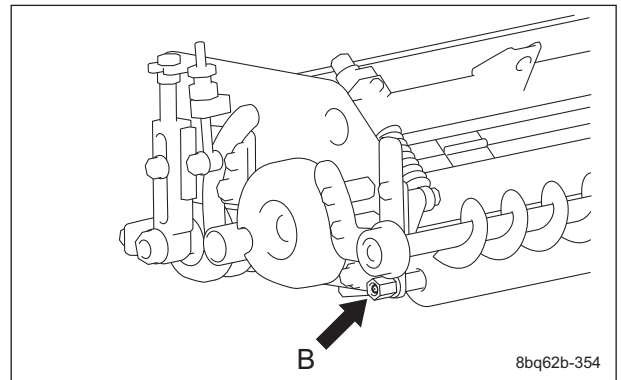


Greasing Points\_005

### 3. Rear roller shaft

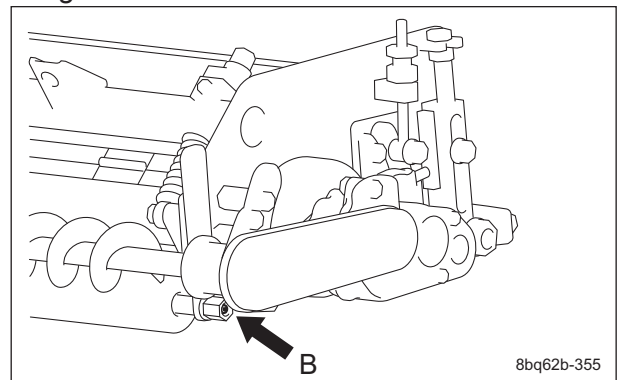
There is one point each on the left and right of the rear roller shaft.

Left end of rear roller



Greasing Points\_006

Right end of rear roller



Greasing Points\_007

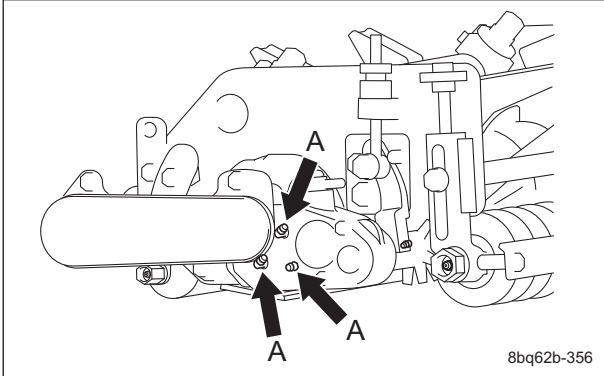
# Maintenance

## 4. Groomer case

Note:

Depending on the specifications, this function may not be available.

There are three points on the groomer case.



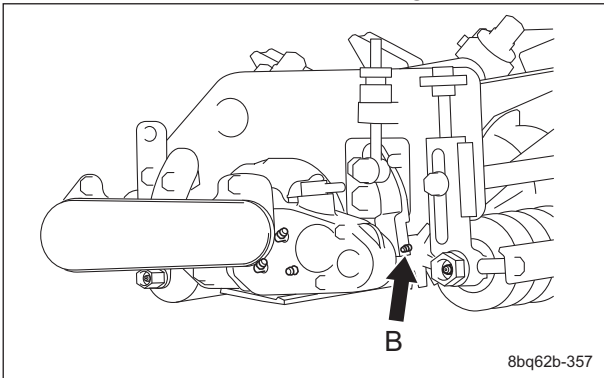
Greasing Points\_008

## 5. Groomer shaft

Note:

Depending on the specifications, this function may not be available.

There is one point beside the groomer case.

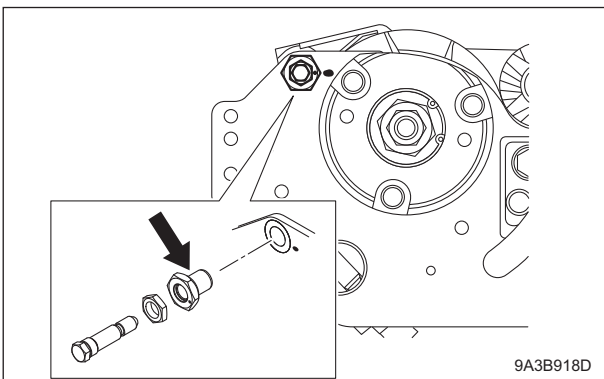


Greasing Points\_009

## 6. Cam bush

There is one point each on the left and right of the mower unit.

Apply 0.5 g (0.001 lb) of grease to outer perimeter of the cam bush pipe according to the maintenance schedule.



Greasing Points\_010

## Adjustment and Replacement

### Adjustment of Blade Engagement

#### ⚠ Warning

Firmly apply the parking brake before adjustment work.

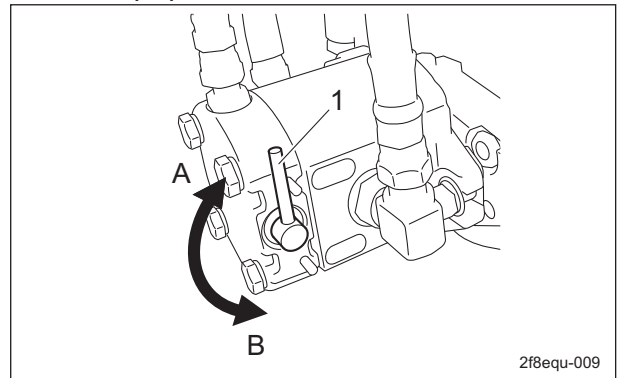
#### ⚠ Caution

Do not adjust with any other persons.

#### ⚠ Caution

When handling the reel cutter or bed knife, wear gloves to protect your hands. Pay attention not to let the reel cutter catch your gloves while rotating it. Otherwise, you may injure your hand or fingers.

1. Stop the engine.
2. Set the reel rotation/stop switching lever to the "Stop" position.



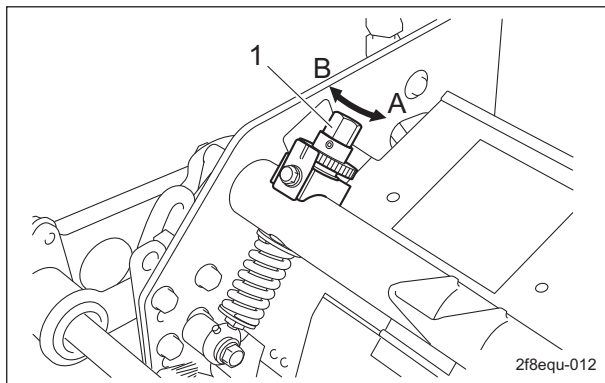
Adjustment of Blade Engagement\_001

1	Reel rotation/stop switching lever
A	Rotation
B	Stop

3. With the cutter adjustment nut, adjust the engagement between the reel cutter and the bed knife so that newspaper (two to three sheets) will be cut by the edge of both blades when the blades in their entirety come slightly into contact with each other.

4. Insert two or three strips of newspaper into the space between the reel cutter and the bed knife at an angle of 90 degrees. Then, rotate the reel cutter counterclockwise (as seen from the left side of the mower unit) by hand to check the sharpness. Check the sharpness along the entire reel cutter surface (around 3 to 4 positions).

- If there is clearance along the edge  
Loosening the cutter adjustment nut increases contact between the reel cutter and bed knife.
- If the reel cutter is stiff and does not rotate easily  
Tightening the cutter adjustment nut decreases contact between the reel cutter and bed knife.
- If cutting is not possible even with adjustment  
Perform back lapping on the reel cutter and bed knife.



Adjustment of Blade Engagement\_002

1	Cutter adjustment nut
A	Loosen
B	Tighten

## Adjustment of Cutting Height

### Adjustment of Rear Roller

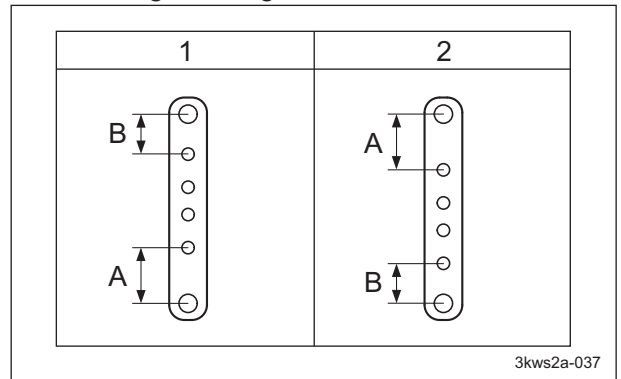
The rear roller can be adjusted to 4 levels. Install the rear roller to the position with a cutting height range that is suitable for the required operation.

#### Important

The installation orientation of the roller bracket differs depending on the set cutting height.

- For a cutting height between 5.0 - 14.0 mm (0.197 - 0.551 in), install the roller bracket in the low cutting orientation.

- For a cutting height between 7.0 - 20.0 mm (0.276 - 0.787 in), install the roller bracket in the high cutting orientation.

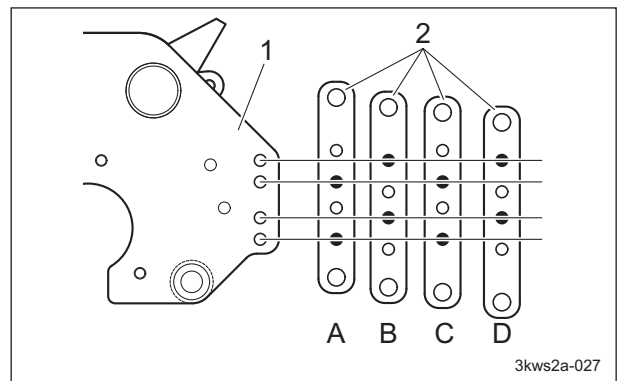


Adjustment of Rear Roller\_001

1	High cutting orientation
2	Low cutting orientation
A	Long
B	Short

#### Important

The illustration below shows the installation holes on the frame and the roller bracket installation hole bolt positions. Install the bolts in the correct installation hole positions.



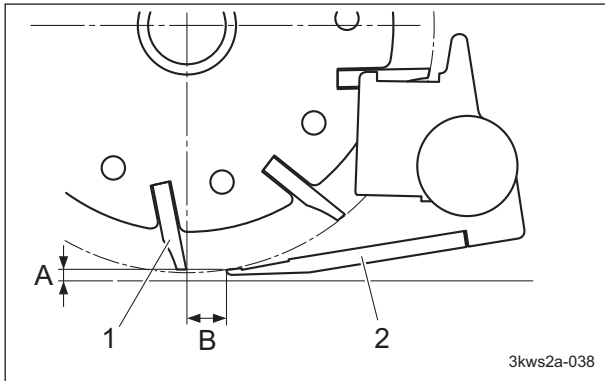
Adjustment of Rear Roller\_002

1	Frame
2	Roller bracket
A	5.0 - 10.0 mm (0.197 - 0.394 in)
B	5.0 - 14.0 mm (0.197 - 0.551 in)
C	7.0 - 16.0 mm (0.276 - 0.630 in)
D	12.0 - 20.0 mm (0.472 - 0.787 in)

# Maintenance

## Note:

When the same cutting height is used, the difference between A and B settings results in B having a longer offset distance than A. The offset distance refers to the horizontal distance from the reel cutter center line to the tip of the bed knife.



Adjustment of Rear Roller\_003

1	Reel cutter
2	Bed knife
A	Cutting height
B	Offset distance

The same goes for settings B and C and settings C and D.

If the roller bracket is not installed in a position in the desired cutting height range, follow the steps below to re-install the rear roller.

1. Remove the rear roller.
2. Position the left and right roller brackets in the orientation and at the installation holes for the desired cutting height, and then install them.
3. Install the rear roller.

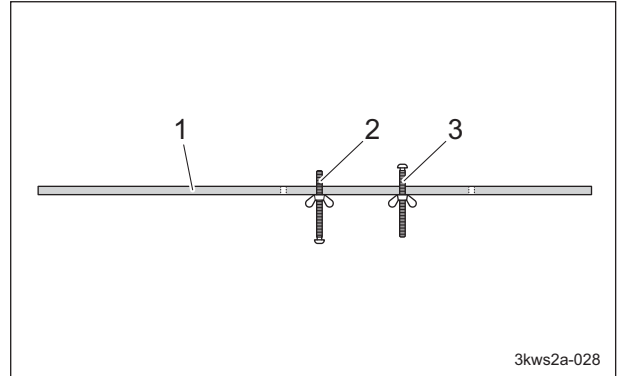
## Adjustment of Front Roller

### Important

Adjust the cutting height so that it is the same level on the right and left sides.

1. Attach the rear roller within the cutting height range at a position that suits your work requirements.

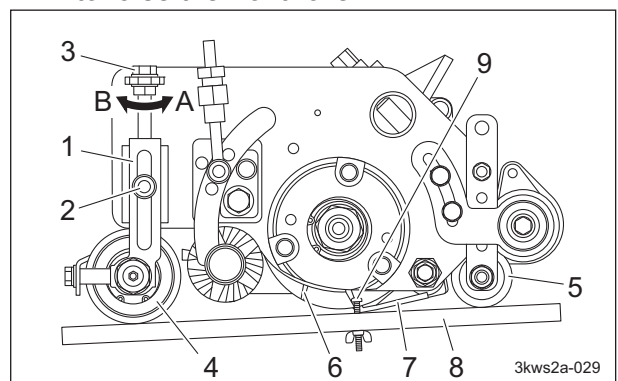
2. Set the slide caliper to the required cutting height, adjust the position of the bottom of the head of the small screw for cutting height setup in the cutting height gauge, and then securely lock it with a fly nut.



Adjustment of Front Roller\_001

1	Cutting height gauge
2	Small screw for groomer setup
3	Small screw for cutting height setup

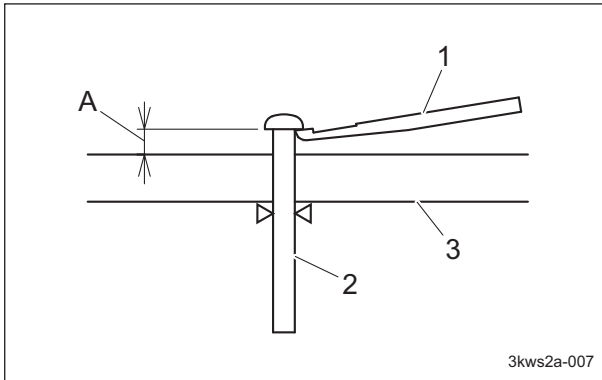
3. Loosen the nuts of the left and right front roller brackets.
4. Position the cutting height gauge against the front roller and rear roller at the edge on the left and right sides of the mower unit.
5. Adjust the cutting height with the left and right cutting height bolts on the front roller brackets.
  - To increase the cutting height: Turn the cutting height bolt in direction A to lower the front roller.
  - To decrease the cutting height: Turn the cutting height bolt in direction B to raise the front roller.



Adjustment of Front Roller\_002

1	Front roller bracket
2	Nut
3	Cutting height bolt
4	Front roller
5	Rear roller
6	Reel cutter (Cutting cylinder)
7	Bed knife (bottom blade)
8	Cutting height gauge
9	Small screw for cutting height setup

6. Move the front roller up or down with the cutting height bolt to position the front roller so that there is no gap between the cutting edge and the small screw for cutting height setup in the cutting height gauge at the left and right edges of the bed knife (bottom blade).



Adjustment of Front Roller\_003

1	Bed knife (bottom blade)
2	Small screw for cutting height setup
3	Cutting height gauge
A	Cutting height

7. Follow the same steps to adjust the cutting height on the opposite side.
8. Tighten the nuts that secure the left and right front roller brackets to secure them firmly.
9. Again, make sure that the cutting height is set at the required position by positioning the cutting height gauge against the front roller and rear roller at the edge on the left and right sides of the mower unit.

## Adjustment of Cutter Spring

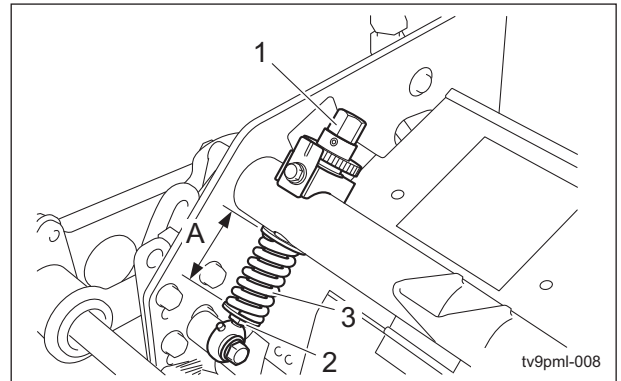
Adjust the cutter spring when the diameter of the reel cutter becomes small.

1. Adjust the blade engagement.

2. Adjust the nut so that the length of the spring coil of the cutter spring is approximately 50.0 mm (1.97 in).

If the length of the spring coil is longer than 50.0 mm (1.97 in), tighten the nut.

If the length of the spring coil is shorter than 50.0 mm (1.97 in), loosen the nut.



Adjustment of Cutter Spring\_001

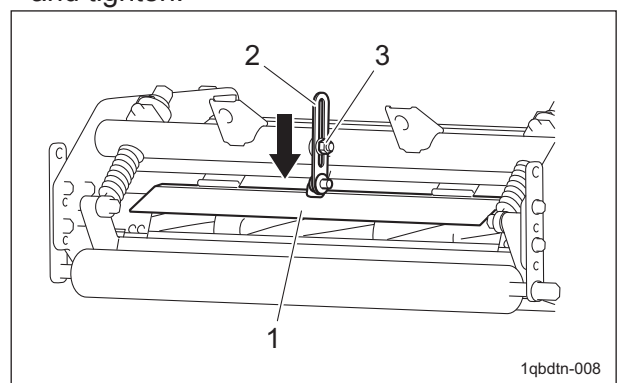
1	Blade engagement adjustment nut
2	Nut
3	Spring coil
A	50.0 mm (1.97 in)

## Adjustment of Reel Cover (Variable Type)

The angle of the reel cover can be adjusted. Raise or lower the reel cover open/close plate to adjust the angle of the reel cover.

To close the reel cover:

Loosen the nut, slide the plate downwards and tighten.

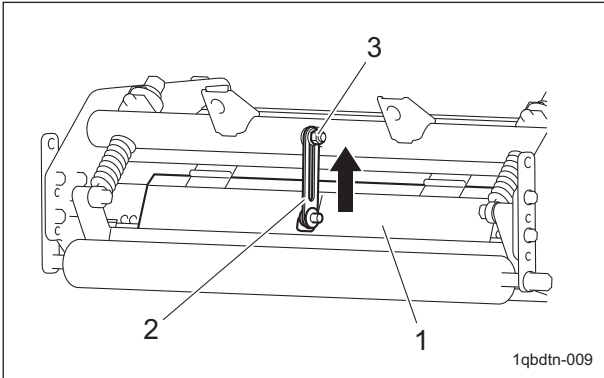


Adjustment of Reel Cover (Variable Type)\_001

1	Reel cover
2	Plate
3	Nut

# Maintenance

To open the reel cover:  
Loosen the nut, slide the plate upwards and tighten.



Adjustment of Reel Cover (Variable Type)\_002

1	Reel cover
2	Plate
3	Nut

Close the reel cover when mounting the grass catcher.

## Adjustment of Groomer

Note:  
Depending on the specifications, this function may not be available.

**Important**

Adjust the groomer height so that it is the same level on the right and left sides.

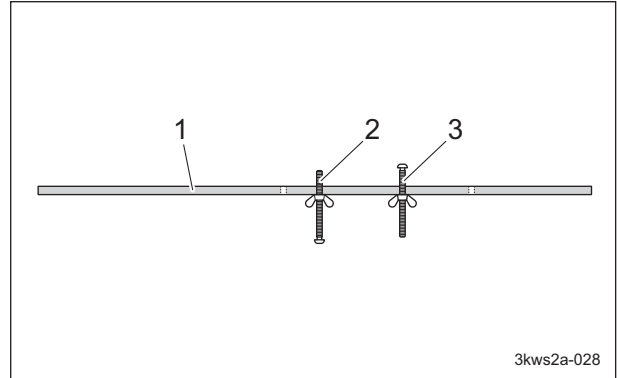
**Important**

Set the groomer to a height of 5.0 mm (0.2 in) or more above the ground. Using it lower than this height will damage the groomer shaft, bearings, gears or other parts.

Adjust the groomer height according to the grooming work.

Note:  
While the groomer is not used, raise the groomer height.

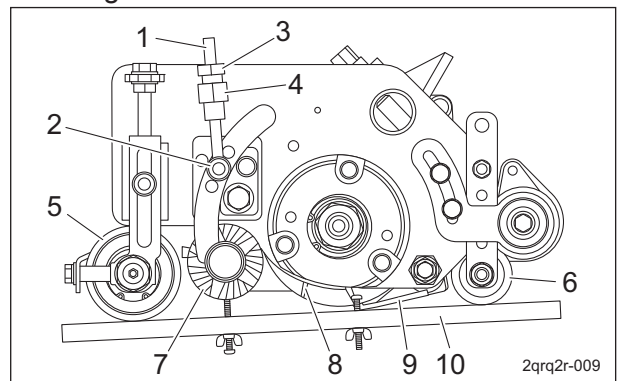
1. Set the cutting height gauge groomer setting screw to the required height.



Adjustment of Groomer\_001

1	Cutting height gauge
2	Groomer setting screw
3	Cutting height setting screw

- Loosen the left and right groomer adjustment screw nut A.
- Loosen the left and right nut B and nut C.
- Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mower unit.

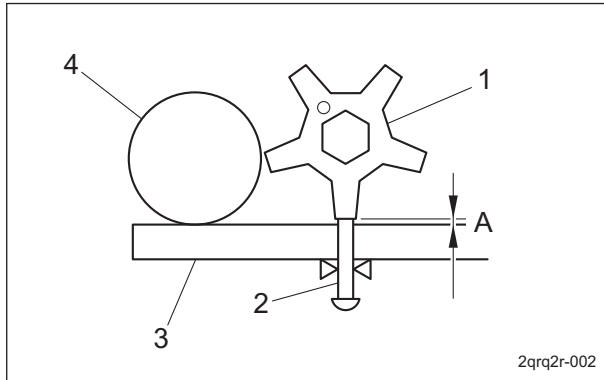


Adjustment of Groomer\_002

1	Groomer adjustment screw
2	Nut A
3	Nut B
4	Nut C
5	Front roller
6	Rear roller
7	Dethatching blade
8	Reel cutter
9	Bed knife
10	Cutting height gauge

**Important**

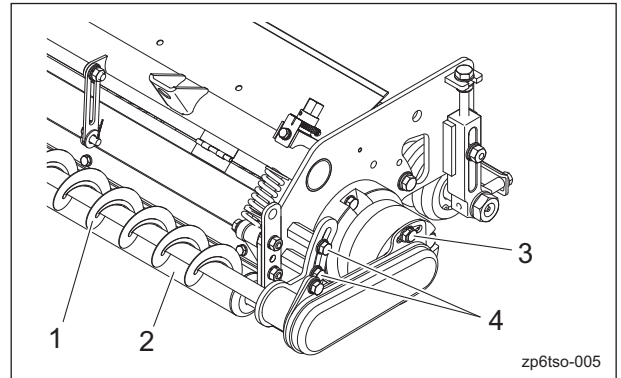
Adjust the position so that the groomer setting screw can contact the dethatching blades.



Adjustment of Groomer\_003

1	Dethatching blade
2	Groomer setting screw
3	Cutting height gauge
4	Front roller
A	Groomer height

1. Loosen bolt A.
2. Loosen the left and right bolts B.
3. Adjust the CR brush so that there is a clearance of 0 to 1.0 mm (0 to 0.039 in) between it and the rear roller, and then firmly tighten loosened bolt A and bolts B.



Adjustment of CR Brush (CR Brush Only Installation)\_001

1	Brush
2	Rear roller
3	Bolt A
4	Bolt B

5. Adjust the groomer height by raising or lowering nut C.
6. Follow the same steps to adjust the groomer height on the opposite side.
7. Firmly tighten nut B and nut C.
8. Tighten groomer adjustment screw nut A.
9. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mower unit again, and check that the groomer is at the desired height.

## Adjustment of CR Brush

Adjustment of CR Brush (CR Brush Only Installation)

**Note:**

Depending on the specifications, this function may not be available.

**Important**

Do not place the brush in contact with the rear roller too tightly. It will cause belt slip and break.

**Important**

The rotating CR brush prevents grass clippings, etc., from attaching to the rear roller.

# Maintenance

## Adjustment of CR Brush (installed together with Groomer)

**Note:**  
Depending on the specifications, this function may not be available.

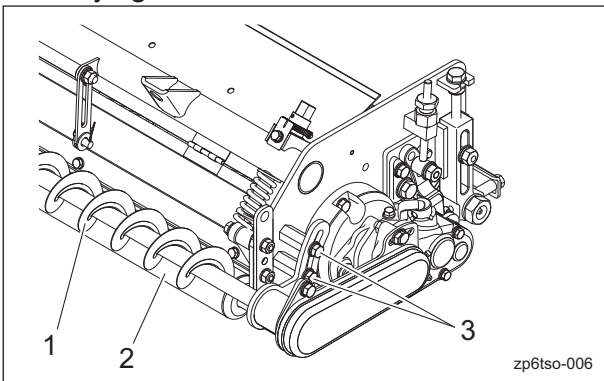
**Important**

Do not place the brush in contact with the rear roller too tightly. It will cause belt slip and break.

**Important**

The rotating CR brush prevents grass clippings, etc., from attaching to the rear roller.

1. Loosen the left and right bolts.
2. Adjust the CR brush so that there is a clearance of 0 to 1.0 mm (0 to 0.039 in) between it and the rear roller, and then firmly tighten the bolts.



Adjustment of CR Brush (installed together with Groomer)\_001

1	Brush
2	Rear roller
3	Bolt

## Adjustment of Scraper

### Adjustment of Front Scraper

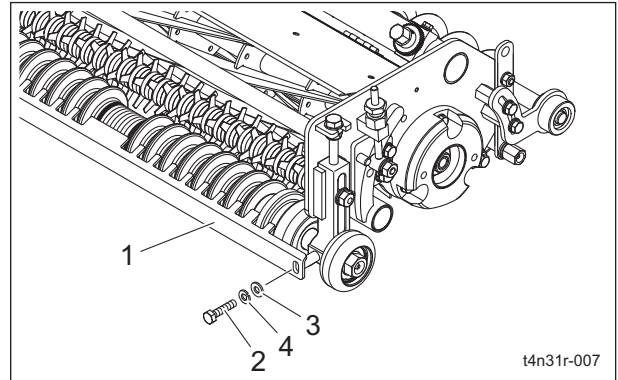
**Note:**  
Depending on the specifications, this function may not be available.

**Important**

Do not place the scraper in contact with the front roller too tightly. It will cause deformation of the scraper and damage of the front roller.

The scraper prevents grass clippings, etc., from attaching to the front roller.

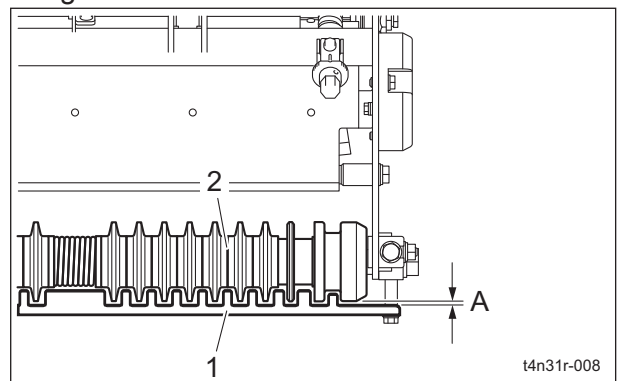
1. Loosen the left and right bolts of the scraper.



Adjustment of Front Scraper\_001

1	Scraper
2	Bolt
3	Washer
4	Spring washer

2. Adjust the scraper so that there is a clearance of 2.0 to 3.0 mm (0.079 to 0.118 in) between it and the outer diameter surface of the front roller, and then firmly tighten the loosened bolts.



Adjustment of Front Scraper\_002



1	Scraper
2	Front roller
A	2.0 - 3.0 mm (0.079 - 0.118 in)

### Adjustment of Rear Scraper

**Note:**  
Depending on the specifications, this function may not be available.

**Important**

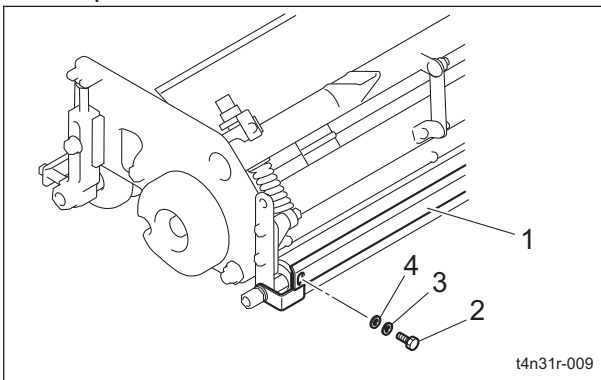
Do not place the scraper in contact with the rear roller. It will cause deformation of the scraper and damage of the rear roller.

**Important**

The rear scraper cannot be installed together with the CR brush.

The scraper prevents grass clippings, etc., from attaching to the rear roller.

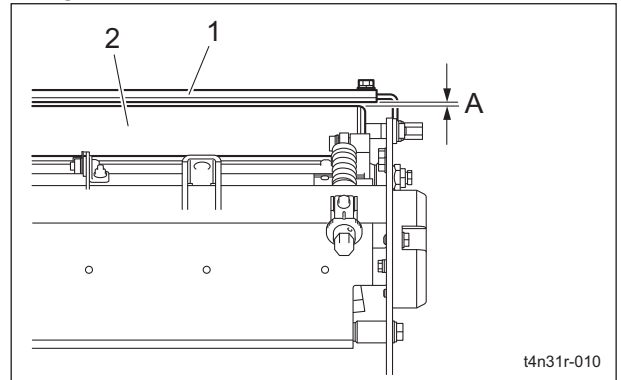
1. Loosen the left and right bolts of the scraper.



Adjustment of Rear Scraper\_001

1	Scraper
2	Bolt
3	Spring washer
4	Washer

2. Adjust the scraper so that there is a clearance of 1.0 to 2.0 mm (0.039 to 0.079 in) between it and the outer diameter surface of the rear roller, and then firmly tighten the loosened bolts.



Adjustment of Rear Scraper\_002

1	Scraper
2	Rear roller
A	1.0 - 2.0 mm (0.039 - 0.079 in)

### Adjustment of Belt Tension

**Warning**

Be sure to stop the engine before adjusting the belts.

**Warning**

If you have removed covers, etc., be sure to securely install them in their original positions. If covers, etc., remain removed, the operator may come in contact with rotating parts or belts, or foreign objects may fly off, possibly resulting in injuries.

**Important**

For the specified value of belt tension, refer to Adjusted Values. Check belt tension after rotating the belt several times.

If the belt becomes slack due to frequent use, it may jump or slip. In addition, if it is overtightened, it may wear prematurely. If necessary, adjust it, and always check the belt for appropriate tension.

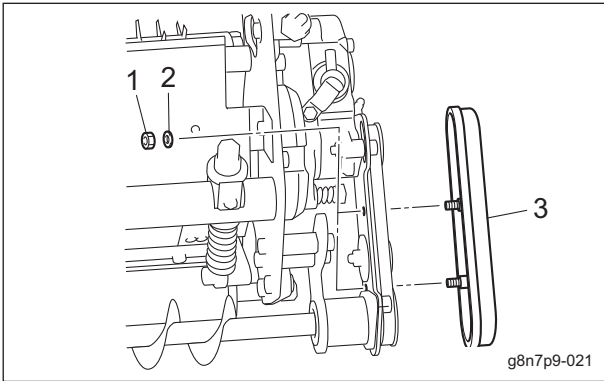
# Maintenance

## CR Brush Drive Belt

**Note:**

Depending on the specifications, this function may not be available.

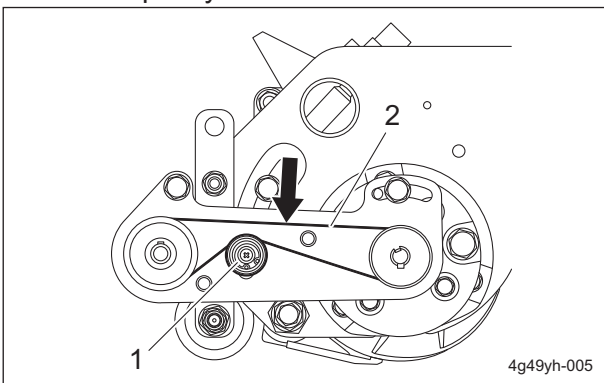
1. Remove the nut and spring washer.
2. Remove the belt cover.



CR Brush Drive Belt\_001

1	Nut
2	Spring washer
3	Belt cover

3. Check the belt tension.
4. If the belt tension is inappropriate, adjust the tension pulley adjustment bolt. The belt tension is appropriate when there is 5.0 - 6.0 mm (0.197 - 0.236 in) of slack when the belt is pressed lightly by finger at 10.0 N (1.0 kgf) around the center between the belt pulleys.



CR Brush Drive Belt\_002

1	Tension pulley adjustment bolt
2	Belt

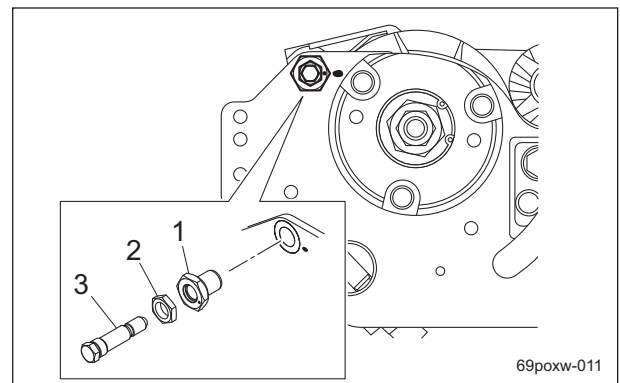
5. Install the belt cover.

## Adjusting CAM

Turn the cam bush on both sides of the bed knife (bottom blade), and the blade can be raised and lowered respectively by maximum 0.3 mm (0.012 in).

The above method is used when the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not in parallel. Check for the gap between the reel cutter (cutting cylinder) and the bed knife (bottom blade).

Loosen the locknut when adjusting the cam bush.



Adjusting CAM\_001

1	Cam bush
2	Locknut
3	Cutter pin

When the gap appears on the left side.:

1. Turn the left cam bush clockwise to eliminate only the gap distance. When you raise the bed knife (bottom blade) by 0.1 mm (0.004 in), turn the left cam bush clockwise 30 degrees.

2. Once the adjustment completed, tighten the locknut securely.

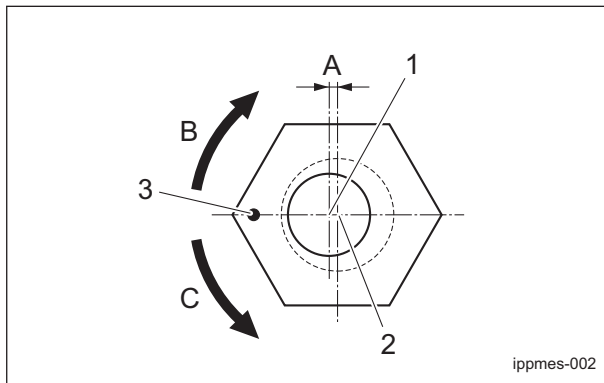
When the gap appears on the right side.:

1. Turn the right cam bush counterclockwise to eliminate only the gap distance.
2. Once the adjustment completed, tighten the locknut securely.

**Note:**

The figure below shows the situation when you see from the left side.

The right side is mirror reversed.



Adjusting CAM\_002

1	Center of cutter pin
2	Center of cam bush
3	Punch mark
A	0.3 mm (0.012 in)
B	Raising the bed knife
C	Lowering the bed knife.

## Back Lapping

Back lapping is work similar to sharpening a cooking knife. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, both the reel cutter (cutting cylinder) and the bed knife (bottom blade) should be simultaneously sharpened by reversing the reel cutter (cutting cylinder) with an abrasive paste applied.

However, back lapping is a temporary measure and would not restore the sharpness completely.

If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, perform back lapping in the following procedure.

### Warning

The reel cutter rotates during back lapping work.  
Keep hands and feet away from moving parts.

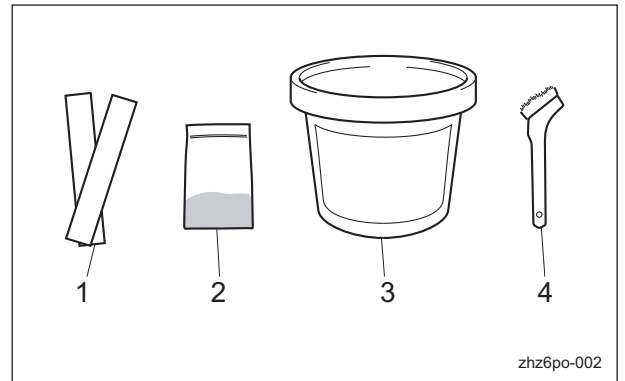
### Caution

Be careful not to inhale exhaust gas during back lapping.

### Caution

Do not perform back lapping work with any other persons.

1. Prepare newspaper cut into strip, abrasive with back lapping powder mixed with oil or gel compound (Baroness genuine abrasive), and a brush.



Back Lapping\_001

1	Newspaper
2	Back lapping powder
3	Gel compound
4	Brush

### Note:

The mixture ratio of the abrasive is 1 part back lapping powder (#150 - #200) : 3-4 parts oil.

### Caution

When handling the reel cutter or bed knife, wear gloves to protect your hands. Pay attention not to let the reel cutter catch your gloves, etc. Otherwise, your hand or fingers may be injured.

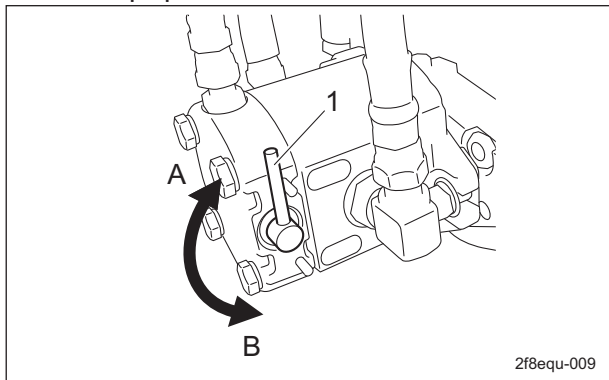
### Important

Check sharpness with the blade engagement condition after cutting.

2. Raise all mower units.
3. Stop the engine, and then apply the parking brake.

# Maintenance

- Set the reel rotation/stop switching lever to the "Stop" position.



Back Lapping\_002

1	Reel rotation/stop switching lever
A	Rotate
B	Stop

- Insert two or three strips of newspaper into the space between the reel cutter and the bed knife at an angle of 90 degrees. Then, rotate the reel cutter counterclockwise (as seen from the left side of the mower unit) by hand to check the sharpness.
- Check the sharpness along the entire reel cutter surface (around 3 to 4 positions).
- Check the sharpness and mark areas that are sharp with chalk or similar.
- Set the reel rotation/stop switching lever of the hydraulic motors for the mower units that require back lapping to the "Rotation" position.  
For mower units that do not require back lapping, set the lever to the "Stop" position.
- Start the engine.  
Note:  
The engine will not start if the reel is set to rotate on the main vehicle side.
- Lower all mower units to the ground.
- Set the reel rotation to "Back lapping rotation (reverse)."
- Run the engine at low speed.
- Rotate the reel cutter for back lapping.
- Adjust the rotation speed of the reel cutter with the reel rotation/stop switching lever.
- Apply abrasive to a brush, and apply evenly to areas of the reel cutter that are sharp using the chalk markings as a guide. (Never apply it to areas that have poor sharpness.)

- Keep the engine rotating for a while until there is no contact noise, and then stop the rotation of the reel cutter.
- Raise all mower units.
- Stop the engine.
- Wash off the abrasive applied to the reel cutter or wipe it clean with waste cloth or similar, and check the sharpness.
- Repeat the procedures from 4 through 19 for back lapping until the entire reel cutter surface (around 3 to 4 positions) is even.
- Lower all mower units to the ground.
- Next, apply abrasive across the entire reel cutter blade edge for final back lapping.
- Stop the reel rotation.
- Stop the engine.
- Carefully wash off all the remaining abrasive completely.
- Set the reel rotation to "Mowing rotation (normal)."
- Return the reel rotation/stop switching lever to the "Stop" position.
- Adjust the blade engagement while checking the sharpness.

## Sharpening of Reel Cutter (Cutting Cylinder)

The sharpening of the reel cutter (cutting cylinder) consists in maintaining its roundness and creating a relief (second edge face). This work should be performed if the sharpness cannot be restored, even after back lapping, or if the relief (second edge face) has worn away.

Sharpen the reel cutter (cutting cylinder) when the sharpness cannot be restored, even after back lapping, or when the relief (second edge face) has worn away, there is full contact or back lapping takes too much time.

In addition, if the reel cutter (cutting cylinder) becomes worn and its shape conical, perform cylindrical grinding to return it to a cylindrical shape.

For sharpening the reel cutter (cutting cylinder), contact your dealer or Baroness unless you have a grinding machine.

**Caution**

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

**Caution**

Wear gloves when touching edged tools to avoid cutting your hands.

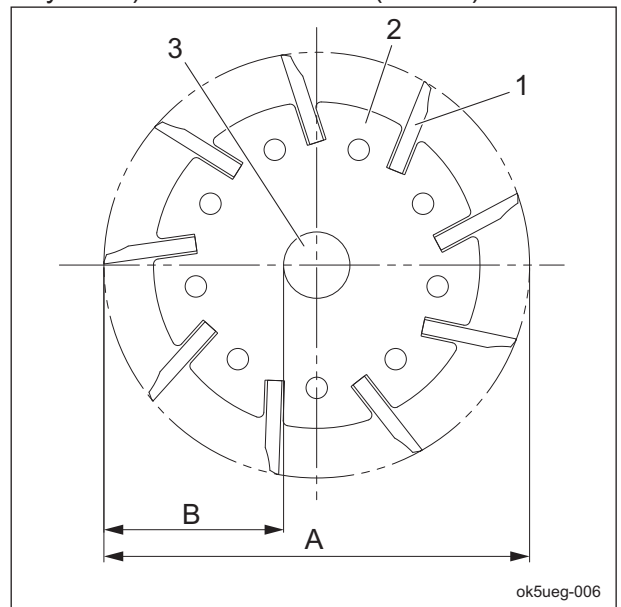
The criteria for sharpening the reel cutter (cutting cylinder) are described below. However, these criteria are only references and do not guarantee performance of a reel cutter (cutting cylinder).

1. If the outer diameter of the reel cutter (cutting cylinder) after sharpening is more than the usage limit, the reel cutter (cutting cylinder) can be sharpened.

New		Usage limit	
Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)	Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
128 mm (5.04 in)	51.3 mm (2.02 in)	118 mm (4.65 in)	46.3 mm (1.82 in)

**Note:**

The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).



Sharpening of Reel Cutter (Cutting Cylinder)\_001

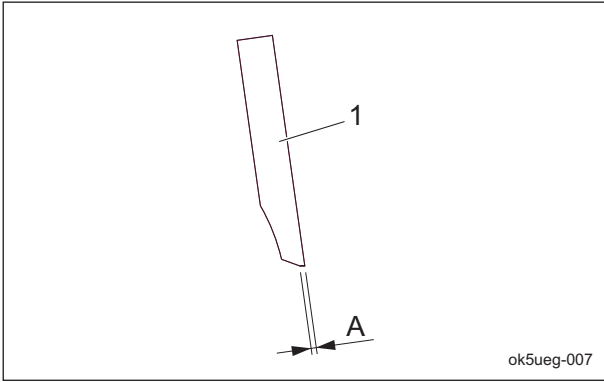
1	Reel cutter (cutting cylinder) blade
2	Reel cutter (cutting cylinder) disc
3	Reel cutter (cutting cylinder) shaft
A	Outer diameter of reel cutter (cutting cylinder)
B	Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

# Maintenance

2. Sharpening is necessary when the reel cutter (cutting cylinder) reaches a condition described below.

[1] When the sharpening width (length of contacting surface of bed knife (bottom blade)) for the outer diameter of the reel cutter (cutting cylinder) is greater than the usage limit.

Outer diameter of reel cutter (cutting cylinder) (new part)	Usage limit of sharpening width for outer diameter of reel cutter (cutting cylinder)
128 mm (5.04 in)	2.5 mm (0.10 in) (factory-recommended)



Sharpening of Reel Cutter (Cutting Cylinder)\_002

1	Reel cutter (cutting cylinder) blade
A	Sharpening width for outer diameter of reel cutter (cutting cylinder)

[2] When the edges become blunt or the blade edge cannot be formed with back lapping

[3] When the reel cutter (cutting cylinder) becomes worn and its shape conical, or when blade engagement adjustment cannot be performed

## Replacement of Reel Cutter (Cutting Cylinder)

**⚠ Caution**

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

**⚠ Caution**

Wear gloves when touching edged tools to avoid cutting your hands.

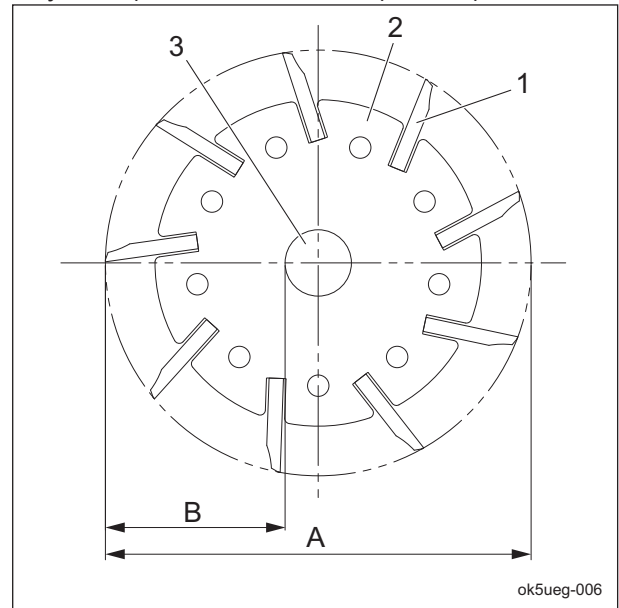
The criteria for replacing the reel cutter (cutting cylinder) are described below. However, these criteria are only a reference and do not guarantee performance like that of a new reel cutter (cutting cylinder).

1. When the outer diameter of the reel cutter (cutting cylinder) is less than the usage limit

New		Usage limit	
Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)	Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
128 mm (5.04 in)	51.3 mm (2.02 in)	118 mm (4.65 in)	46.3 mm (1.82 in)

**Note:**

The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).



Replacement of Reel Cutter (Cutting Cylinder)\_001

1	Reel cutter (cutting cylinder) blade
2	Reel cutter (cutting cylinder) disc
3	Reel cutter (cutting cylinder) shaft
A	Outer diameter of reel cutter (cutting cylinder)
B	Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

## Replacement of Bed Knife (Bottom Blade)

**⚠ Caution**

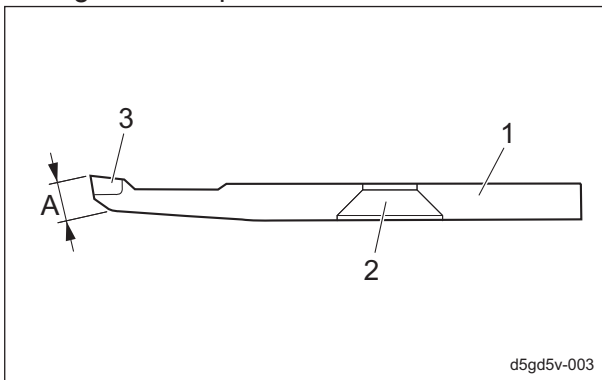
Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

**⚠ Caution**

Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the bed knife (bottom blade) are described below.

1. When the reel cutter (cutting cylinder) is ground
  2. When the reel cutter (cutting cylinder) is replaced
  3. When the bed knife (bottom blade) is worn  
High-speed-steel-tipped blade
- Replace the bed knife (bottom blade) before it no longer has a tip.



Replacement of Bed Knife (Bottom Blade)\_001

1	Bed knife (bottom blade)
2	Mounting hole
3	Tip
A	Front face

### 3. Storage location

- Cover the machine and store it in a dry place where it will not be exposed to rain.

## Storage

### Long-Term Storage

Follow the instructions below for long-term storage of the machine.

1. Cleaning
  - Remove dirt, grass clippings, oil stains etc. completely.
2. Oil filling
  - Grease and lubricate the appropriate points.

# Maintenance

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# Appended Table

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- Tightening Torques ..... Page 7-2**
  - Standard Tightening Torques ..... Page 7-2
  - Principal Tightening Torques ..... Page 7-4
- Maintenance Schedule ..... Page 7-5**
- List of Adjusted Values ..... Page 7-6**

Appended Table

# Appended Table

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## Tightening Torques

**Important**

Refer to the Tightening Torque table.  
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

## Standard Tightening Torques

### Bolts and Nuts

**Important**

A number of bolts are used in each part of this machine.  
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.

Too much tightening may cause the looseness or damage of the screw.

The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.

The table below is for the galvanized or parkerized bolts.

In case that the strength of internal thread is weak, it is not applied.

Do not use rusty or sand attached "screw."

Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.

The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.

If "screw" is wet by water or oil, do not tighten it with normal tightening torque.

If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.


Too much tightening may cause looseness by the screw stretched or result in damage.



Do not use a bolt experienced too much burden.

Using the impact wrench requires the skill.

Do exercise as much as possible for steady tightening.

# Appended Table

Nominal diameter	General bolt		
	Strength classification 4.8		
	 tib3yb-001		
	N-m	kgf-cm	lb-in
M5	3 - 5	30.59 - 50.99	26.55 - 44.26
M6	7 - 9	71.38 - 91.77	61.96 - 79.66
M8	14 - 19	142.76 - 193.74	123.91 - 168.17
M10	29 - 38	295.71 - 387.49	256.68 - 336.34
M12	52 - 67	530.24 - 683.20	460.25 - 593.02
M14	70 - 94	713.79 - 958.52	619.57 - 831.99
M16	88 - 112	897.34 - 1142.06	778.89 - 991.31
M18	116 - 144	1,182.85 - 1,468.37	1,026.72 - 1,274.54
M20	147 - 183	1,498.96 - 1,866.05	1,301.10 - 1,619.73
M22	295	3,008.12	2,611.05
M24	370	3,772.89	3,274.87
M27	550	5,608.35	4,868.05
M30	740	7,545.78	6,549.74

Nominal diameter	Heat-treated bolt					
	Strength classification 8.8			Strength classification 10.9		
	 tib3yb-002			 tib3yb-003		
	N-m	kgf-cm	lb-in	N-m	kgf-cm	lb-in
M5	5 - 7	50.99 - 71.38	44.26 - 61.96	7 - 10	71.38 - 101.97	61.96 - 88.51
M6	8 - 11	81.58 - 112.17	70.81 - 97.36	14 - 18	142.76 - 183.55	123.91 - 159.32
M8	23 - 29	234.53 - 295.71	203.57 - 256.68	28 - 38	285.52 - 387.49	247.83 - 336.34
M10	45 - 57	458.87 - 581.23	398.30 - 504.51	58 - 76	591.43 - 774.97	513.36 - 672.68
M12	67 - 85	683.20 - 866.75	593.02 - 752.34	104 - 134	1,060.49 - 1,366.40	920.50 - 1186.03
M14	106 - 134	1,080.88 - 1,366.40	938.21 - 1,186.03	140 - 188	1,427.58 - 1,917.04	1,239.14 - 1,663.99
M16	152 - 188	1,549.94 - 1,917.04	1,345.35 - 1,663.99	210 - 260	2,141.37 - 2,651.22	1,858.71 - 2,301.26
M18	200 - 240	2,039.40 - 2,447.28	1,770.20 - 2,124.24	280 - 340	2,855.16 - 3,466.98	2,478.28 - 3,009.34
M20	245 - 295	2,498.27 - 3,008.12	2,168.50 - 2,611.05	370 - 450	3,772.89 - 4,588.65	3,274.87 - 3,982.95
M22	-	-	-	530	5,404.41	4,691.03
M24	-	-	-	670	6,831.99	5,930.17
M27	-	-	-	1,000	10,197.00	8,851.00
M30	-	-	-	1,340	14,628.78	11,860.34

**Note:**  
The same values are applied to "fine screw thread."

# Appended Table

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## Principal Tightening Torques

### Tightening Torque by Model

LH52

Tighten the following bolts and nuts at the torque specified in the table.

For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

Location	Code	Part name	Tightening torque			Thread locking adhesive
			N-m	kgf-cm	lb-in	
Bed knife	K0071000222	SCREW, HT FLAT HEAD M6-12	7 - 9	71.38 - 91.77	61.96 - 79.66	-

# Appended Table

## Maintenance Schedule

- . . . Inspect, adjust, supply, clean (first time)
- . . . Inspect, adjust, supply, clean
- ▲ . . . Replace (first time)
- △ . . . Replace

Maintenance Item	Before Work	After Work	Every 10 hrs.	Every 50 hrs.	Every 250 hrs.	Every 500 hrs.	Every year	When Required	Remarks
Check blade (Reel cutter and Bed knife)	○								
Check cover	○								
Check roller	○								
Check support roller	○								
Check groomer	○								
Check CR brush	○								
Check scraper	○								
Check belt	○								
Check damaged parts	○								
Check tightening bolts and nuts	○								
Engage blades	○								
Check mowing height	○								
Adjust reel cover (Variable type)	○								
Adjust groomer	○								
Adjust CR brush	○								
Adjust scraper	○								
Clean mower unit		○							
Backlap blades								○	
Grease				○					Maintenance schedules differ according to greasing points
Clean inside of CR brush belt cover				○					
Clean and Grease Bedknife Eccentric Bushes						○	○		Every 500 hours or every year whichever comes earlier, and when replacing a bedknife additionally.
Adjust cutter adjustment spring								○	
Adjust belt tension of CR brush								○	
Regrind blades (Reel cutter)								○	Grind/Replace blades as and when required

· The values for consumables are not guaranteed.

# Appended Table

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## List of Adjusted Values

Cutter adjustment spring		50.0 mm (1.97 in)	Length of spring coil
CR brush	With CR brush	0 - 1.0 mm (0 - 0.039 in)	Gap between brush and rear roller
	With CR brush and groomer		
Front scraper		2.0 - 3.0 mm (0.079 - 0.118 in)	Gap between scraper and outer diameter surface of roller
Rear scraper		1.0 - 2.0 mm (0.039 - 0.079 in)	Gap between scraper and roller
CR brush drive belt		5.0 - 6.0 mm (0.197 - 0.236 in)	Slack when belt pressed with 10.0 N (1.0 kgf) at the middle point between pulleys

**BARONESS**<sup>®</sup>  
Quality on Demand

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